



DESIGNER	filipe@deltek	DATE	4/27/2009	ORION PACKAGING INC.	
CHECKED				4750 County Road 13 NE	
APPROVED				Alexandria, MN 55308-0014	
TOLERANCES UNLESS NOTED				THIS DRAWING IS THE PROPERTY OF DELTEK ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION	
Decimal	Angular	Fractional	TITLE	SCALE	SURFACE AREA (SQ. IN.)
.00 ± .01	± 1/2°	± 1/32"	LPE STANDARD LAYOUT		
.000 ± .003					
REV	DESCRIPTION	DATE	BY	SCALE	SURFACE AREA (SQ. IN.)
	REVISION				LPE LAYOUT
					FINISH
					REMOVE ALL BURS AND SHARP EDGES