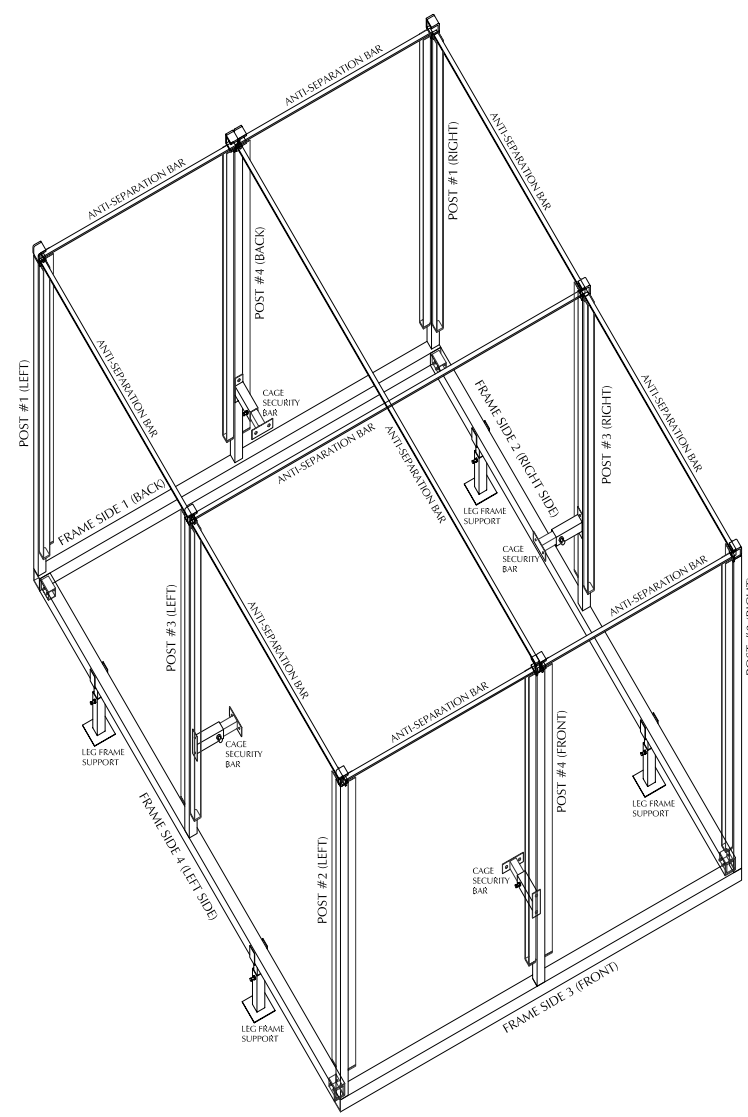


**ASSEMBLY INSTRUCTIONS:**

- STEP #1.** Attach Frame Side 1 to Frame Side 2.
- STEP #2.** Attach Frame Side 2 to Frame Side 3.
- STEP #3.** Attach Frame Side 3 to Frame Side 4  
\*\**(weld frame corner together to prevent removal.)*
- STEP #4.** Attach Frame Side 4 to Frame Side 1.
- STEP #5.** Install Leveling Legs (Leg Frame Supports) under frame.
- STEP #6.** Install Anti-Separation Bars:  
Frame Side 1 - 2 each  
Frame Side 2 - 2 each  
Frame Side 3 - 2 each  
Frame Side 4 - 2 each  
\*\*Frame Side 2 to Frame Side 4 (right center post 3 to left center post 3) - 1 each  
\*\*Frame Side 1 to Frame Side 3 (back center post 4 to front center post 4) - 1 each.
- STEP #7.** Attach cage frame to A/C unit base using the cage security bars and tamperproof screw (or weld.)



**PACKAGE UNIT CAGE**

ASSEMBLY INSTRUCTIONS (PAGE 1 OF 2)



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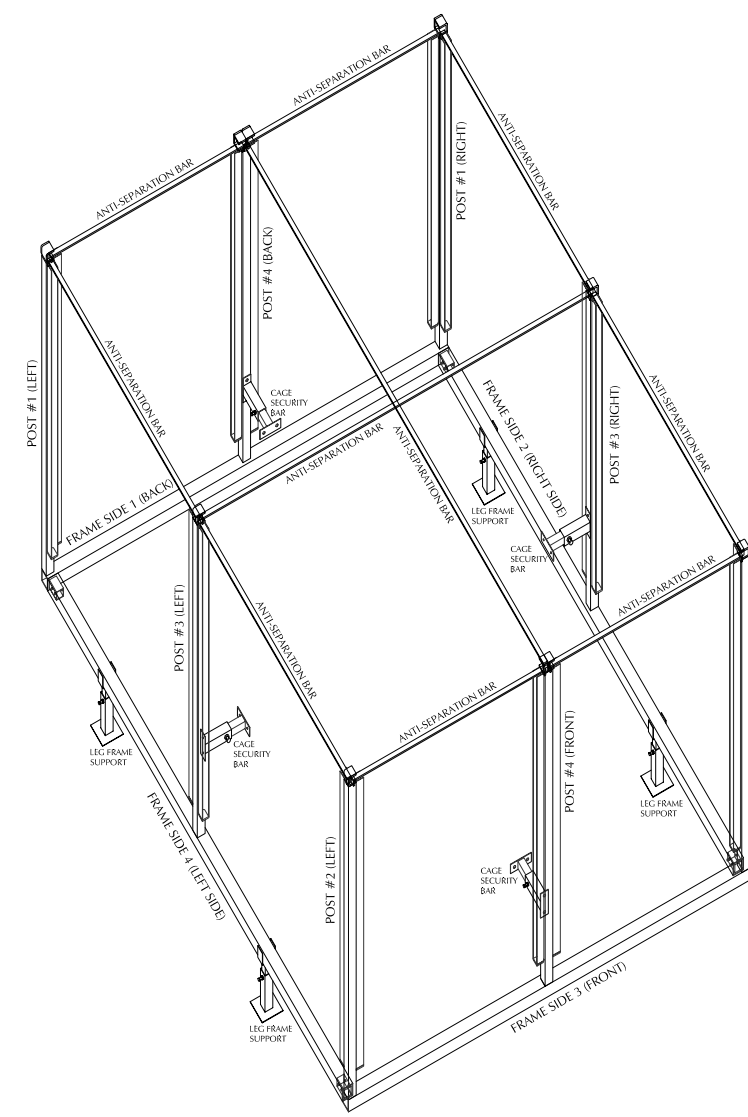
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**PACKAGE UNIT CAGE**

ASSEMBLY INSTRUCTIONS (PAGE 1 OF 2)

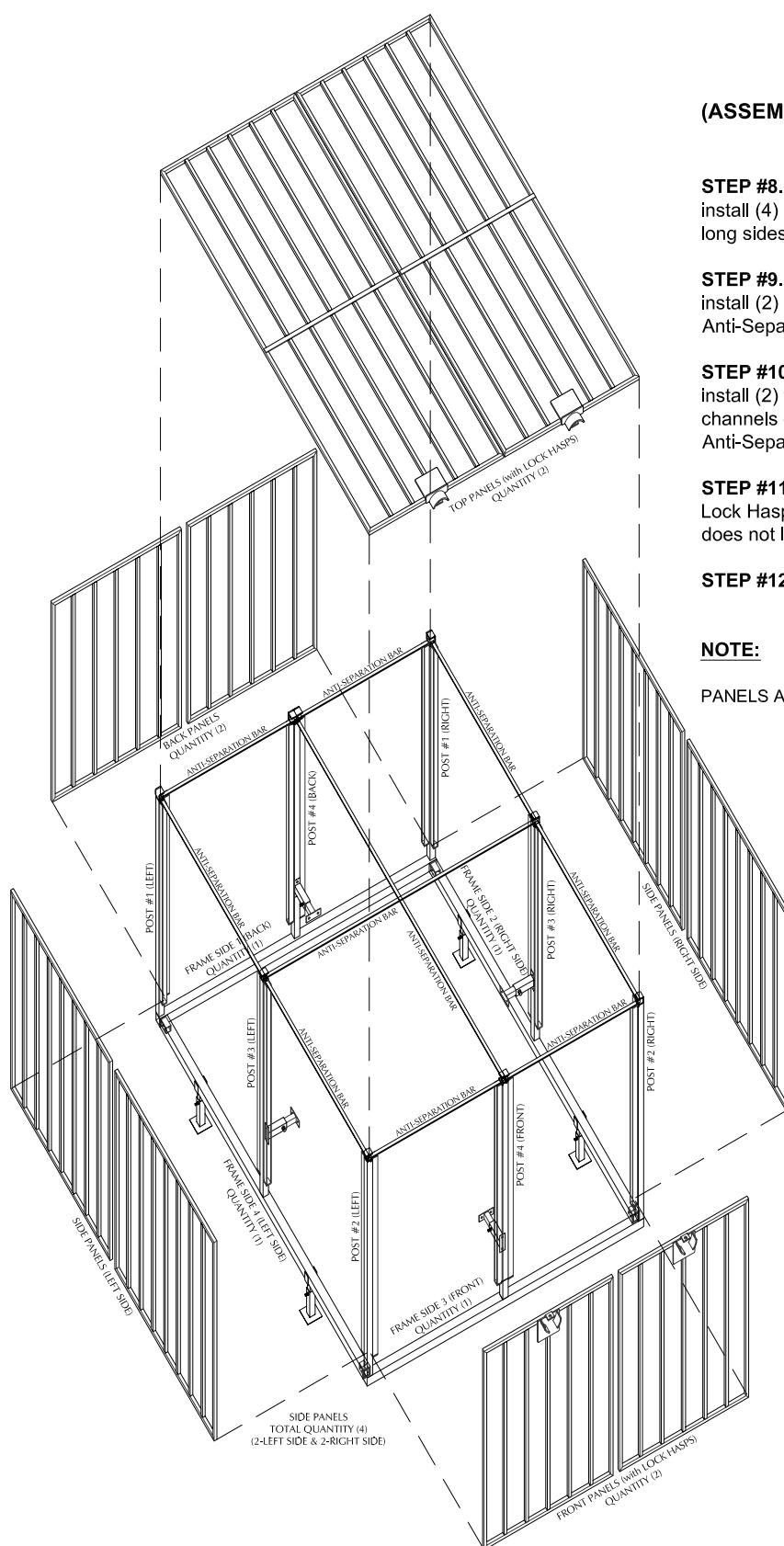


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(ASSEMBLY INSTRUCTIONS, CONT'D.):

**STEP #8.** Remove Anti-Separation bars and install (4) side panels on frame sides 2 & 4 on the long sides. Reinstall Anti-Separation bars.

**STEP #9.** Remove Anti-Separation bars and install (2) back panels on Frame Side 1. Reinstall Anti-Separation bars.

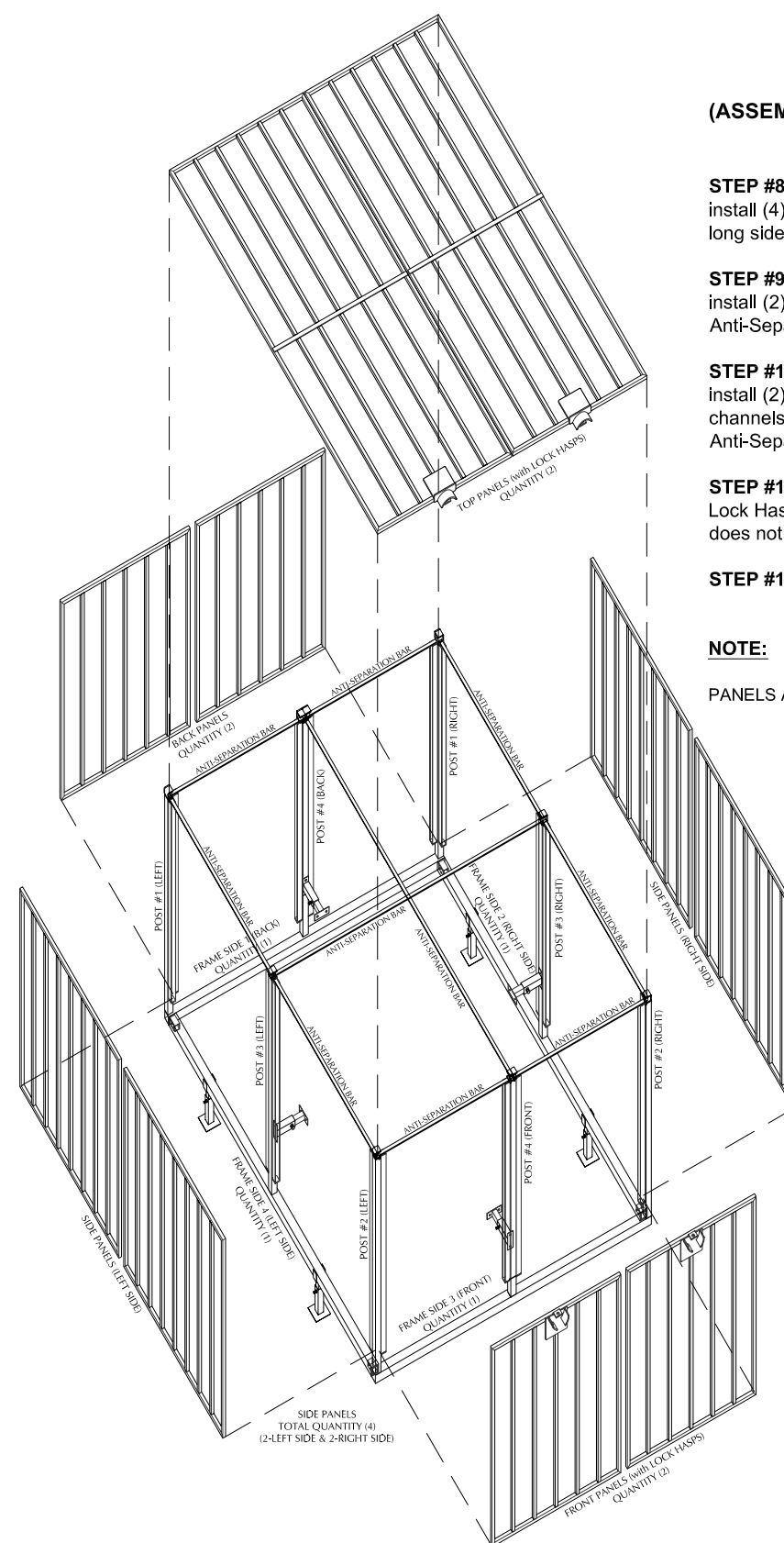
**STEP #10.** Remove Anti-Separation bars and install (2) front panels with Lock Hasp into channels on Frame Side 3. Reinstall Anti-Separation bars.

**STEP #11.** Install (2) top panels. Make sure the Lock Hasps line up with front panels. If Lock Hasp does not line up switch the Top Panels.

### STEP #12. Install Locks.

**NOTE:**

PANELS ARE SHOWN WITHOUT METAL LATH.



(ASSEMBLY INSTRUCTIONS, CONT'D.):

**STEP #8.** Remove Anti-Separation bars and install (4) side panels on frame sides 2 & 4 on the long sides. Reinstall Anti-Separation bars.

**STEP #9.** Remove Anti-Separation bars and install (2) back panels on Frame Side 1. Reinstall Anti-Separation bars.

**STEP #10.** Remove Anti-Separation bars and install (2) front panels with Lock Hasp into channels on Frame Side 3. Reinstall Anti-Separation bars.

**STEP #11.** Install (2) top panels. Make sure the Lock Hasps line up with front panels. If Lock Hasp does not line up switch the Top Panels.

**STEP #12. Install Locks.**

**NOTE:**

PANELS ARE SHOWN WITHOUT METAL LATH.

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