

IMPROVING PROFITABILITY THROUGH FLEXIBLE SPACE SEPARATION

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Clean Curtain Track System Installation Instructions

System Overview:

Your Goff's Clean Curtain Track System is a corrosion resistant partitioning divider designed for wash down and low-contamination areas. It is manufactured from stainless steel, delrin, and other materials exhibiting anti-microbial and anti-oxidation characteristics.

The stainless track is modular and sectional in design. Pieces telescope together using stub-splices that are sealed with BioSeal RTV Silicone to eliminate entrapment and contamination crevices and gaps.

Unpacking and Inspection:

Please unpack your systems carefully and notify the factory immediately if there are any shortages or if any items have been damaged during transit. Your kit will have all of the necessary hardware and components for a complete track/curtain installation with the following exceptions *(installer-provided hardware)*:

- 1. Mounting hardware for securing the wall mounts to your mounting surface (as required).
- 2. Straps, threaded rod, clamps, turnbuckles or other hardware used to suspend the track system from your ceiling (as required).



Photo #1 (Clean Curtain Trolley)

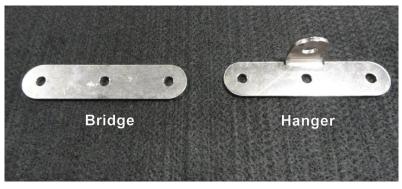


Photo #2 (Clean Curtain Bridge and Hanger)

*Small track systems can be completely assembled at the floor level and then raised into position. Larger layouts should be sequentially assembled and hung at the desired elevation.

*Goff's does not provide specific hardware or guidance for securing your track system to your mounting structure. This should be done using best practice fasteners, hardware and procedures for your specific facility.

*Goff's does recommend that large and elaborate layouts be supported with "criss-cross" or angled drop supports to reduce sway and deflection.

<u>Track sections cannot be cut or adjusted in the field</u>, so it is important that you lay out your complete track at floor level and refer to enclosed track layout drawing.

If you have not been provided with a track layout, please contact Goff's Inside Sales department at 800-234-0337.

Note that track bridges are typically used at the wall mount junctions and hangers are used at all other splices. They can be freely interchanged as required.

Starting at one end mount, apply a small bead of RTV Silicone (included) to the stub-splice as shown in photo 3. The bead should go all the way around the circumference of the stub-splice.



Photo #3 (Stub-splice silicone application)

Slide/press the stub-splice into the next sequential piece of track. Ensure that the stub-splice goes all the way into the track and that the ends of the track meet and are flush. Remove excess RTV from the joint with a paper towel or rag. *Note that the RTV is only used to create a hermetic seal and is not intended to provide any form of structure, mechanical rigidity or bonding.*

Using the supplied ¹/₄-20 stainless hardware, install a bridge (or hanger) on the tabs of the track sections as shown in photo 4. Repeat this assembly procedure on all sequential track splices.



Photo #4 (Bridge/hanger installation)

Prior to assembling the last track section or end mount, install all of the trolleys onto the track

After your track system has been completely assembled and properly mounted in your facility, you can hang your Clean Curtain using the grommets in the top hem of the curtain.

For a single curtain arrangement, you will use one trolley for each grommet location on your curtain.

For a multiple curtain arrangement, you will use one trolley for each grommet location <u>on</u> <u>your first curtain</u>. On each consecutive curtain, the first two grommets will hang from the last two trollies of the first curtain as shown in photo 5. This allows for a 6" overlap between curtains to reduce water/contaminant breakthrough during wash down and ensuring complete coverage.

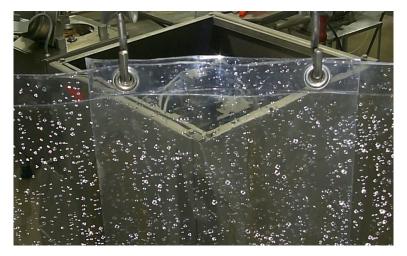


Photo #5 (Curtain overlap)

After each grommet is installed on the corresponding trolley you should "close" the hook with a pliers or vice grip as shown in photo 6.



Photo #6 (Securing the trolley hook)

The assembly, installation, and set-up of your Goff's Clean Curtain Track System is now complete and it is ready for use. It is a virtually maintenance free unit and should give you years of reliable service.