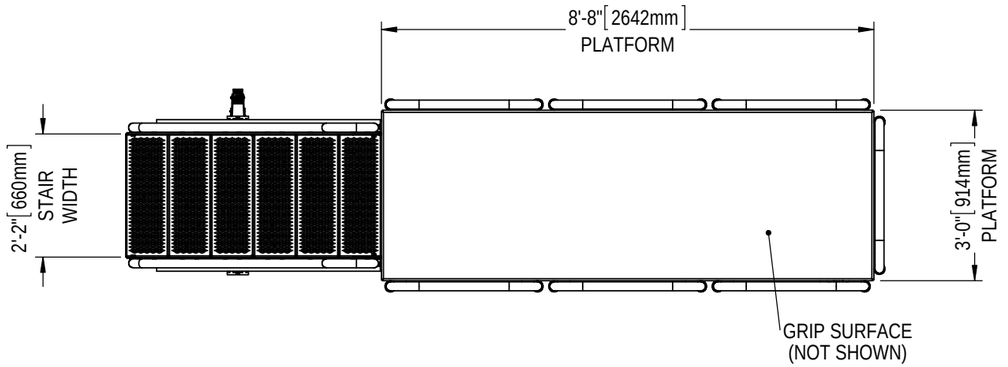
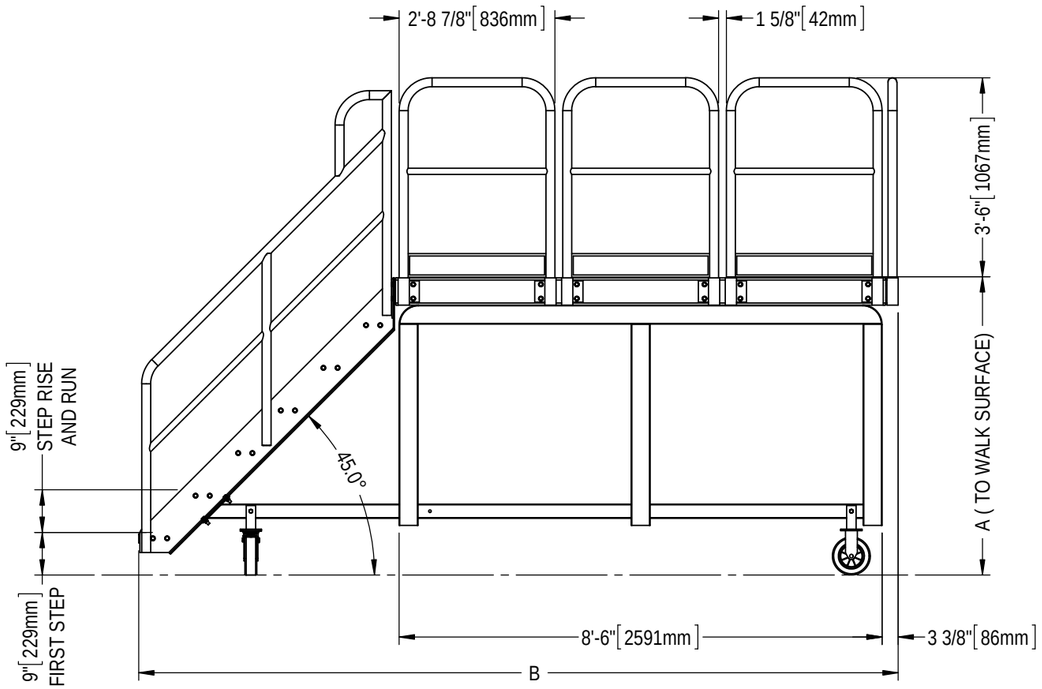
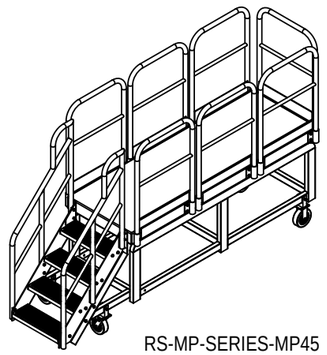
SERIES NAME	A	B
RS-MP-SERIES-MP27	27" (686 mm)	10'-4 3/8" (3159 mm)
RS-MP-SERIES-MP36	36" (914 mm)	11'-1 3/8" (3388 mm)
RS-MP-SERIES-MP45	45" (1143 mm)	11'-10 3/8" (3616 mm)
RS-MP-SERIES-MP54	54" (1372 mm)	12'-7 3/8" (3845 mm)
RS-MP-SERIES-MP63	63" (1600 mm)	13'-4 3/8" (4074 mm)
RS-MP-SERIES-MP72	72" (1829 mm)	14'-1 3/8" (4302 mm)



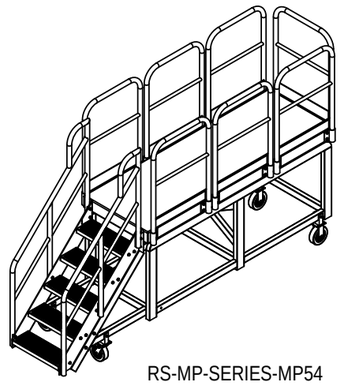


RS-MP-SERIES-MP27

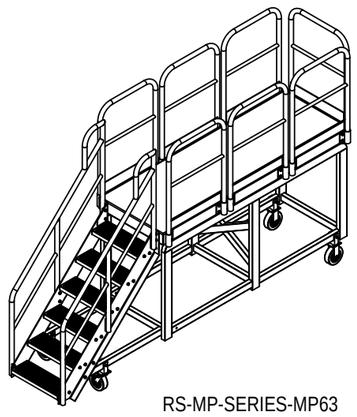
RS-MP-SERIES-MP36



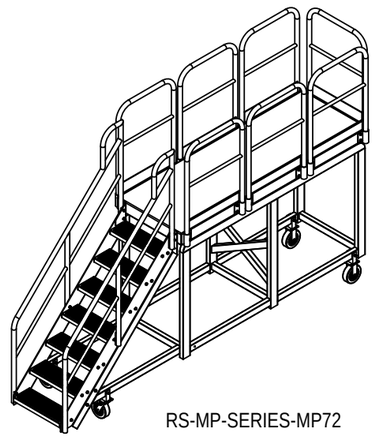
RS-MP-SERIES-MP45



RS-MP-SERIES-MP54



RS-MP-SERIES-MP63



RS-MP-SERIES-MP72

ROLLASTEP

PART NAME: RS-MP SERIES SPEC SHEET

ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL & PROPRIETARY & MAY NOT BE DISCLOSED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT OF ROLLASTEP

MODELED BY:	TK	DATE: 8/28/11
DRAWN BY:	TK	DATE: 8/28/11
CHECKED BY:	TK	DATE: 8/28/11
PROGRAMMED BY:		DATE:
PROGRAMED CHECKED BY:		DATE:

FINISH:

SHEET SCALE: 1:32

SHEET: 1

ABAS #

CUSTOMER: RS-MP SERIES SPEC SHEET

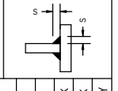
JOB #

ROLLASTEP WELDING STANDARDS

SEAL WELD UNLESS OTHERWISE NOTED

USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTED

Material Thickness of Thicker Part Joined inch (mm)	Minimum Fillet Size - S inch (mm)
To 1/4" (6)	1/8" (3)
1/4" (6) to 1/2" (13)	3/16" (5)
1/2" (13) to 3/4"(19)	1/4" (6)
Over 3/4" (19)	5/16" (8)



BATCH	DATE	REV	DESCRIPTION	BY
2	3/8/12	2	UPDATED WELD SPECS FOR ENGLISH/METRIC DIMENSIONS	TK
1	2/24/12	1	SPEC SHEET CREATED (ENGLISH/METRIC)	TK