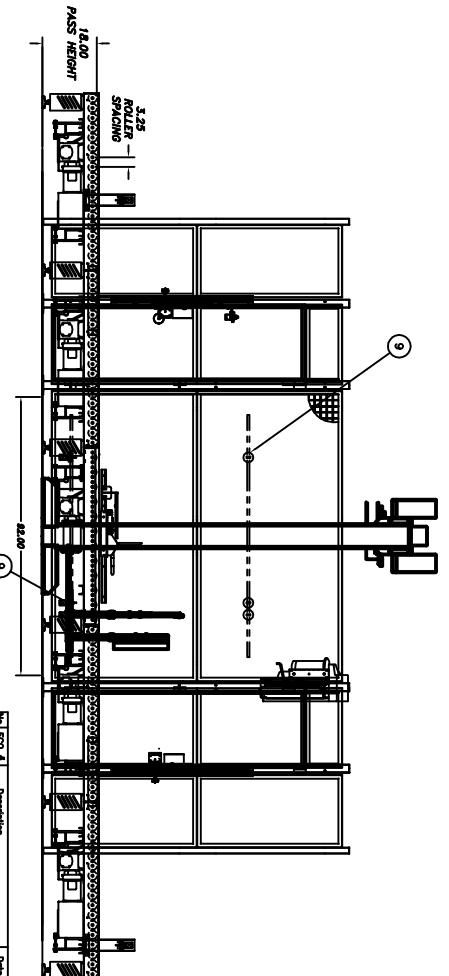
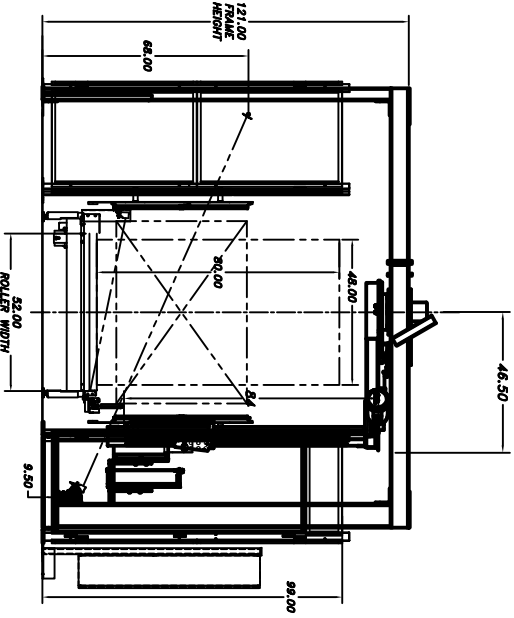
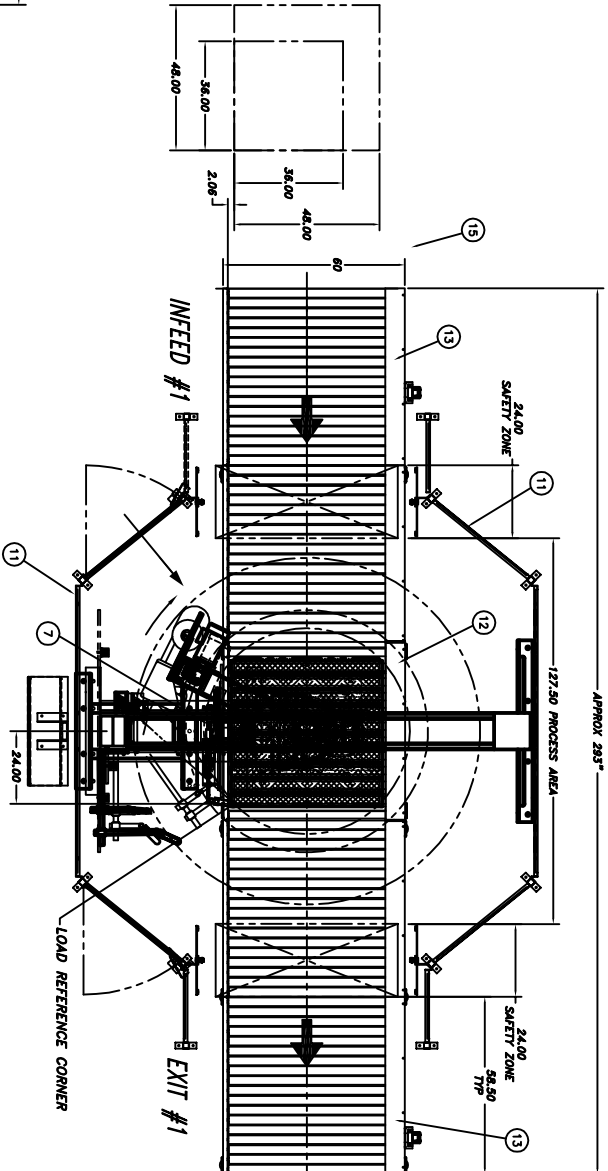


PLEASE NOTE: PRODUCTION SCHEDULE WILL NOT BE ASSIGNED UNTIL THE SIGNED APPROVAL DRAWING IS RETURNED TO ORION.

- MASS :
1. CONVEYOR ROLLERS : 2.25" DIA ROLLERS @ 3.25" CENTERS, 32" EFFECTIVE WIDTH
 2. CONVEYOR MASS FRAME : 18"
 3. CONVEYOR STRIP : 18"
 4. ROLLER AND GRID : 12" DIA
 5. MAX. LOAD SIZE : 48" W x 24" L x 8" H
 6. MIN. LOAD SIZE : 36" W x 24" L x 8" H
 7. LOAD WEIGHT : MAX. 500 LBS, MAX. 4500 LBS
 8. POWER REQUIREMENT : 400/200 TO AMP
 9. AIR SUPPLY : 6 CFM AT 80 PSI
 10. MACHINE COLOR : STANDARD ORION ONLY

(FOR COMPLETE LIST OF NON-STANDARD ITEMS, SEE ORDER SPECIFICATION)



No. ECO #	Description	REVISION	Date	By

12	4	ELITE COIL COVER ROLL 3.25 IN
11	1	SAFETY FENCE ASST (CAN-2, 3FT DOOR)
10	2	CONVEYOR MOUNTED LOAD SENSOR
9	1	LOAD-2 POSITION LOAD SENSOR ASST
8	1	FRONTING ENCLOSED STOPPING ASST (18 WING)
7	1	FRONTING RAIL COVER ASST W/ALUMINUM
6	1	FRONTING RAIL ASST (L&R)
5	1	24" ROLL-TREAD CHAINING (STAL)
4	1	24" ROLL-TREAD CHAINING (STAL)
3	1	LOAD-2 POSITION ASST (18 WING)
2	1	LOAD-2 POSITION ASST (18 WING)
1	1	LOAD-2 POSITION ASST (18 WING)

MA-ST JOB MXXXXX
"CUSTOMER"

APPROVAL

SIGNATURE _____

DATE _____

MA-ST LAYOUT FOR "CUSTOMER"
FLOW: LEFT TO RIGHT, 18" DIA, 3.25 IN
REMOVE ALL BARRS AND SHAW EDGES
MXXXX-01

Surface Area: _____