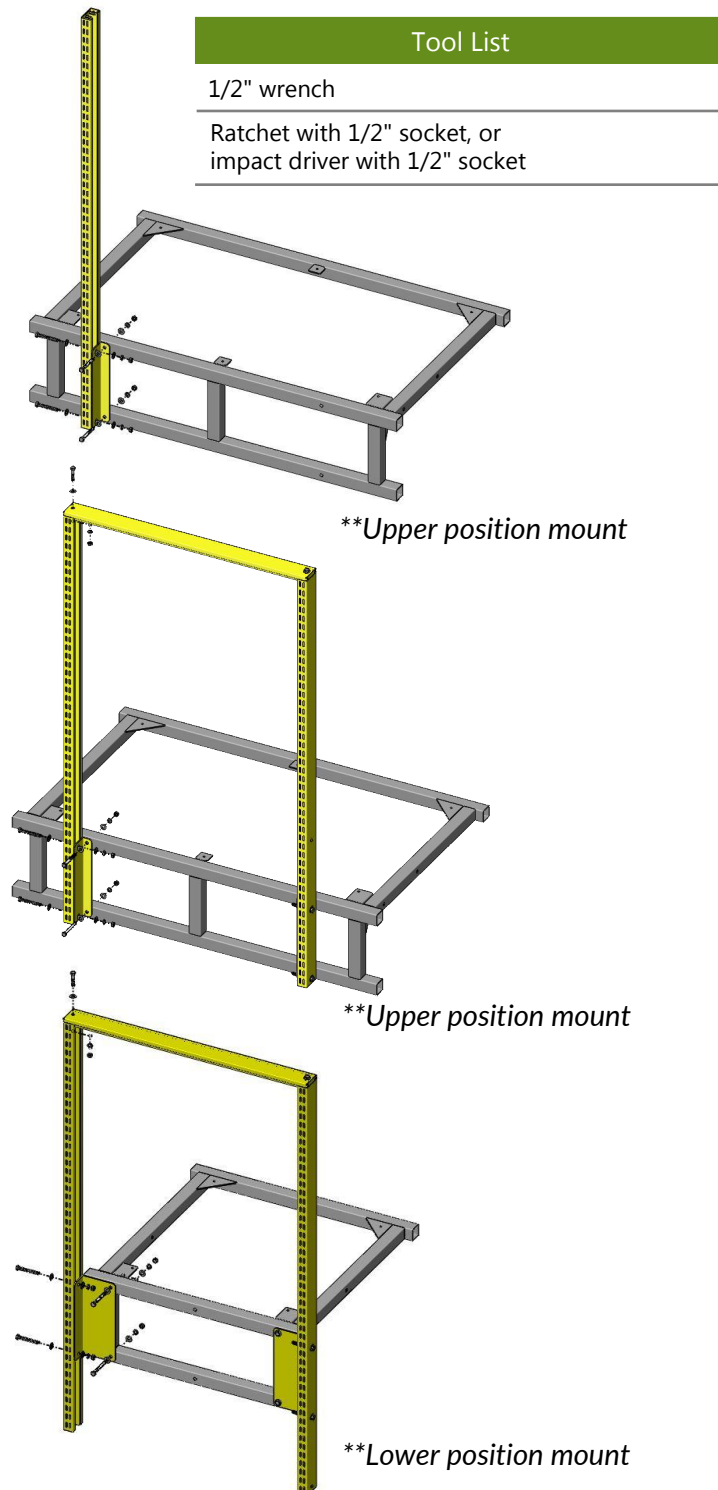


## Industrial Upright Assembly



### Part # SUP53 - Single Slotted Upright

Item	Components*	Qty
A	53" Slotted upright	1
C	Upright mounting bracket	1
D	5/16-18 x 2 1/2" Hex head cap screw	4
F	5/16-18 Hex nut	4
G	5/16" Flat washer	8
H	5/16" Lock washer	4

### Part # SBUP53 - Single Bay Slotted Uprights

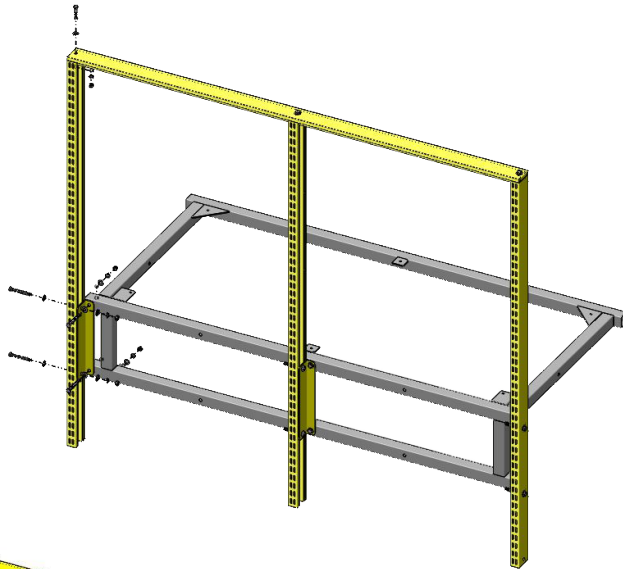
Item	Components*	Qty
A	53" Slotted upright	2
B	30" Top cross bar	1
C	Upright mounting brackets	2
D	5/16-18 x 2 1/2" Hex head cap screw	8
E	5/16-18 x 1 1/2" Hex head cap screw	2
F	5/16-18 Hex nut	10
G	5/16" Flat washer	18
H	5/16" Lock washer	10

### Part # SBUP53-30 - Single Bay Slotted Uprights for 30" Workstations

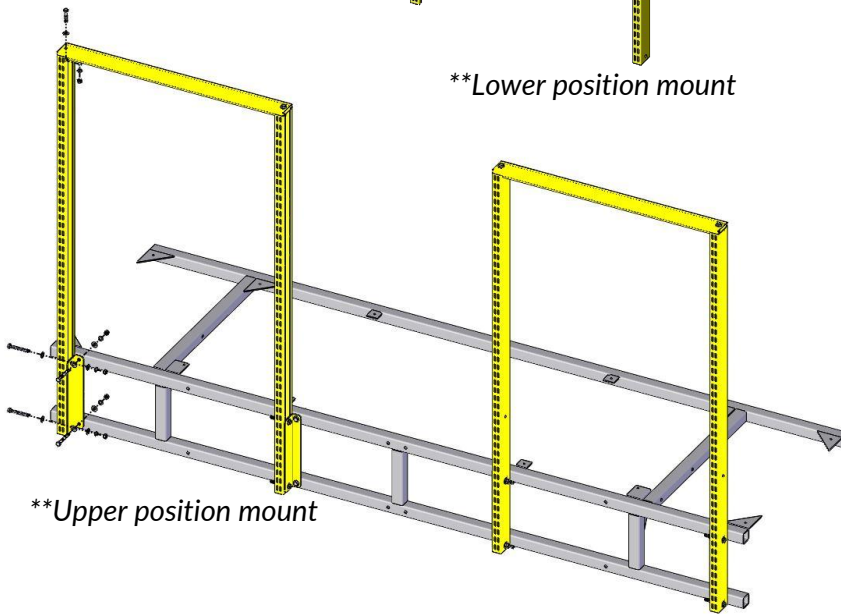
Item	Components*	Qty
A	53" Slotted upright	2
B	30" Top cross bar	1
C	Upright mounting brackets	2
D	5/16-18 x 2 1/2" Hex head cap screw	8
E	5/16-18 x 1 1/2" Hex head cap screw	2
F	5/16-18 Hex nut	10
G	5/16" Flat washer	18
H	5/16" Lock washer	10

\*Extra hardware may be included

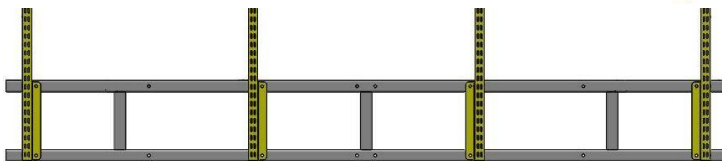
## Industrial Upright Assembly



**\*\*Lower position mount**



**\*\*Upper position mount**



TBUP53 bracket placement

### Part # DBUP53 - Double Bay Slotted Uprights

Item	Components*	Qty
A	53" Slotted upright	3
B	60" Top cross bar	1
C	Upright mounting brackets	3
D	5/16-18 x 2 1/2" Hex head cap screw	12
E	5/16-18 x 1 1/2" Hex head cap screw	3
F	5/16-18 Hex nut	15
G	5/16" Flat washer	27
H	5/16" Lock washer	15

### Part # TBUP53 - Triple Bay Slotted Uprights

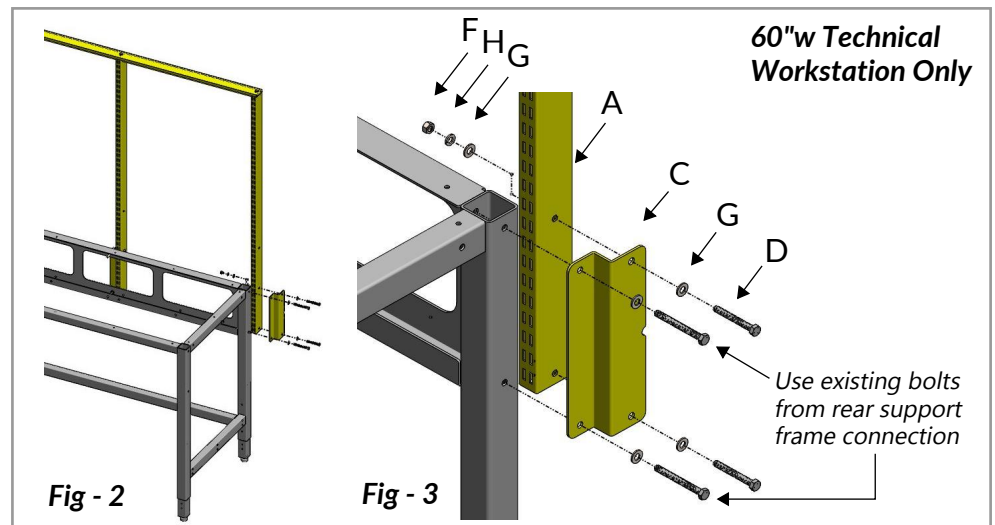
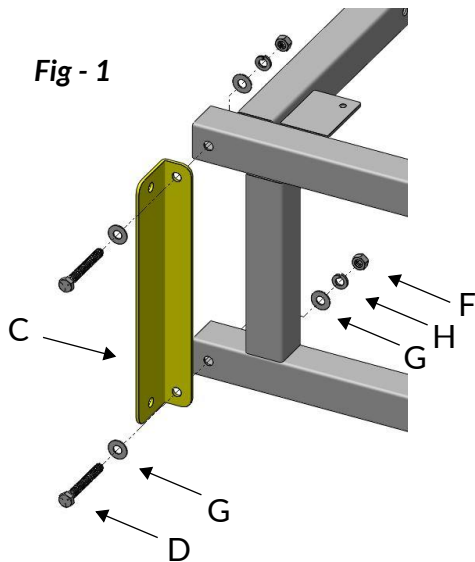
Item	Components*	Qty
A	53" Slotted upright	4
B	30" Top cross bar	2
C	Upright mounting brackets	4
D	5/16-18 x 2 1/2" Hex head cap screw	16
E	5/16-18 x 1 1/2" Hex head cap screw	4
F	5/16-18 Hex nut	20
G	5/16" Flat washer	36
H	5/16" Lock washer	20

\*Extra hardware may be included

- 1 Select the mounting holes on the rear deck frame as illustrated on page 4.  
**\*\*All industrial uprights can mount 33" (lower position) or 42" (upper position) above work surface.**

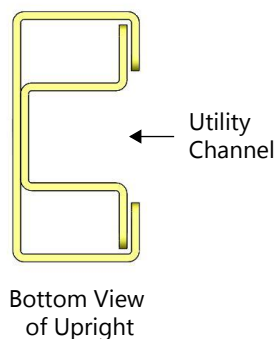
## Industrial Upright Assembly

- 2** Mount the upright brackets (C) to rear of table using the 5/16-18 x 2 1/2" hex head cap screws (D), 5/16" flat washers (G), 5/16" lock washer (H) and 5/16-18 hex nuts (F) (Fig-1)  
 See Fig-2 and Fig-3 for mounting outer brackets on a 60"w technical workstation

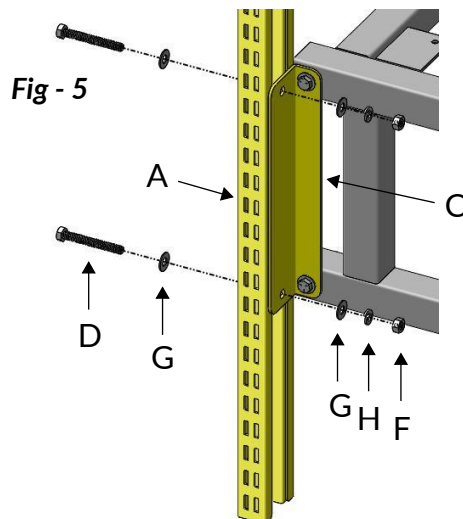


- 3** Position the uprights (A) with utility channel (Fig-4) facing the upright mounting brackets (C). Mount using the 5/16-18 x 2 1/2" hex head cap screws (D), 5/16" flat washers (G), 5/16" lock washers (H) and 5/16-18 hex nuts (F).  
 Utility channel does not face the outer brackets on a 60"w technical workstation (Fig-3)

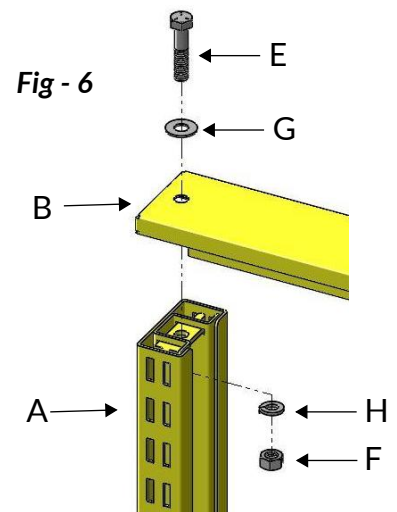
**Fig - 4**



**Fig - 5**



**Fig - 6**

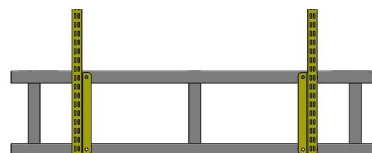




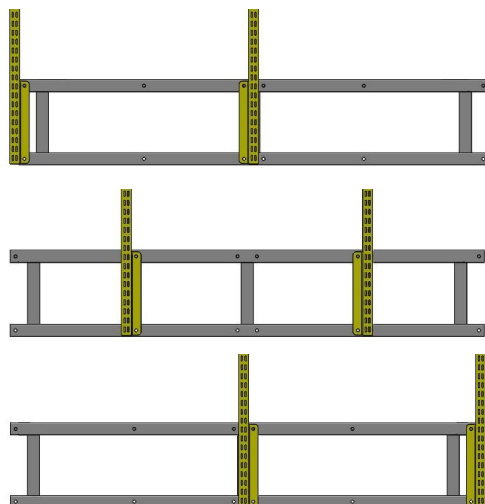
## Optional Upright Mounting Positions

Industrial workstations are pre-drilled on the rear deck frame for multiple upright mounting positions. These photos show mounting options and bracket placement on the back of workstation.

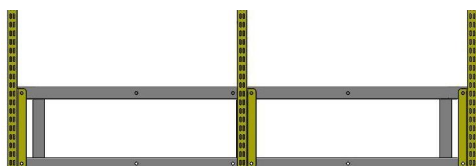
**SBUP53** mounting position for 36"w and 48"w workstations. Uprights shown on 48"w workstation.



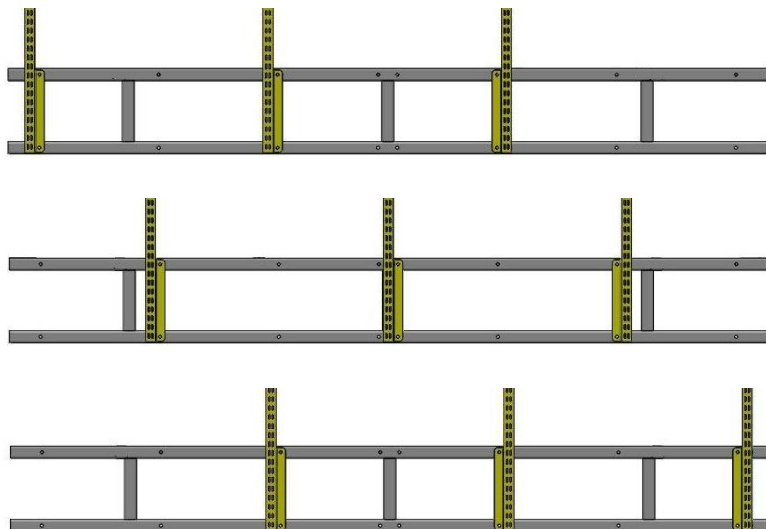
**SBUP53** optional mounting positions for 60"w, 72"w and 84"w workstations. Uprights shown on 60"w workstation.



**DBUP53** mounting position for 60"w, 72"w and 84"w workstations. Uprights shown on 60"w workstation.



**DBUP53** optional mounting positions for 96"w workstation



**SBUP53** optional mounting positions for 96"w workstation

