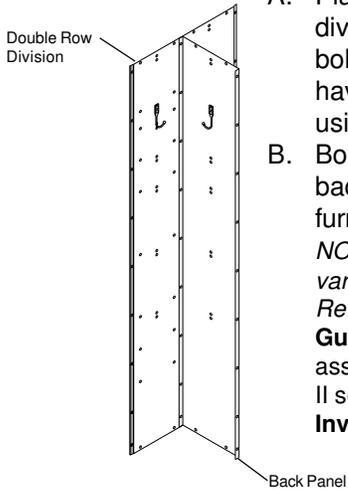


# ASSEMBLY OF DOUBLE ROW (Back to Back) LOCKERS

(Single Tier Lockers used in Illustration)

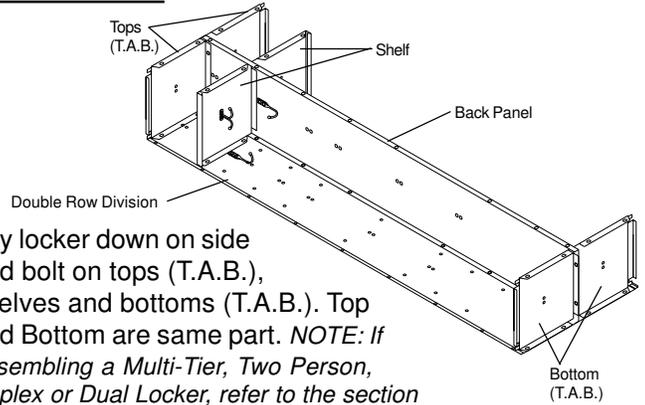
## Operation 1



- A. Place a back and double row division in upright position and bolt together (double row lockers have back to back construction using a common back).
- B. Bolt coat hooks to division and back. (back legs are not furnished)

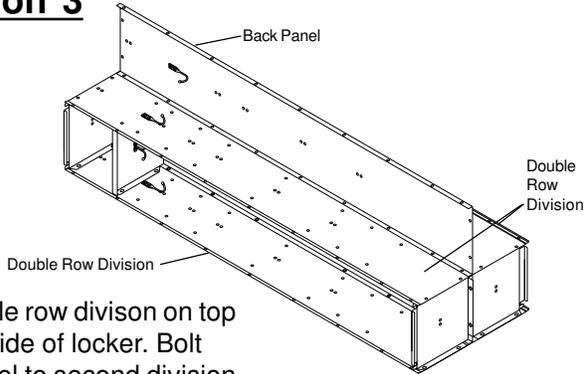
*NOTE: Hook type and placement varies with locker size and style. Refer to the table **Hook and Rod Guidelines** on page 6. If assembling Double Row Invincible II see page 9, **Double Row Invincible II Lockers Only.***

## Operation 2



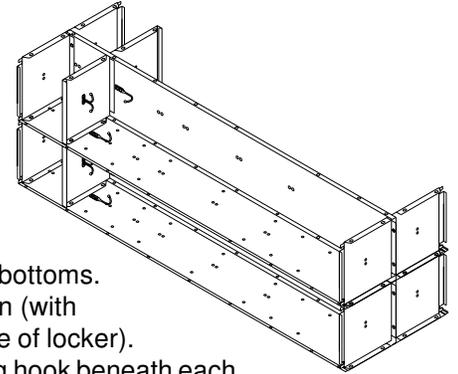
- A. Lay locker down on side and bolt on tops (T.A.B.), shelves and bottoms (T.A.B.). Top and Bottom are same part. *NOTE: If assembling a Multi-Tier, Two Person, Duplex or Dual Locker, refer to the section on page 7 labeled: **Multi-Tier, Two Person, Duplex and Dual Lockers** to complete Operation 2. For Coat Rod Instructions see page 4, **Installing Coat Rods.***

## Operation 3



- A. Lay double row division on top of open side of locker. Bolt back panel to second division and the first back panel.
- B. Bolt coat hooks to both sides of second division and back.

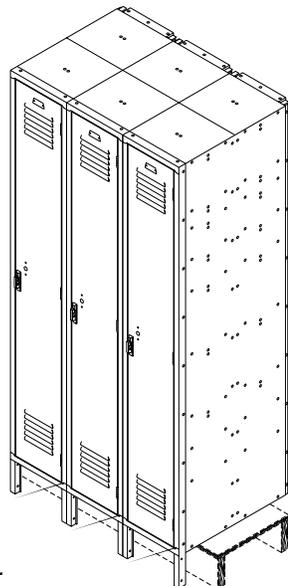
## Operation 4



- A. Bolt on 2 sets of tops, shelves and bottoms.
- B. Bolt on end division (with offset toward inside of locker).
- C. Bolt a double prong hook beneath each shelf using 10—24 x 3/8".
- D. Continue as in Operations 3 and 4 until desired number of units for the group are assembled, then proceed to Operation 5.

## Operation 5

- A. Stand lockers upright and prop up the front of the locker. Then place door frame assemblies in position with the divisions inside the door frames. Bolt to divisions, tops and bottoms. If two or more groups are to be joined in a row, omit bolts thru joining door frames and divisions. *NOTES: If closed bases are being used refer to **Closed Bases** on page 9. **Invincible II Lockers Only** see page 10 regarding **Group End Kits.***



## Operation 6

- A. Set groups in place.
- B. Use 10-24 x 1/2 bolts to bolt joining door frames of each locker group.
- C. Rivet number plates to top of doors.
- D. Bolt built-in locks or lock hole cover plate to inside of door.

*For an **Illustration of Number Plate, Lock Hole Cover Plate or Built-in Locks Positioning**, see Operation 7 on page 5.*

**IMPORTANT** If lockers have been ordered with grouping specified, assemble lockers as ordered.