

GRAVITY ROLLER FLEX CONVEYOR



CONVEYX
SOLUTIONS, LLC

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ConveyX Solutions, LLC (CXL) Gravity Roller Flex Conveyor has a rugged design for high volume unit handling applications with capacity of up to 400 pounds per linear foot. The conveyor can expand, contract, flex and move to fit the needs of every operation. The Gravity Roller Flex Conveyor can be used as stand-alone or in conjunction with other conveyor systems. This portable and durable conveyor delivers optimal utility and versatility for distribution centers and retail stores, as well as manufacturing, assembly and processing facilities.



STANDARD FEATURES

- Flexible design makes this conveyor ideal for packing, shipping/receiving and temporary assembly lines.
- Easily move, reposition and compress to optimize floor space.
- Free-spinning rollers allow products and packages to be moved manually with minimal effort.
- Load capacity – up to 400 lbs per linear foot.
- Adjustable leg supports to meet a variety of height requirements for the proper material flow.
- Includes swivel casters with brakes on every other leg for easy transport.
- Package End Stop prevents packages from falling off the end of the conveyor and pivots down out of the way when not in use.

OPTIONS & ACCESSORIES

Floor Guide – Move the Flex Conveyor in and out of storage with ease.

Impact Cart – Inserted at infeed end of the conveyor, it is designed to handle package impact reducing the need for continual repairs to the conveyor.

Side Guides – Guides are 4" tall covering up to two zones of the conveyor made of heavy-duty UHMW polyethylene.

Transition – Available in Centering and Straight options. Assist in moving packages from the feed line to the Flex Conveyor. The Centering option also aligns packages toward the center of the Flex Conveyor.



SPECIFICATIONS

GENERAL

Bed Width	18", 24", 30", 36"
Extended Length	8', 12', 24', 30', 32', 40', 60'
Compressed Length	Varies; determined by the center to center distance of the rollers; see COMPRESSION CHART
Height	26" to 34", 32" to 40" or 38" to 46" TOR; extended and custom elevation ranges available, consult factory
Capacity	Max 400 pounds per linear foot (PLF); varies by conveyor width
Centers	3", 4" or 5"
Leg Supports	12 ga. structural tubing
Casters	5", 6" or 8" swivel casters with lockable brakes
Rollers	1-3/8" OD x 16 ga. galvanized steel tube, 7/16" hex axle
Sidelinks	8 ga. galvanized steel
Options	Custom sizes available, consult factory

COMPRESSION CHART

(EXPANDED)		
Roller CC	Zone Length	Compression Ratio
3"	24"	1.9:1
4"	32"	2.6:1
5"	40"	3.2:1



HOW TO ORDER

		BF (inches)	Length (feet)	Roller CC (inches)
		18, 24, 30 or 36	08, 12, 20, 24, 32, 36, 40, 52 or 60	3, 4, or 5
FXGRR	Gravity, roller	xx	xx	x

Note: Additional options are available for the Gravity Roller Flex Conveyor such as caster size, leg height adjustment, etc. Please consult factory.