



**OPTIONS FOR FLEX - CTS**

- CT-021 EXTENDED MAST FOR LOADS UP TO 103" TALL
- CT-061 30" INSTA- THREAD FILM CARRIAGE UPGRADE
- CT-064 HEAVY GAUGE FILM UPGRADE FOR CONSISTENTLY RUNNING FILMS ABOVE 110 GAGE. UPGRADES TO 1HP MOTOR/REDUCER & VFD
- CT-083 AIR COMPRESSOR UNIT
- CT-007 EXIT CONVEYOR UPGRADE TO POWERED CONVEYOR
- CT-008 5' GRAVITY ROLLER EXIT CONVEYOR FOR USE WITH OPTION CT-007 - ALLOWS 2 LOAD EXIT ACCUMULATION. INCLUDES LOAD DETECTION/ADVANCE SENSOR
- CT-009 INFEEED CONVEYOR LOADING, TURNTABLE UNLOADING. INCLUDES POWER CONVEYOR UPGRADE OPTION #CT-007. (NOTE: REVERSES LOAD TRAVEL DIRECTION - SEE DRAWING: CTS-LAYOUT-CT-009 FOR **ACCURATE** FLOW DIRECTION.)
- CT-087 ELECTRONIC WEIGH SCALE PACKAGE - LOAD CELLS INCORPORATED INTO CONVEYOR FRAME - INCLUDES LCD DIGITAL INDICATOR DISPLAYING LOAD WEIGHT WITH; GROSS, NET TARE, ZERO, AND LB/KG/ CONVERSION KEYS, RS232 PORT FOR INTERCONNECTION WITH WITH OTHER SCALE RELATED DECICES. (CALIBRATION REQUIRED)

**NOTE:**

1. CONVEYOR ROLLERS: 2.50 DIA @3.25 CENTERS, 52.00 EFFECTIVE WIDTH
2. CONVEYOR PASS HEIGHT 18"
3. CONVEYOR SPEED: 30 FPM
4. TURNTABLE SPEED: 12 RPM
5. MAX LOAD SIZE: 48" L X 48" W X 72" H
6. MIN LOAD SIZE: 30" L X 30" W X 26" H
7. LOAD WEIGHT: MIN 200 LBS, MAX 4000 LBS
8. POWER REQUIREMENT: 115 VAC, 1PH, 60HZ, 20 AMP
9. AIR SUPPLY : 3 CFM @ 80 PSI
10. MACHINE COLOR: ORION STD GREY
11. 20" INSTA-THREAD CARRIAGE - 260% PRESTRETCH
12. NEMA 12 RATED CONTROL BOX
13. NON-PROPRIETARY ALLEN BRADLEY CONTROLS
14. INCLUDES LANYARD SWITCH FOR REMOTE START
15. AC MOTORS WITH VARIABLE FREQUENCY DRIVES
16. DURABLE "NO WEAR" LEXAN SURFACES ON CONTROL PANEL
17. POWER LOCKOUT DISCONNECT SWITCH

DRAWN msagedahl	8/11/2008	<b>ORION PACKAGING INC.</b> 4750 County Road 13 NE Alexandria, MN 56308-9014	
CHECKED		THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION	
APPROVED		TITLE <b>CTS LAYOUT</b>	
Tolerances Unless Noted		SCALE	SURFACE AREA DWG NO
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2° ± 1/32"		0259174
REVISION		REMOVE ALL BURRS AND SHARP EDGES	FINISH

REV	DESCRIPTION	DATE	BY