



Encore Commercial Products, Inc.
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Assembly Instructions

Step 1: Attach Frame Side 1 to Frame Side 2

Step 2: Attach Frame Side 2 to Frame Side 3

Step 3: Attach Frame Side 3 to Frame Side 4

(*Weld frame corner together to prevent removal)

Step 4: Attach Frame Side 4 to Frame Side 1

Step 5: Install Leveling Legs (Leg Frame Supports) under frame

Step 6: Install Anti-Separation Bars:

Frame Side 1-2 each

Frame Side 2-2 each

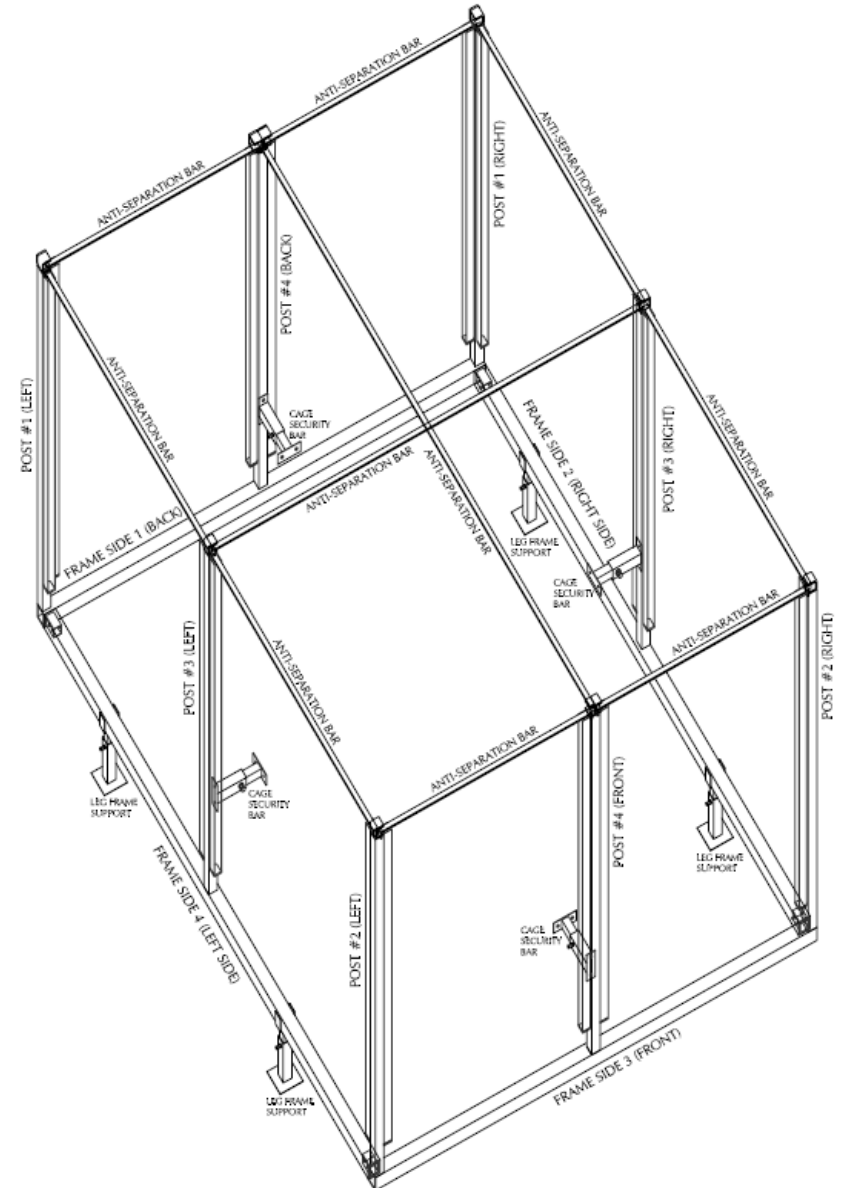
Frame Side 3-2 each

Frame Side 4-2 each

**Frame Side 2 to Frame Side 4 (Right center post 3 to left center post 3)-1 each

**Frame Side 1 to Frame Side 3 (Back center post 4 to front center post 4)-1 each

Step 7: Attach cage frame to A/C Unit base using the cage security bars and tamperproof screw (or weld)





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Assembly Instructions Cont.

Step 8: Remove Anti-Separation bars and install (4) side panels on frame sides 2 & 4 on the long sides.

Reinstall Anti-Separation bars

Step 9: Remove Anti-Separation bars and install (2) back panels on frame side 1. Reinstall Anti-Separation bars.

Step 10: Remove Anti-Separation bars and install (2) front panels with Lock Hasp into channels on frame side 3. Reinstall Anti-Separation bars.

Step 11: Install (2) top panels. Make sure the Lock Hasps line up with the front panels. If Lock Hasp does not line up switch the Top Panels.

Step 12: Install Locks.

Note: Panels are shown without metal lath.

