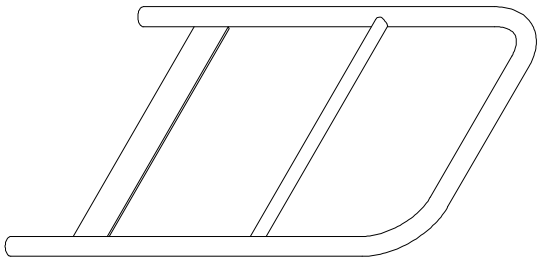
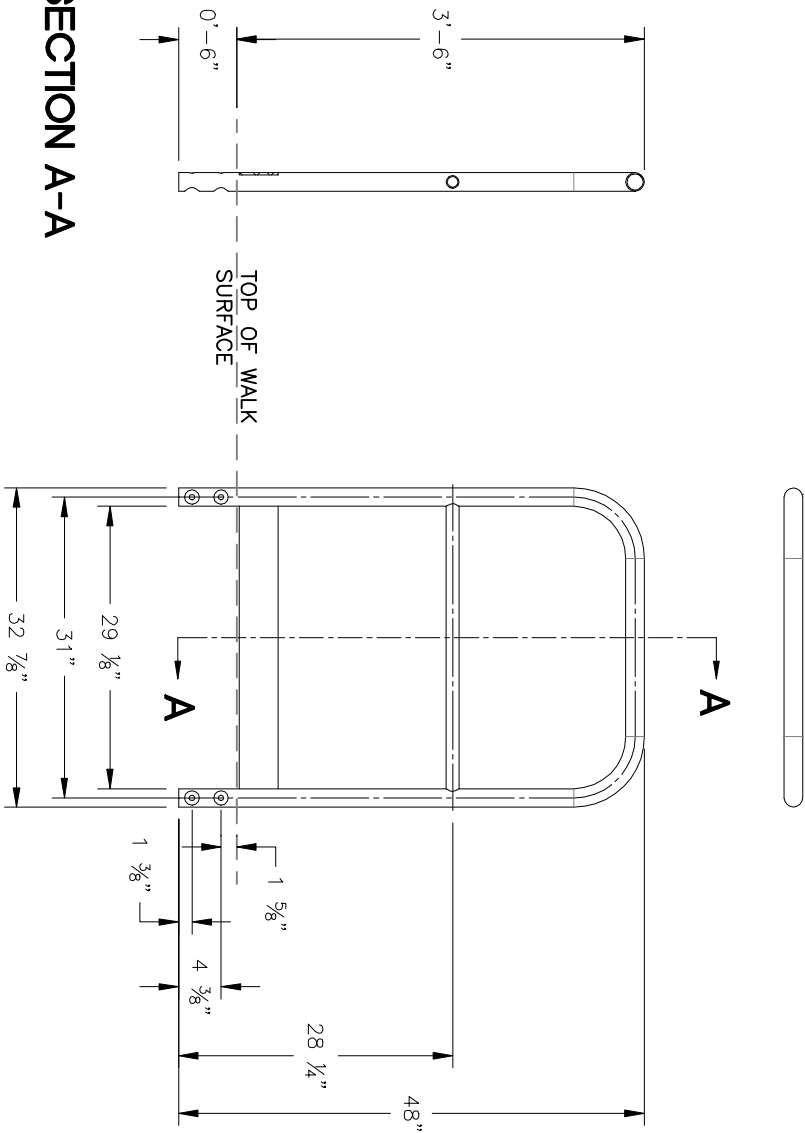


TYPICAL BOLTED CONNECTION

SECTION A-A



| | |
|----------------------------|-----------------------|
| Standard Platform Handrail | Est. Weight 21 lbs |
|----------------------------|-----------------------|

| Q | DATE | REV | RELEASE FOR FABRICATION | NAME |
|-------|------|-----|-------------------------|------|
| BATCH | DATE | REV | DESCRIPTION | BY |

SAFERACK WELDING STANDARDS

SEAL WELD UNLESS OTHERWISE NOTED
USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTE

| Material Thickness of Thinner Part (Joint Size) | Minimum Fillet Size - 3 (Both) |
|---|--------------------------------|
| To 1/4" | 1/8" |
| Over 1/4" to 1/2" | 3/16" |
| Over 1/2" to 3/4" | 1/4" |
| Over 3/4" | 5/16" |



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| | | |
|-------|----------|--------|
| JOB # | CUSTOMER | ABAS # |
|-------|----------|--------|

PART NAME: ERECTASTEP HANDRAIL SPEC SHT

| | |
|------------------------|----------------|
| DESIGNED BY: TKING | DATE: 2010 |
| PROGRAMMED BY: KS | DATE: 11/20/10 |
| PROGRAMMED CHECKED BY: | DATE: |

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| |
|---------------|
| PART: ALUM |
| SHEET SCALE: |
| SHEET: 1 OF 1 |