



# Assembly Instructions

## Clean Curtain Track System

### **System Overview:**

Your Goff's Clean Curtain Track System is a corrosion resistant partitioning divider designed for washdown and low-contamination areas. It is manufactured from stainless steel, Delrin, and other materials exhibiting anti-microbial and anti-oxidational characteristics.

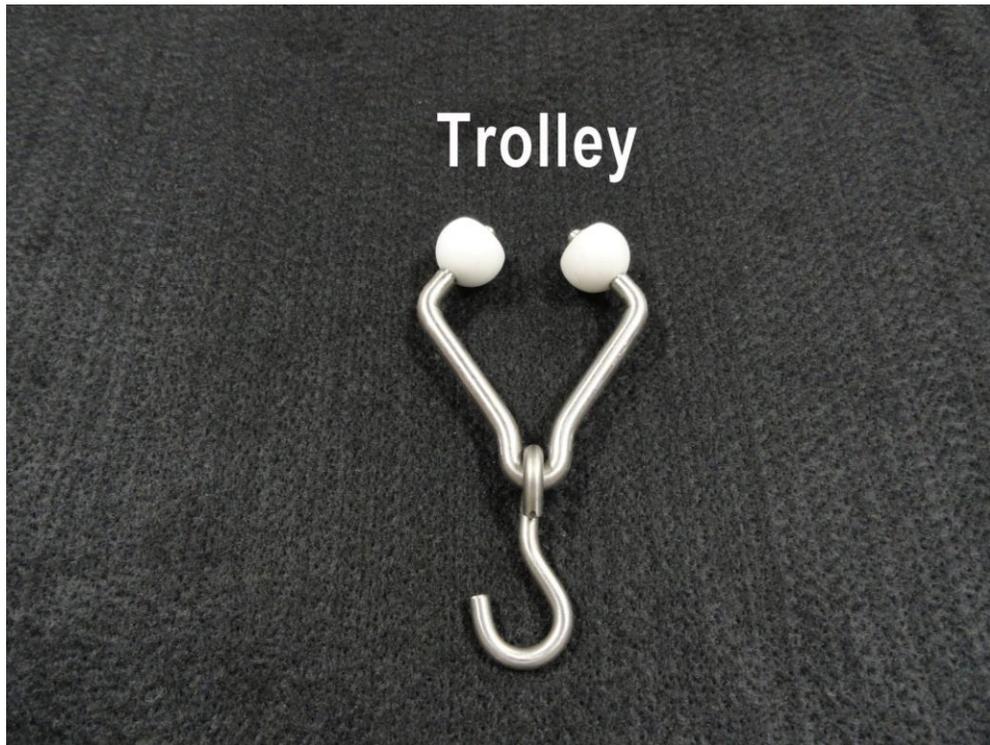
The stainless track is modular and sectional in design. Pieces “telescope” together using stub-splices that are sealed with “BioSeal” RTV Silicone to eliminate entrapment and contamination crevasses and gaps.

### **Unpacking and Inspection:**

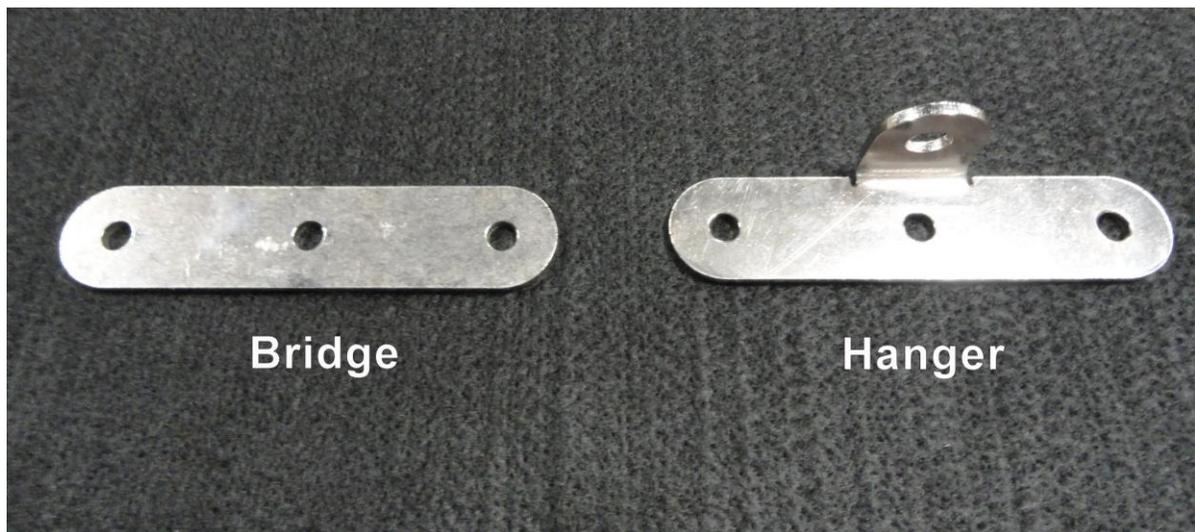
Please unpack your systems carefully and notify the factory immediately if there are any shortages or if any items have been damaged during transit. Your kit(s) should have all of the necessary hardware and components for a complete track/curtain installation with the following exceptions (installer-provided hardware):

1. Mounting hardware for securing the track “Wall Mounts” to your building fascias (optional - as required).
2. Straps, rods, clamps, turnbuckles, or other hardware used to hang/suspend the track system from your ceiling (optional - as required).
3. Poles, stanchions or other supports for “free-standing” your track system on your facility floor (optional - as required).

Your system should have at least one Trolley for each grommet location on your vinyl curtain, and one Hanger or Bridge for each splice in the stainless track. See the following photos (Photo 1 and 2):



**Photo #1**  
(Clean Curtain Track Trolley)



**Photo #2**  
(Clean Curtain Track Bridge and Hanger)

**System Assembly:**

**Small track systems can be completely assembled at the floor level and then raised into position. Larger layouts should be sequentially assembled and hung at the desired elevation.**

**Goff's does not provide specific hardware or guidance for securing your track system to your building fascias or ceiling structure. This should be done using**

**“best practices” fasteners, hardware, and procedures for your specific facility. Analysis by a Structural Engineer may be required.**

**Goff’s does recommend that large and elaborate layouts be supported with “criss-cross” or angled drop supports to reduce sway and deflection.**

Test fit and pre-assemble your complete track at floor level ensuring that all junction splices are a light-press or slip-fit. Note that track “Bridges” are typically used at the wall mount junctions, and “Hangers” are used at all other splices. They can be freely interchanged as required.

Disassemble the system. Starting at one Wall Mount, apply a small (1/16” – 1/8”) bead of RTV Silicone (included) to the stub-splice as shown in the following photo (Photo 3). The bead should go all the way around the circumference of the stub-splice.



**Photo #3**  
(Stub-splice Silicone Application)

Slide/press the stub-splice into the next sequential piece of track. Ensure that the stub-splice goes all the way into the track and that the ends of the track meet and are “flush”. Remove excess RTV from the joint with a paper towel or rag as shown in the following photo (Photo 4). Note that the RTV is only used to create a hermetic seal at the junction of the track sections and it is not intended to provide any form of structure, mechanical rigidity, or bonding.



**Photo #4**  
(Removing Excess RTV Silicone)

Using the supplied ¼-20 stainless hardware, install a Bridge (or Hanger) on the tabs of the track sections as shown in the following photo (Photo 5):



**Photo #5**  
(Bridge / Hanger Installation)

Repeat this assembly procedure on all sequential track splices. **Prior to assembling the last track section or Wall Mount, install all of the Trolleys onto the track** as shown in the following photo (Photo 6):



**Photo #6**  
(Trolley Installation)

After your track system has been completely assembled and properly mounted in your facility you can hang your vinyl curtain via the grommets on the top header of the curtain. After each grommet is installed on the corresponding Trolley hook you should “close” the hook with a pliers or ViceGrip as shown in the following photo (Photo 7):



**Photo #7**  
(Securing the Curtain Grommet)

The assembly, installation, and set-up of your Goff’s Clean Curtain Track System is now complete and it is ready for use. It is a virtually maintenance free unit and should give you years of reliable service.

We want to thank you again for your business and the opportunity to partner with your firm on this project. Please don’t hesitate to contact us if you have any questions regarding these instructions or encounter any problems with the installation or performance of your curtain.