



**Dependable, flexible access
to your important assets**

Forming dies are an integral part of many manufacturing processes, from automobile components to paper clips. The unique shape and structure of these dies often presents storage problems for manufacturers and fabricators – given their weight, size, and non-stackability.

Heavy-duty Steel King Die Storage Racks provide the strength, capacity, and flexibility to efficiently store even the largest dies – with greater selectivity and access wherever needed on the production floor.

Steel King Die Storage Racks are perfect for storing dies, motors, jigs, fixtures and other heavy material. The standard Steel King Die Rack features a solid sheet metal shelf design which can accommodate a variety of die sizes and placements anywhere along the shelf. The shelf design allows easy slide-on-or-off access for die storage and use.

Steel King offers two styles of hole punching on the Die Storage Rack columns. The first style has holes punched at 3" increments the entire height of the upright frame to provide vertical adjustability of the shelves.

The second style, position-drilled, allows you to determine where exact shelf locations will be on the upright frames; holes are only punched in those areas. This style offers a more sanitary design and eliminates potential tampering with the shelf positions.

Die Storage Racking




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Better by Design

Steel King Die Storage Racks are designed to meet the most demanding requirements. Standard die storage racks feature:



Position drilled 3" adjustability

Uprights

- 4 column options
 - 3" x 3" or 4" x 4", 7 gauge structural tube
 - 3" x 3" or 4" x 4", 11 gauge structural tube
- 3 column heights – 96", 120" or 144"
- 2 frame depths – 36" or 48"

Shelves

- 3 shelf widths
 - 72", 96" or 120"
- 2 solid shelf thicknesses
 - 11 gauge (3/16") thick
 - 7 gauge (1/8") thick
- 2 shelf load capacities
 - 250 lbs. / sq. ft
 - 500 lbs. / sq. ft
- 2 shelf designs



Solid sheet metal decks supported by 2" x 2" tubing to meet capacity requirements

Solid-welded sheet metal shelf

Designed so that the sheet metal waterfalls over the top of tubular beams while supported by 2" x 2" horizontal cross bars. Shipped as an entire welded unit.



Knock-down bar grating shelf

Bar grating sits between structural channel beams and is supported by channel cross bars bolted to beams. Unit ships as individual components.



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Die storage rack options

- Die Tubes – Keep your dies raised for easy forklift access
- Back Stop Beams – Prevents dies from accidentally being pushed off the shelf



- Standard position drilled shelf heights or optional 3" adjustability
- Custom designs for special applications
- End-of-row guard rails
- Choose from 12 standard colors
- PE certification



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