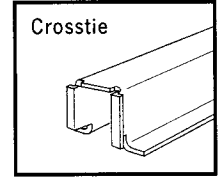
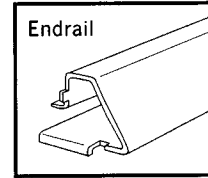
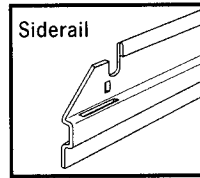


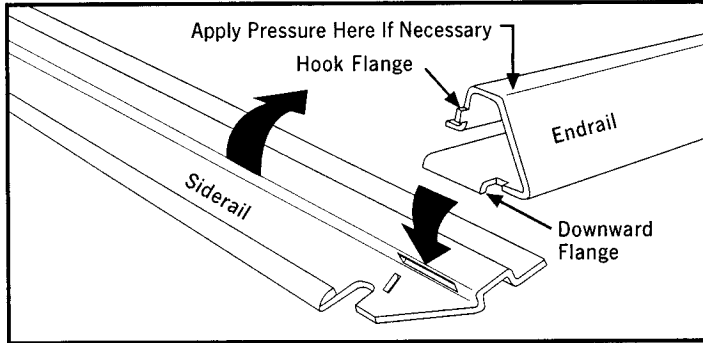
KD SHELF

**Stock KD Shelf Assembly
Instructions For 25 or 50 PSF**

KD Shelf Assembly:

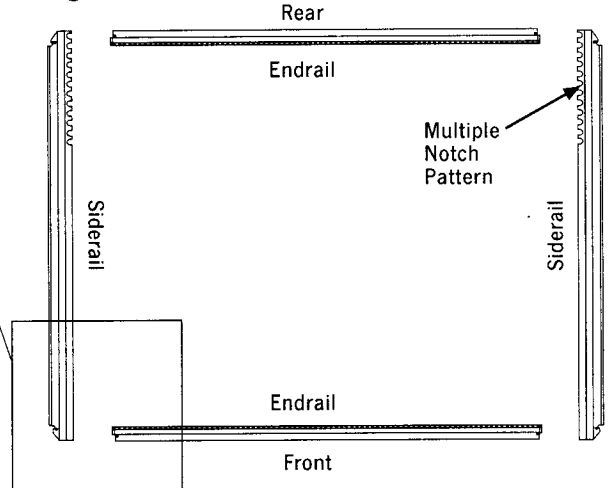


Detail 1

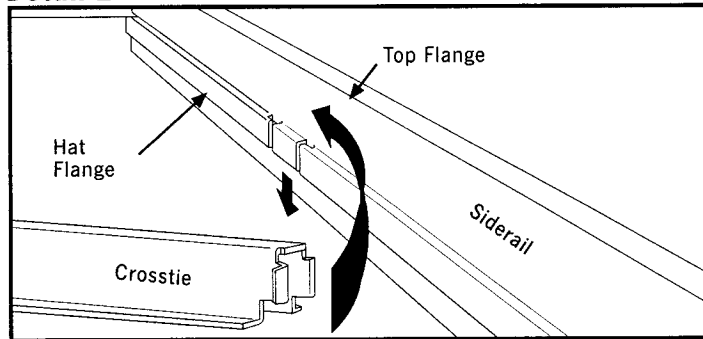


Place endrails and siderails out as shown in Figure 1. Take a siderail and engage downward flange of both endrails into slots as shown in Detail 1. Rotate the siderail so that the hook flanges engage corresponding slots in siderail. It may be necessary to squeeze or apply pressure to the top of the endrail to engage the hook in the slot. Repeat for other siderail.

Figure 1



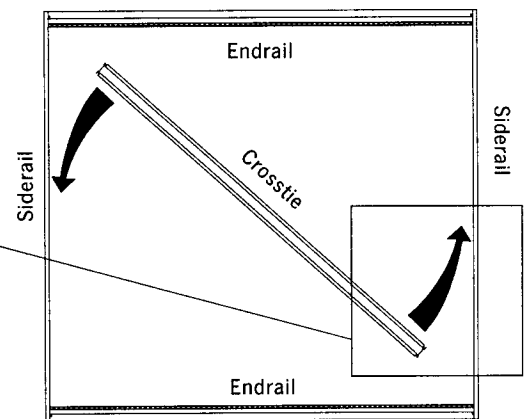
Detail 2



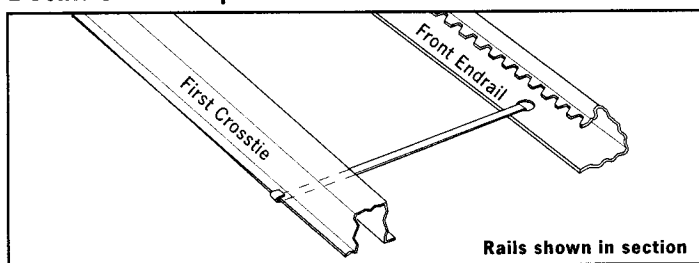
Determine whether shelves will be used for 25 PSF or 50 PSF capacity. 25 PSF shelves ship with (5) crossties each; 50 PSF shelves ship with (9) crossties. 25 PSF shelves use crossties in locations 1,3,5,7, and 9. 50 PSF shelves use crossties in all 9 locations. (See Finished Assembly detail)

Place crosstie between assembled rails as shown in Figure 2. Rotate the crosstie so it is between the top flange and hat flange of the siderails as shown in Detail 2. Engage crosstie into the slots in hat flange of both siderails, and drop into place. Repeat for each additional crosstie location except first (front) crosstie if tiestrap is to be used.

Figure 2



Detail 3 - Tiestrap Installation



Tiestrap is attached from the front endrail (the front end of the shelf has no multiple notch pattern, see Figure 1) to the nearest crosstie. Hook one end of the tie in the centermost hole in the bottom of the front endrail. Tie hooks from top end of hole. Hook other end of the tie under the first crosstie and around the rear flange of the crosstie (before dropping first crosstie into place). Engage first crosstie into the slots in the hat flange of both siderails, and drop into place. This will take up slack in tiestrap for proper fit.

Finished Assembly

