



P18, P12 BP18, BP12 Series Two and Four Post Lift Tables Installation, Operation and Service Manual

Model Number ₋	
Serial #	
Date placed in s	service

IMPORTANT: READ CAREFULLY
BEFORE INSTALLING OR OPERATING LIFT

Part orders are subject to a \$50 miminum charge.

This manual was current at the time of printing. To obtain the latest, most updated version, please contact Presto Lifts Customer Service Department or go to our website: www.PrestoLifts.com -- you will find a complete list of current owner's manuals to print.

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SECTION 1 INTRODUCTION

This manual provides all the information for the safe and proper assembly, operation and maintenance of Presto Lift Models P18, P12, BP18 and BP12. It is important that this manual be read by all personnel involved with the installation, maintenance or operation of the scissor lift. These models are designed for in-plant and non-hazardous locations.

WHERE UNIQUE SITUATIONS OR APPLICATIONS ARISE, THAT ARE NOT COVERED IN THIS MANUAL, CALL PRESTO LIFTS SERVICE DEPARTMENT FOR FURTHER ASSISTANCE.

SAFETY

The safety of all persons installing, using, servicing, or working near the unit is of paramount concern to Presto Lifts. The lift is a powerful machine with moving parts, and is **capable of causing personal injury if proper precautions are not taken.** Therefore, throughout this manual, Presto Lifts has identified certain hazards, which may occur in the use of the unit, and provided appropriate **instructions** or precautions that should be taken to avoid these hazards. In some cases, Presto Lifts' has also pointed out the **consequences** that may occur if Presto Lifts' instructions or precautions are not followed. Presto Lifts uses the following nationally recognized system for identifying the severity of the hazards associated with its products:

DANGER – Immediate hazard that will result in severe personal injury or death.

WARNING – Hazard or unsafe practice that could result in severe personal injury or death.

CAUTION – hazard or unsafe practice that could result in minor personal injury or property damage.

In the interest of safety, please read the entire manual carefully. You must understand the material in this manual before you install, use, or service the unit. If you have any question about any of the instructions in this manual, please contact Presto Lifts Inc. Service Department at 1-800-343-9322.



DO NOT INSTALL OR OPERATE THIS LIFT WITHOUT FIRST READING AND UNDERSTANDING THIS MANUAL.

In order to provide for the safe operation of the lift, Presto Lifts has identified certain hazards, which may occur during the installation, maintenance and use of these lifts.

WARNING!

Do not perform any repair work on lifts with a load on the platform or with the table in a raised position. All personnel must stand clear of the lift when table is in motion.

Do not put hands or feet under lift table.
Do not work under table without securing lift.
Do not stand, sit, or climb on the lift.
Do not use the lift on soft, uneven or unstable surfaces.

Do not exceed load capacity.

Do not place load on moving lift.

Place loads in center of table and secure loads properly.

Do not raise or lower lift while maneuvering. Do not lower foot pump operated lifts quickly or with jerky motions.

SECTION 3 UNPACKING AND ASSEMBLY

Upon receipt of the P18, P12, BP18 or BP12 Lift, inspect the equipment completely to determine if there is any shipment damage and that the lift is complete. *Do not* use the lift if there appears to be any damage.

A. INSPECTION

Upon receipt of the P18, P12, BP18 or BP12 Lift, inspect the equipment completely to determine if there is any shipment damage and that the lift is complete. *Do not* use the lift if there appears to be any damage.

SECTION 4

OPERATION

A. METHOD OF OPERATION:

? To raise, press on foot pedal to raise ? To lower slowly turn release knob counter clockwise till the desired rate of decent is achieved. ? Too lock lift in position, press down on the wheel breaks located on the swivel caster.

SECTION 5 MAINTENANCE

Generally, the P or BP Series require little maintenance. However, routine inspection and maintenance will minimize costly repairs of hazardous conditions.

WARNING!

Never go under or service with a load on the table. If possible, service the lift in a down position.

A. ROUTINE INSPECTION AND MAINTENANCE

All routine maintenance should be performed on a monthly basis.

- ? Lubricate wheels and all pivot points of the unit with a medium weight oil or light grease.
- ? Check wheels for wear and replace if necessary.
- ? Theck for leaks by looking for telltale oil spots on the floor under the lift.
- ? Check oil level and fill if needed.

Recommended hydraulic oil: Citgo AW32

B. TROUBLESHOOTING MAINTENANCE

If lift does not rise to full height:

It probably requires oil. (Check with lift in down position.) To fill cylinder with oil, follow these instructions.

There are two pipe plugs in the cylinder. Part No. M427 (Vent Plug) and Part No. M428 (Oil Level Plug). Remove both plugs. Put a good grade of hydraulic jack oil in the cylinder through the top hole.

When the oil reaches the level of the bottom hole, replace both plugs. TOP PLUG IS A BREATHER PLUG. BE SURE TO REPLACE PLUGS IN THEIR PROPER PLACES.

If Lift does not hold load, or tends to creep downward under a load:

- 1. Ram chevron set may be worn.
- 2. Dirt particle may be obstructing seating of the valve, allowing leakage.

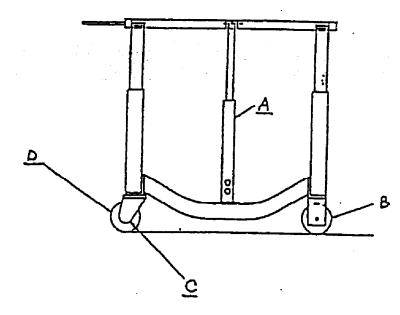
To replace ram chevron set in hydraulic cylinder assembly:

- 1. Remove hydraulic cylinder from lift and remove Vent Plug (Part No. M427) and Oil Level Plug (Part No. M428) and drain oil from cylinder.
- 2. Clamp pump body in vise, unscrew top hex nut and remove outer cylinder.
- 3. Remove inner cylinder from pump making sure not to distort or mar cylinder. Note: DO NOT use pipe wrench.
- 4. Remove ram and replace chevron set. (see seal kits, pg 13)
- 5. Push ram into cylinder chevron end last!
- 6. Reassemble and fill with clean hydraulic jack oil.

If dirt particle is obstructing seating of the valve:

Open release valve by pressing down on release pedal. At the same time, pump foot lever three or four strokes. Do this three or four times. Then place some weight on the platform or forks and pump foot lever until platform reaches its full height. Now, lower lift six inches to a foot at a time. This will dislodge dirt and lift will work properly.

Figure 1: FOOT PUMP and DC OPERATED



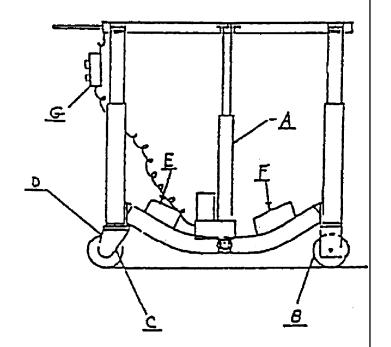
Foot pump

Ref	Foot Pump
A	Cylinder
В	Rigid wheel
C	Swivel Caster
D	Floor Lock

Note: See foot pump brake out for pump components.

DC

Ref	DC Operated
A	Linear Actuator
В	Rigid Wheel
C	Swivel Caster
D	Floor Lock
E	Battery Charger
F	Battery
G	Pendant Control



Note: Linear Actuator sold assembly only.

RECOMMENDED CYLINDER SPARE PARTS LISTING

PART #	DESCRIPTION	AVAILABILITY	KIT#
M400**	Hydrualic Cylinder Assy. Complete		
M402	Release Lever	A	
M403	Release Lever Pin	A	
M404	Pump Plunger Clip	A	
M407	N/A see 0457	K	
M410	Pump Body	K	1
N1200	Pump Body Plug	A	1
M412	Pump Check Ball	K	1
M413	Pump Check Spring	K	1
M414	Pump Valve/Release Gaket	A	1
M415	Pump Valve Bolt	K	1
M416	Release Ball & Poppet	K	1
M417	Release Spring	K	1
M419	Release Bolt	K	1
M420	O Ring Reservoir Seal	K	4
M422	Pump Lever Bracket	A	
M423	Pump Lever Bracket Pins	A	
M424	Ram O Ring Seal	K	4
M425	Cylinder Nut	N	
M426**	Outer Cylinder	N	
M427	Vent Plug	A	
N1200	Oil Lever Plug	A	
M429	Pump Lever Return Spring	A	
M430**	Inner Cylinder	N	
M431**	Ram	N	
M432	Ram Guide Bearing Plate	K	4
M433-01	Ram Chevron Set	A	4
M434	Ram Chevron Set Washer	K	4

RECOMMENDED SPARE PARTS LISTING

PART #	DESCRIPTION	AVAILABILITY	KIT#
M435	Ram Cup Nut	K	4
M436	Foot Lever	A	
M437	Foot Lever Pad	A	
M438	Pump Intake Spring	K	1
M439	Pump Intake Ball	A	1
M440	Release Pin O Ring	K	5
M441	Release Pin Back-Up Ring	K	5
M442	Release Pin	K	5
M443	Plunger Sleeve Gasket	A	1-3
M444	Plunger Sleeve	K	1-3
M445	Plunger O Ring	A	1-3
M446	Plunger Nut	A	1-3
M447	Plunger Washer	A	1-3
M448	Plunger Cup	A	1-3
N0040	Nut	A	
N0810	Bolt	A	
0457	Square Pump Plunger	K	1-3

** SPECIFIC MODEL NUMBER REQUIRED

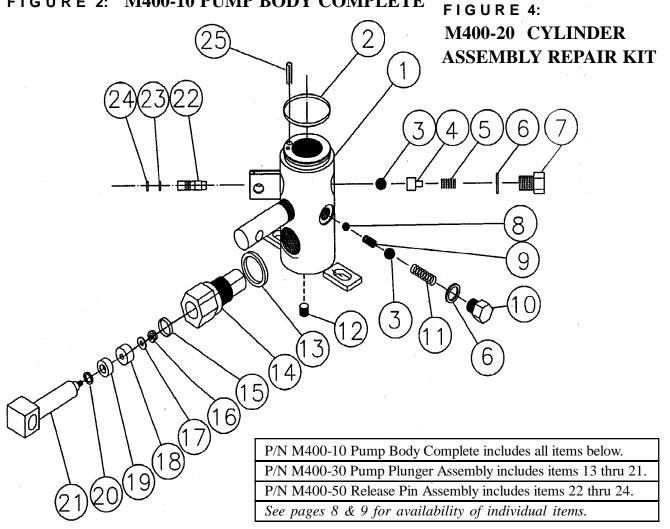
NOTE: A = AVAILABLE

N = NOT AVAILABLE; Must buy complete Cylinder

K = In a kit only.

Kit Number: 1 = M400-10Kit Number: 2 = M400-20Kit Number: 3 = M400-30Kit Number: 4 = M400-50

FIGURE 2: M400-10 PUMP BODY COMPLETE

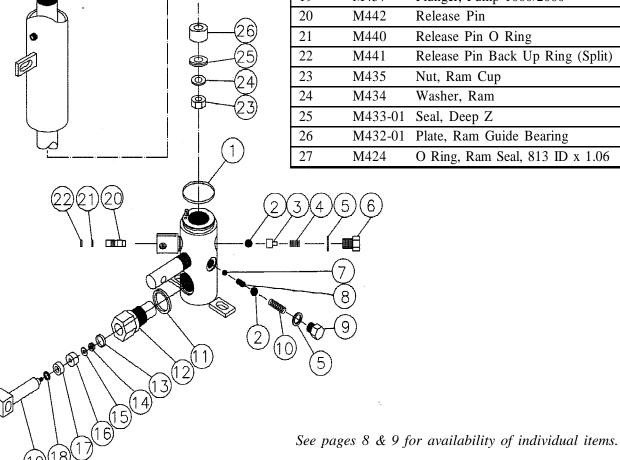


PART	QTY	DESCRIPTION
NO.		
M410	1	Pump Body
M420	1	Reservoir Seal O Ring
M412	2	Pump Check Ball
M416A	1	Poppet
M417	1	Release Spring
M414	2	Gasket
M419	1	Release Bolt
M439	1	Pump Intake Ball
M438	1	Pump Intake Spring
M415	1	Pump Valve Bolt
M413	1	Pump Check Spring
M411	1	Plug
M443	1	Gasket
M444	1	Plunger Sleeve
	M410 M420 M412 M416A M417 M414 M419 M439 M438 M415 M413 M411 M443	MO. M410 1 M420 1 M412 2 M416A 1 M417 1 M414 2 M419 1 M439 1 M438 1 M415 1 M413 1 M411 1 M443 1

ITEM	PART	QTY	DESCRIPTION
NO.	NO.		
15	M445	1	Plunger O Ring
16	M446	1	Plunger Nut
17	M447	1	Washer
18	M448	1	Plunger Cup
19	M407A	1	Plunger Guide Brg.
20	M407B	1	Seal O Ring
21	0457	1	Pump Plunger
22	M442	1	Release Pin
23	M440	1	Release Pin O Ring
24	M441	1	Release Pin
			Back Up Ring (Split)
25	M410-D	1	Pin, Spring Roll
			_

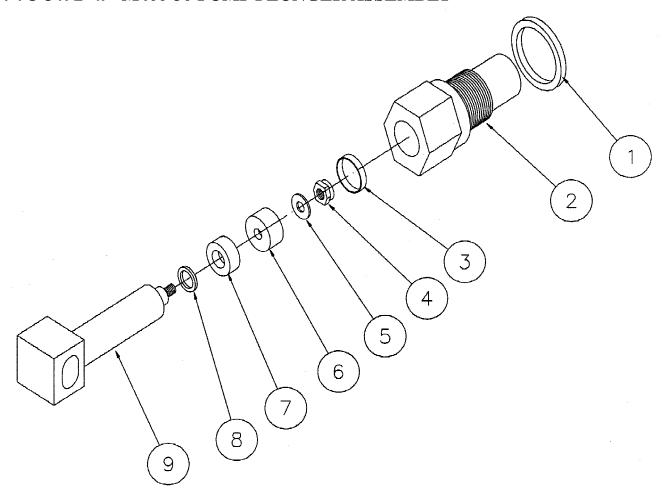
FIGURE 3: M400-20 CYLINDER ASSEMBLY REPAIR KIT





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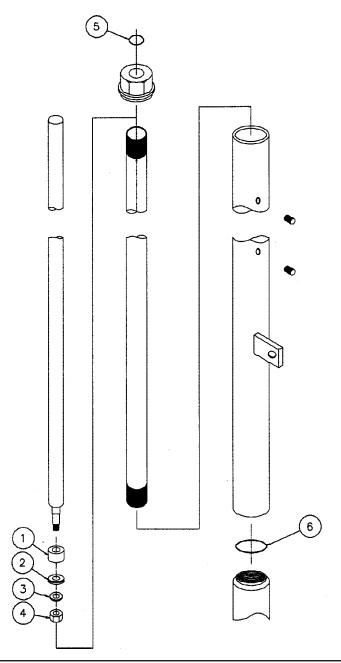
FIGURE 4: M400-30 PUMP PLUNGER ASSEMBLY



See pages 8 & 9 for availability of individual items.

ITEM #	P/N	QTY	DESCRIPTION
1	M443	1	Gasket
2	M444	1	Plunger Sleeve
3	M445	1	Plunger O Ring
4	M446	1	Plunger Nut
5	M447	1	Washer
6	M448	1	Plunger Cup
7	M407A	1	Plunger Guide Bearing
8	M407B	1	Seal O Ring
9	M0457	1	Pump Plunger

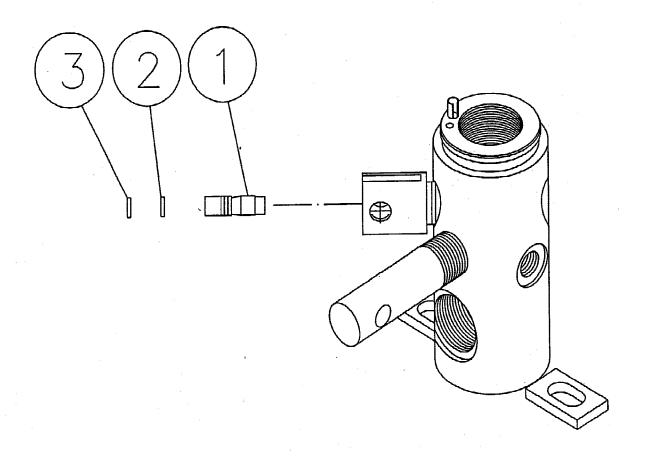
FIGURE 5: M400-40 CYLINDER PACKING KIT



ITEM#	P/N	DESCRIPTION	Qty
1	M432-01	Plate, Ram Guide Bearing	1
2	M433-01	Seal, Deep Z	1
3	M434	Washer, Ram	1
4	M435	Nut, Ram Cup	1
5	M424	O Ring, Ram Seal, 813 ID x 1.06	1
6	M420	Reservoir Seal O Ring	1

See pages 8 & 9 for availability of individual items.

FIGURE 6: M400-50 RELEASE PIN ASSEMBLY



ITEM#	P/N	QTY	DESCRIPTION
1	M442	1	Release Pin
2	M440	1	Release Pin O Ring
3	M441	1	Release Pin Back Up Ring (Split)

See pages 8 & 9 for availability of individual items.

REF	BATTERY OPERATE		DST TABLES DESCRIPTION
	P12-5		
Α	M400-36	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER
	P12-10		
Α	M400-48	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER
	P12-20		
Α	M400-36	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER
	P12-30		
Α	M400-48-4K	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER
	P12-40		
Α	M400-48-4K	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER

REF	PART NUMBER	QTY	DESCRIPTION
	P18-5		
Α	M400-48	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTE
	P18-10		
Α	M400-48	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER
	P18-20		
Α	M400-48	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER
	P18-30		
Α	M400-48-4K	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER
	P18-40		
Α	M400-48-4K	1	CYLINDER
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" FIXED WHEEL
С	C101E-01	2	5" X 2" SWIVEL CASTER

BATTERY OPERATED POST TABLES

REF	PART NUMBER		QTY DESCRIPTION
	BP18-5		
Α	1002-036-02	1	18" TRAVEL 500 LBS. LINEAR ACTUATOR
F	C141D	1	25 AMP BATTERY
Е	B249C	1	5 AMP CHARGER
G	B2601RCVR	1	2 BUTTON UP/DOWN SWITCH W/CORD & RELAY
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" ALBION WHEEL
С	C101E	2	5" X 2" X 6 _" WHEEL STEM CASTER
	BP18-10		
Α	1002-036-04	1	18" TRAVEL 1000 LBS. LINEAR ACTUATOR
F	C141D	1	25 AMP BATTERY
Е	B249C	1	5 AMP CHARGER
G	B2601RCVR	1	2 BUTTON UP/DOWN SWITCH W/CORD & RELAY
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" ALBION WHEEL
С	C101E	2	5" X 2" X 6 _" WHEEL STEM CASTER
	BP18-20		
Α	1002-036-06	1	18" TRAVEL 2000 LBS. LINEAR ACTUATOR
F	C141B	1	32 AMP BATTERY
E	B249C	1	5 AMP CHARGER
G	B2601RCVR	1	2 BUTTON UP/DOWN SWITCH W/CORD & RELAY
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" ALBION WHEEL
С	C101E	2	5" X 2" X 6 _" WHEEL STEM CASTER

REF	PART NUMBER		QTY DESCRIPTION
	BP12-5		
Α	1002-036-01	1	12" TRAVEL 500 LBS. LINEAR ACTUATOR
F	C141D	1	25 AMP BATTERY
Е	B249C	1	5 AMP CHARGER
G	B2601RCVR	1	2 BUTTON UP/DOWN SWITCH W/CORD & RELAY
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" ALBION WHEEL
С	C101E	2	5" X 2" X 6 _" WHEEL STEM CASTER
	BP12-10		
Α	1002-036-03	1	12" TRAVEL 1000 LBS. LINEAR ACTUATOR
F	C141D	1	25 AMP BATTERY
Е	B249C	1	5 AMP CHARGER
G	B2601RCVR	1	2 BUTTON UP/DOWN SWITCH W/CORD & RELAY
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" ALBION WHEEL
С	C101E	2	5" X 2" X 6 _" WHEEL STEM CASTER
	BP12-20		
Α	1002-036-05	1	12" TRAVEL 2000 LBS. LINEAR ACTUATOR
F	C141B	1	32 AMP BATTERY
Е	B249C	1	5 AMP CHARGER
G	B2601RCVR	1	2 BUTTON UP/DOWN SWITCH W/CORD & RELAY
D	77248-6M3	1	FLOOR LOCK
В	C102PH	2	5" X 2" ALBION WHEEL
С	C101E	2	5" X 2" X 6 _" WHEEL STEM CASTER

Ordering Replacement Parts

Presto Lifts has carefully chosen the components in your unit to be the best available for the purpose. Replacement parts should be identical to the original equipment. Presto Lifts will not be responsible for equipment failures resulting from the use of incorrect replacement parts or from unauthorized modifications to the unit.

Presto Lifts can supply all replacement parts for your lift. With your order, please include the model number and the serial number of the unit. You can find these numbers on the name plate.

To order replacement parts, please call the Presto Parts Department. Parts are shipped subject to the following terms:

- · FOB factory
- Returns only with the approval of our parts department.
- Credit cards preferred (except parts covered by warranty).
- Freight collect for truck (except parts covered by warranty).
- Freight prepaid and invoice for small parcel shipments (except parts covered by warranty).

Parts replaced under warranty are on a "charge-credit" basis. We will invoice you when we ship the replacement part, then credit you when you return the worn or damaged part.

Presto Parts Department

21 Park Street Attleboro, MA 02703

Telephone: 800-343-9322 FAX: 888-788-6496 Email: service@PrestoLifts.com

www.PrestoLifts.com

Table 1 – Hydraulic Oil Specifications

If the lift will be used at normal ambient temperatures, Presto Lifts supplies the unit with Citgo AW 32 oil. This may be replaced by any other good quality oil with 150 SSU at 100° F and rust and oxidation inhibitors and anti-wear properties.

If the lift will be used at ambient temperatures below 0°F, use aircraft hydraulic oil. Use Type 15 aircraft hydraulic oil.

The following are equivalent to CITGO AW32:

TYPE	MANUFACTURER
DTE 24	EXXON/MOBIL
NUTO H32	EXXON/MOBIL
AMOCO AW32	CHEVRON (AMOCO CO.)

CAUTION!

It is very important to keep the hydraulic oil free of dirt, dust, metal chips, water, and other contamination. Most of the problems with hydraulic systems are caused by contamination in the oil.

RESTOCKING POLICY

Presto Lift, Inc.'s goal is for you to be satisfied with your order. Merchandise may be returned, but returns will be subject to a restocking fee to cover the costs Presto Lift, Inc. incurs which include but are not limited to handling, storage of the units, etc. Presto Lift, Inc. will issue refurbishing costs where end-user wear is apparent. We would prefer to not charge for these costs but find it necessary and apologize for any inconvenience. Please review the RETURN MATERIALS AUTHORIZATION (RMA) PROCEDURES.

LIFTS

Lifts may be returned with a restocking fee according to the following schedule:

1. Standard unit or standard unit with stock options:

Five or less	20%
With re-order	15%
Six (6) or more of the same model	30%
With re-order	20%

2. Custom engineered/modified lifts: No Returns

PARTS

Standard parts may be returned with a 20% restocking fee or \$35.00 net, whichever is greater. Non stocked, modified or custom-engineered parts are not returnable. Unfortunately, due to potentially concealed damage, all sales of electrical assemblies are final.

QUALITY ISSUES

Should you feel there is a quality problem, please contact the seller to ask questions and gather information on how to rectify the issue. Presto Lift Inc. reserves the right to determine potential credits, as a result of factory defects, based on its inspection of the merchandise.

GENERAL

All products shipped from our factory have passed Quality Assurance inspection and testing. The carrier of choice has signed for, and accepted the product in new working condition. The customer should inspect to ensure it is not received damaged, has no concealed damage or is not incomplete. Parts orders are determined to be complete based upon Presto Lift, Inc. inspection sheets and carrier shipping weights.

RETURN MATERIALS AUTHORIZATION (RMA) PROCEDURES

Although Presto Lift, Inc. is not legally obligated to issue a credit for any merchandise, the RETURN MATERIALS AUTHORIZATION (RMA) PROCEDURE is provided as a cour-

tesy to our customers in the event they do not receive what they wanted.

If a customer wishes to return a Presto Lift, Inc. product, the first step in the process is to

request an RMA number from Presto Lift, Inc.'s Customer Service Department. This request

must be made on or before the thirtieth (30th) calendar day following the date of Presto Lift,

Inc.'s invoice for the merchandise being returned.

The RMA number must appear on the outside of any packaging material for a return to be

accepted and processed by Presto Lift, Inc. Customers shipping returns back to Presto Lift,

Inc. from the Continental US, Canada and Mexico have fourteen (14) days from the effective

date of the RMA to have the merchandise arrive freight prepaid at Presto Lift, Inc. Returns from locations other than the Continental US, Canada and Mexico must be shipped within the

fourteen (14) day period to arrive Free On Board (FOB) at Presto Lift Inc as soon as practical.

If a customer believes Presto Lift, Inc.'s merchandise is defective, freight will be reimbursed

to the original "Bill To" on the invoice if Presto Lift Inc. finds that the merchandise is defec-

tive.

Please remember that merchandise with RMA's coming back to Presto Lift Inc. from the Con-

tinental US, Canada and Mexico will not be accepted by Presto Lift Inc. if the returned goods

do not arrive freight prepaid at Presto Lift Inc. within the fourteen (14) day effective period.

All credits issued are less restocking fees as applicable, plus any assessed outbound/inbound

in-transit damages.

Return addresses: please refer to your RMA for the address to which your product should be

returned.

Presto Lift Inc.

21 Park Street

Attleboro, MA 02703

Telephone: 800-343-9322

Fax: 888-788-6496

Presto Lifts Limited Warranty Policy

Presto Lifts warrants all of its products against defects in the welded structural frame and, if applicable, scissor legs from faulty material and workmanship for a period of five (5) years from the date of invoice.

A lifetime limited warranty is provided for the Airstroke ActuatorTM in all pneumatic lifts against any defect due to faulty material or workmanship.

All batteries are covered under a separate limited warranty from the battery manufacturer for a period of one year from the date of invoice.

All other components have a limited warranty against defects in faulty material and workmanship for a two (2) year period from the date of invoice and 30 day limited warranty on labor. Please note that prior authorization from Presto Lifts is required on all warranty work.

There are no implied warranties of any kind, more specifically, there are no warranties of merchantability or fitness for any particular purpose. Presto Lifts' sole warranty shall be as set forth in this limited warranty.

Presto Lifts will elect to repair or replace a defective component without charge, if any components should become defective within the limited warranty period. Proof of purchase is required for warranty. The charge for shipping the defective component is the responsibility of the buyer and must be accompanied with an RGA number. The shipping charge to return the component to the buyer is the responsibility of Presto Lifts, Inc.

This limited warranty does not cover labor expense for removal or reinstallation of components after thirty days. This limited warranty shall not cover, among other things: damages resulting from foreign matter or water, failure to provide reasonable and necessary maintenance, and if applicable, use of product while charger is plugged into an AC outlet, or failure to follow operating instructions. The limited warranty is not valid for damage resulting from negligence, accident, unreasonable use, abuse or misuse, exceeding data plate capacities or altering the product without Presto Lifts authorization.

Presto Lifts expressly disclaims and excludes any liability for consequential, incidental, indirect or punitive damages or financial loss to people or property resulting from any breach of warranty or the operation or failure of this product.

Presto Lifts makes no representation that this product complies with local, state, or federal safety/product standards codes. Should this product fail to comply in any way with those codes, it shall not be considered a defect of materials or workmanship. Presto Lifts shall not be held liable for any damages resulting from noncompliance. It is the dealer's responsibility to exercise this limited warranty. This limited warranty is provided to the original purchaser (defined as the original end user) and is nontransferable. This constitutes the complete and final agreement involving Presto Lifts and limited warranty obligations for products.