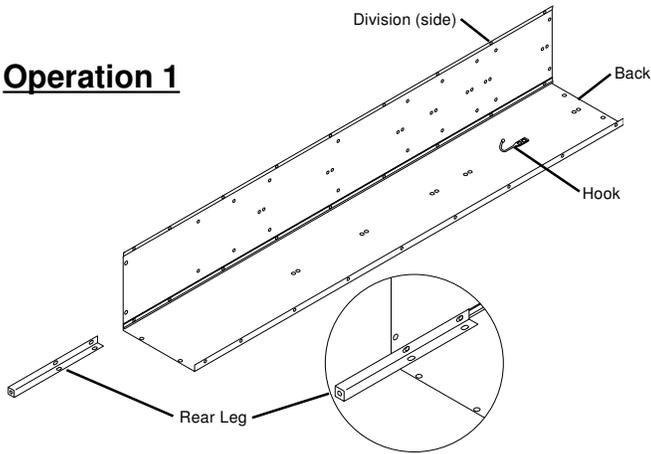


BASIC ASSEMBLY OF SINGLE ROW LOCKERS (A Grouping of 3 Single Tier Lockers Illustrated)

Operation 1

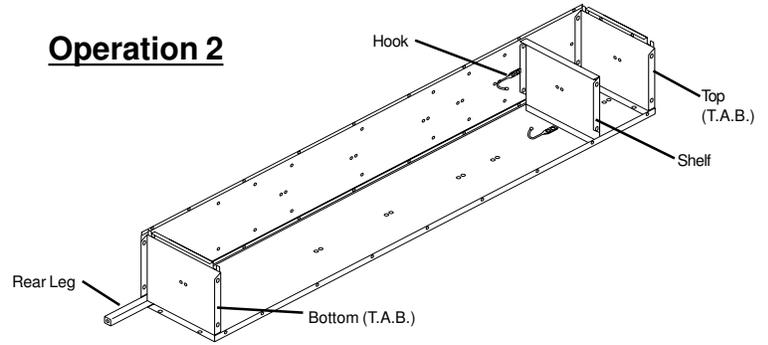


A. Bolt hook to back. (Vanguard uses 10-24 x 3/8" truss fin bolts for body parts unless noted, Invincible II uses 10-24 x 1/2" truss fin head bolts for entire locker).

B. Bolt division and rear leg, if provided, to back (use 10-24 x 1/2 bolts for leg).

*NOTE: Hook type and placement varies with locker size and style. Refer to the table called **Hook and Coat Rod Guidelines** on page 6.*

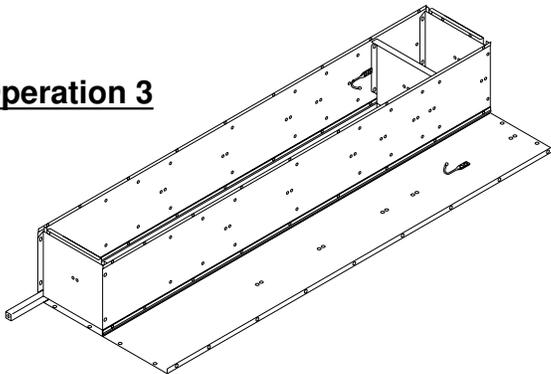
Operation 2



A. Bolt top (T.A.B.), shelf, side hook and bottom (T.A.B.) to back and division (flat top and bottom are same part).

*NOTE: If assembling a Multi-Tier, Two Person, Duplex or Dual Locker, refer to the section on page 7, **Multi-Tier, Two Person, Duplex and Dual Lockers** to complete Operation 2. For Coat Rod Installation see page 4, **Installing Coat Rod**.*

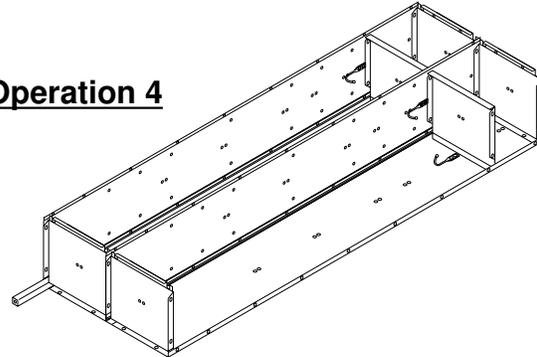
Operation 3



A. Bolt hook to second back.

B. Bolt second back and second division to first back.

Operation 4



A. Bolt second set of tops (T.A.B.), shelves, 2 hooks and bottoms (T.A.B.) to back and division. If coat rods are required install in first locker.

B. Continue as in Operations 3 and 4 until desired number of units for the group are assembled, then proceed to Operation 5.

Installing Coat Rod

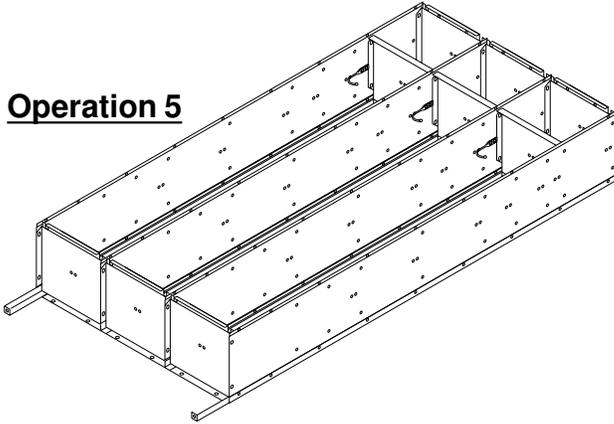
(Add this step to Operation 2), before installing top (T.A.B.) and shelf, install coat rod hooks on the inside of divisions and (or) both sides of partition using the same bolt (where possible). Spread apart division and (or) partition and then insert coat rod into coat rod holder on coat rod hook.

Guidelines for Rear Leg Spacing for Single Row Lockers

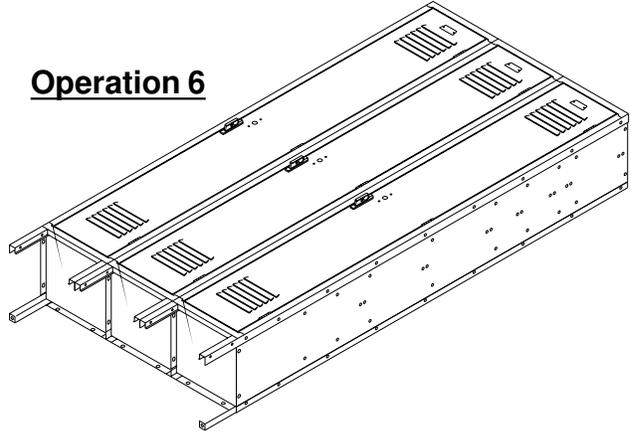
IMPORTANT: If lockers have been ordered with grouping specified, assemble lockers as ordered. Back legs should not exceed 45" distance between legs. If grouping has not been specified assemble lockers using the chart.

Width of Single Locker (inches)	7-1/2"	9"	12"	15"	18"	24"
Lockers in a Single Row Grouping	9	8	7	6	4	3
Back Legs in Each Grouping	9	6	5	4	3	2

Operation 5

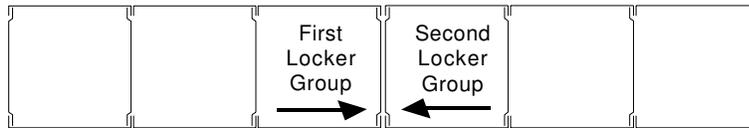


Operation 6



- A. Place second leg in position (between bottom and back). Distance between back legs not to exceed 45 inches.
- B. Place end division in position and bolt to top, shelf, hook, back leg and bottom (use 10- 24 x 1/2 bolts for leg). *NOTE: Invincible II Lockers Only see page 10 regarding group ends.*
- C. Bolt a double prong hook to each shelf (if supplied).
- A. Place door and frame assemblies in position with the top, bottom and end divisions inside the door frames and bolt to divisions, top and bottoms (T.A.B.). If two or more groups are to be joined in a row, omit bolts thru joining door frame and divisions. *NOTE: If closed bases are being used refer to **Closed Bases** on page 9. If grouping has not been specified, assemble lockers using the **Guidelines for Rear Leg Spacing** on page 4.*

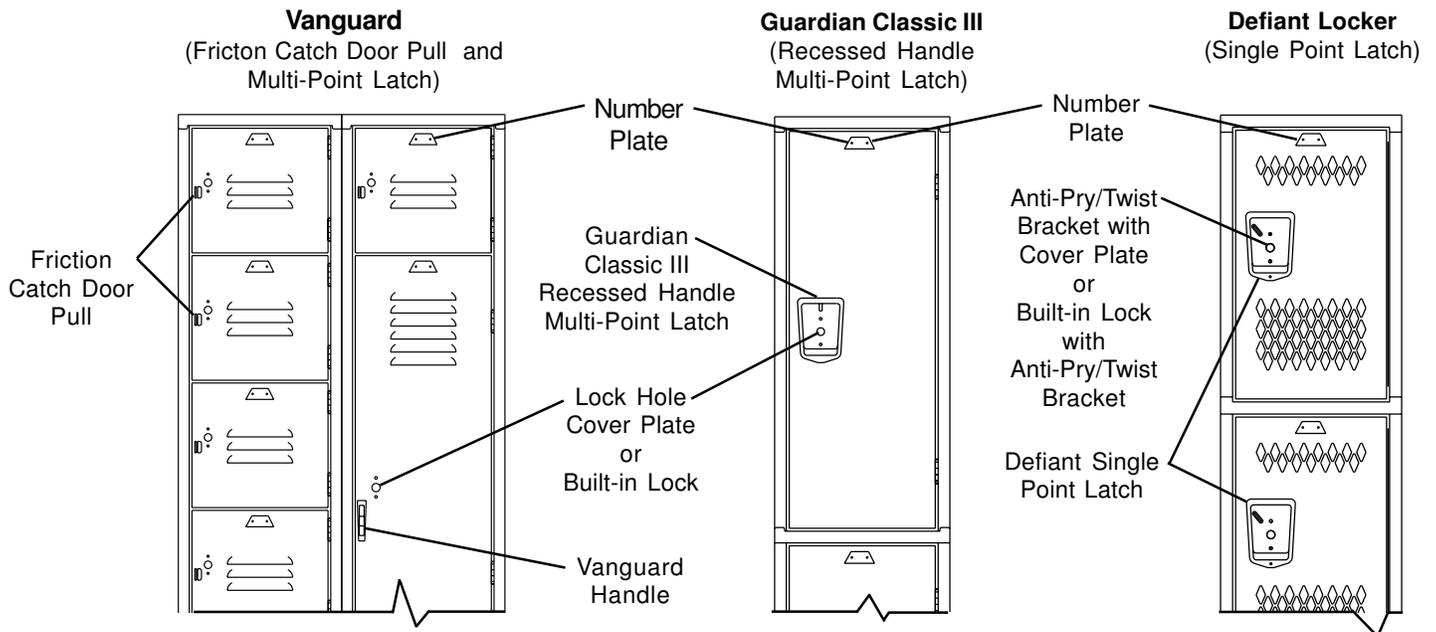
Top View of Two Groupings of Three Lockers



Operation 7

- A. Set groups in place.
- B. Use 10-24 x 1/2 bolts to bolt joining doors and frames of each locker group.
- C. Rivet number plates to top of doors.
- D. Bolt built-in locks or door pulls or lock hole cover plates to inside of door. *NOTE: If locker has a Defiant (Single Point Handle) use **Defiant Lockers: Assembly of Anti-Pry/Twist Bracket** instructions on page 6.*
- IMPORTANT:** When using locks do not close door unless you have keys or combination.

Illustration of Number Plate, Lock Hole Cover Plate or Built-in Locks Positioning



Single row lockers must be floor and wall anchored,
double row lockers must be floor anchored and if possible wall or ceiling anchored.