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## Trash Belt Conveyor

Designed to handle empty cardboard boxes and paper trash.

- 8 Belt Widths
- Center Drive
- Adjustable MS-Type Floor Supports Available
- Integral Side Guards
- Underside Bed Cover Full Length



Conveyor shown with optional floor supports.

		Belth Width	11 1/2"	17 1/2"	23 1/2"	29 1/2"	35 1/2"	41 1/2"	47 1/2"	53 1/2"
Size to Order Overall Length "A" 4" Dia. Pulley	Bed Length "L"	Between Rail Width	13"	19"	25"	31"	37"	43"	49"	55"
		Overall Frame Width	16"	22"	28"	34"	40"	46"	52"	58"
12'	10'	Weights (lbs.)	732	867	1002	1137	1272	1408	1542	1676
22'	20'		974	1152	1330	1508	1686	1865	2042	2219
32'	30'		1216	1437	1658	1879	2100	2322	2542	2762
42'	40'		1458	1722	1986	2250	2514	2779	3042	3305
52'	50'		1700	2007	2314	2621	2928	3236	3542	3848
62'	60'		1942	2292	2642	2992	3342	3693	4042	4391
72'	70'		2184	2577	2970	3363	3756	4150	4542	4934
82'	80'		2426	2862	3298	3734	4170	4607	5042	5477
92'	90'		2668	3147	3626	4105	4584	5064	5542	6020
102'	100'		2910	3432	3954	4476	4998	5521	6042	6563
112'	110'		3152	3717	4282	4847	5412	5978	6542	7106
122'	120'		3394	4002	4610	5218	5826	6435	7042	7649
132'	130'		3636	4287	4938	5589	6240	6892	7542	8192
142'	140'		3878	4572	5266	5960	6654	7349	8042	8755
152'	150'		4120	4857	5594	6331	7068	7806	8542	9278
Add to above weights for the following accessories:										
Noseover with 2 pulley hitch			138	172	206	240	274	308	342	376
Other guard rails - pair - 6" high x 10' lg.			32	32	32	32	32	32	32	32
Per 10' Int. section with support and belt			242	285	328	371	414	457	500	543

Above weights include 6" high guards, MS-6 in. and 8 in. center drive.  
Accessories, crating, etc., are not included.

# Standard Specifications

**BELT** – Horizontal units: Ultimate 140 BBS–Nitrile.

**BED** – 14 ga. formed steel slider bed bolted between two 7 1/2 in. deep x 12 ga. formed steel side channels with 6 in. high guards. Standard 5, 6, 7, 8, 9, and 10 ft. long sections.

**CENTER DRIVE** – Minimum elevation is 16 11/16 in. Can be placed on any section of conveyor length. Minimum OAL without modification 12 ft. 0 in. Chain guard located on left hand side.

**DRIVE PULLEY** – 8 in. dia. with 1 7/16 in. dia. shaft at bearings, fully lagged.

**TAIL PULLEY** – 4 in. dia. with 1 in. dia. shaft at bearings; machine crowned 13 in., 19 in., and 25 in. BR up to 150 ft. long. 6 in. dia. with 1 3/16 in. dia. shaft at bearings; machine crowned all other applications.

**SNUB IDLER** – Adjustable 2 1/8 in. dia. with HD pre-lubricated ball bearings.

**RETURN IDLER** – Adjustable 1.9 in. dia. pre-lubricated bearings.

**BEARINGS** – Sealed, pre-lubricated, self-aligning, cast-iron ball bearings on drive and tail pulleys.

**SPEED REDUCTION** – Sealed worm gear C-face speed reducer. No. 50, 60 or 80 roller chain to drive pulley depending on speed and length.

**MOTOR** – 1 HP, 208/230/460/575V, 3 Ph. 60 Hz.  
Premium Energy Efficient C-face.

**BELT SPEED** – Constant 65 FPM.

**CAPACITY** – Maximum load per linear foot of conveyor  
10 lbs.

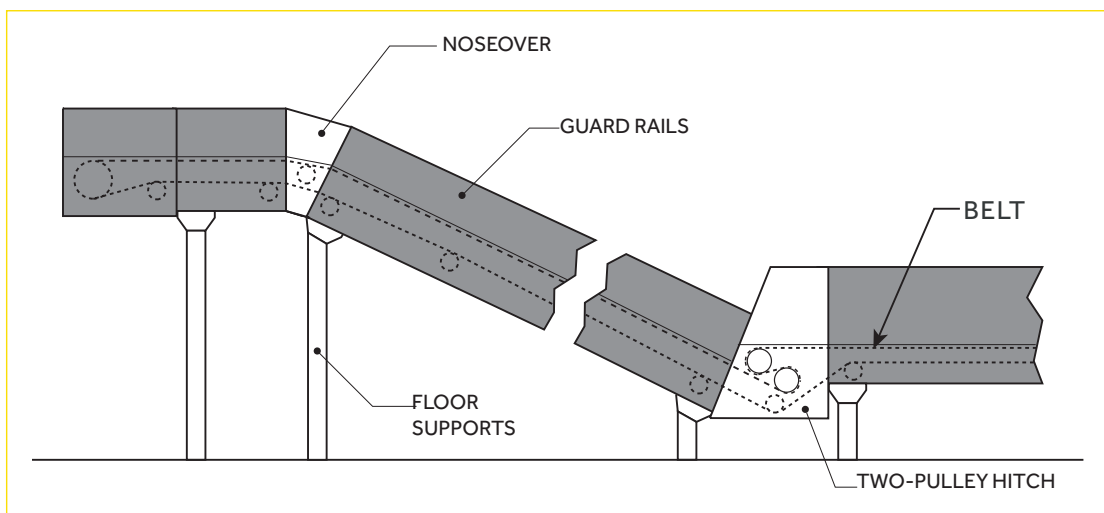
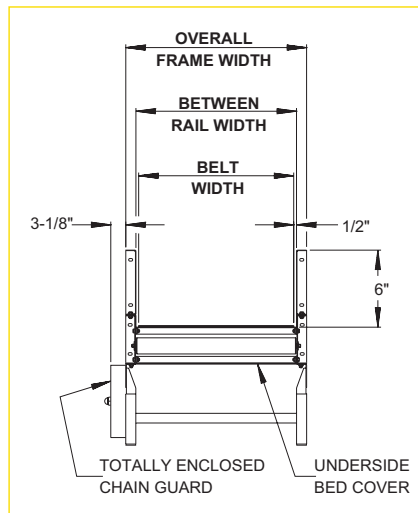
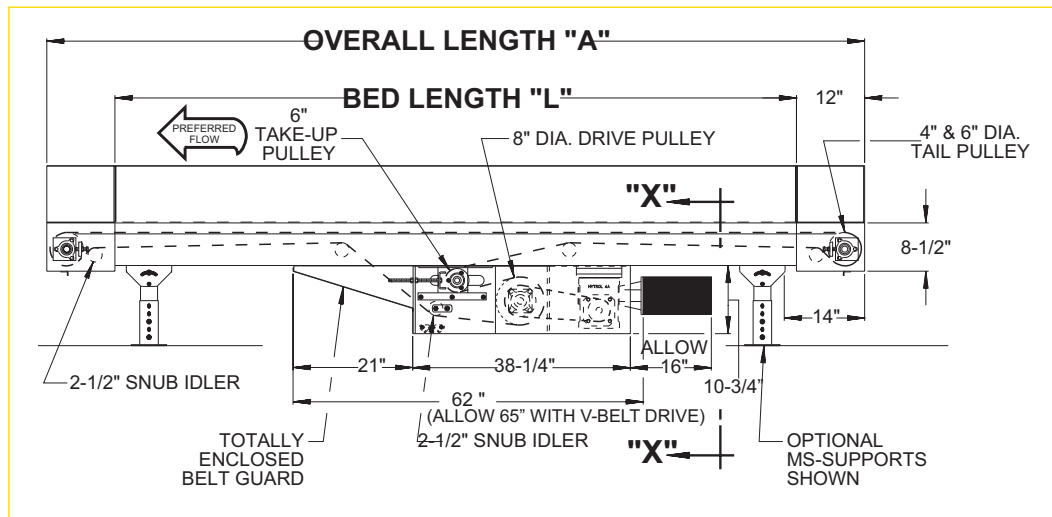
**DUST PANS** – Solid 16 ga. underside dust covers held in place by 1/4 turn screws for easy removal.

**FLOOR SUPPORTS** – Supplied as optional equipment.

Load Capacity Chart @ 65 FPM with Standard Belt					
HP	Overall Frame Width To	Total Load lbs. Overall Length			
		50'	75'	100'	150'
1	28"	550	470	395	240
	40"	460	345	230	-
	52"	370	215	-	-
	58"	360	200	-	-
2	28"	1275	1200	1125	970
	40"	1190	1075	960	730
	52"	1100	945	795	490
	58"	1000	900	700	400

Load Capacity Chart @ 65 FPM with High-Grip Belt									
HP	Overall Frame Width To	Total Load lbs. Overall Length							
		8 Ft. Lift Overall Length				12 Ft. Lift Overall Length			
		50'	75'	100'	150'	50'	75'	100'	150'
1	28"	380	350	310	190	330	320	290	180
	40"	310	250	170	-	270	230	150	-
	52"	240	140	-	-	210	130	-	-
	58"	200	-	-	-	-	-	-	-
2	28"	500	750	920	840	500	750	850	790
	40"	500	750	780	620	500	750	720	590
	52"	500	720	630	400	500	650	580	380
	58"	500	500	500	500	500	500	500	500

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## Optional Equipment

**FLOOR SUPPORTS** – MS Type floor supports are available with a wide range of adjustment. Specify top of belt or roller elevation. One support required at every bed joint and ends of conveyor. Holes in feet for lagging to floor. Knee braces recommended above MS-6 support.

**BELT** – Inclined units: Black Trackmate 120 High-Grip Longitudinal Groove with PVC cover. Recommended but not required. Contact Factory for Application Information.

**BELT SPEED** – Others constant or variable.

**END DRIVE** – 8 in. side mounted end drive with underside takeup.

**O-RING DRIVE CHAIN** – With sealed-in lubricant (recommended for applications that do not permit regular lubrication).

**NOSEOVER** – 10, 12 1/2, and 15 degrees. Fixed single nose for transition of product from incline to horizontal.

**TWO-PULLEY HITCH** – For transition of product from horizontal to incline (10, 12 1/2, and 15 degrees).

**POLY-TIER SUPPORTS** – 36 in. to 120 in. support heights in 6 in. increments. Knee braces supplied.

**CEILING HANGER** – 5/8 in. dia. x 8 ft. long unplated rods fully threaded. Other lengths and galvanized rods available.

**MOTOR** – Single phase, brakemotor, other characteristics. 2 HP maximum.

**ELECTRICAL CONTROLS** – One direction manual start switch, non-reversing starters, push button stations. AC variable frequency drive.

**SIDE GUARDS** – Available 12 in. to 24 in. high vertical. Flared guards available on 6 in. and 12 in. high only.

**MANUAL UNDERSIDE TAKE-UP** – Provides 16 in. of belt take-up up to 150 ft.

**PNEUMATIC UNDERSIDE TAKE-UP** – Provides 60 in. of belt take-up for conveyors over 151 ft.