



Step	A	Est. Weight
1-Step	18"	44 lbs
2-Step	27"	50 lbs
3-Step	36"	55 lbs
4-Step	45"	60 lbs
5-Step	54"	66 lbs
6-Step	63"	71 lbs
7-Step	72"	77 lbs
8-Step	81"	82 lbs
9-Step	90"	87 lbs
10-Step	99"	93 lbs
11-Step	108"	98 lbs

**SAFERACK WELDING STANDARDS**  
 SEAL WELD UNLESS OTHERWISE NOTED  
 USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTED

Minimum Thickness of Thicker Part (Joined Parts)	Minimum Fillet Size - S (Inch)
To 1/4"	1/8"
Over 1/4" to 1/2"	3/16"
Over 1/2" to 3/4"	1/4"
Over 3/4"	5/16"



PART NAME:		ERECTASTEP LADDER SPEC SHEET		ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL & PROPRIETARY & MAY NOT BE DISCLOSED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT OF SAFERACK LADDER RACK TECHNOLOGIES	
DESIGNED BY:	TKING	DATE:	2010	MATERIAL:	ALUM
DRAWN BY:		DATE:		SHEET SCALE:	
CHECKED BY:	KS	DATE:	11/20/10	SHEET:	1 OF 1
PROGRAMMED BY:		DATE:			
PROGRAMMED CHECKED BY:		DATE:			

DATE	REV	DESCRIPTION	NAME	BY