



19GSR/199SR

Medium-Duty Gravity Roller Conveyor

Gravity Roller Conveyor with either 1.9 in. dia. x 16 ga. rollers or 1.9 in. dia. x 9 ga. rollers.

| Over All Width | Between Rail Width | Model No. 1.9" x 16 Ga. (Galvanized) | Roller Centers | Weight (lbs.) | | Model No. 1.9" x 9 Ga. (Unplated) | Roller Centers | Weight (lbs.) | |
|----------------|--------------------|--|----------------|------------------|-----|---|----------------|------------------|-----|
| | | | | 5' | 10' | | | 5' | 10' |
| 16" | 13" | 19GSR-13-2 1/4 | 2 1/4" | 97 | 193 | 199SR-13-2 1/4 | 2 1/4" | 122 | 239 |
| | | 19GSR-13-3 | 3" | 83 | 159 | 199SR-13-3 | 3" | 113 | 220 |
| | | 19GSR-13-4 1/2 | 4 1/2" | 67 | 129 | 199SR-13-4 1/2 | 4 1/2" | 87 | 170 |
| | | 19GSR-13-6 | 6" | 60 | 113 | 199SR-13-6 | 6" | 75 | 143 |
| 18" | 15" | 19GSR-15-2 1/4 | 2 1/4" | 105 | 210 | 199SR-15-2 1/4 | 2 1/4" | 137 | 267 |
| | | 19GSR-15-3 | 3" | 89 | 170 | 199SR-15-3 | 3" | 126 | 244 |
| | | 19GSR-15-4 1/2 | 4 1/2" | 71 | 137 | 199SR-15-4 1/2 | 4 1/2" | 95 | 187 |
| | | 19GSR-15-6 | 6" | 64 | 120 | 199SR-15-6 | 6" | 82 | 158 |
| 20" | 17" | 19GSR-17-2 1/4 | 2 1/4" | 113 | 226 | 199SR-17-2 1/4 | 2 1/4" | 152 | 295 |
| | | 19GSR-17-3 | 3" | 97 | 184 | 199SR-17-3 | 3" | 139 | 267 |
| | | 19GSR-17-4 1/2 | 4 1/2" | 77 | 147 | 199SR-17-4 1/2 | 4 1/2" | 104 | 203 |
| | | 19GSR-17-6 | 6" | 68 | 127 | 199SR-17-6 | 6" | 89 | 169 |
| 22" | 19" | 19GSR-19-2 1/4 | 2 1/4" | 121 | 242 | 199SR-19-2 1/4 | 2 1/4" | 166 | 324 |
| | | 19GSR-19-3 | 3" | 108 | 207 | 199SR-19-3 | 3" | 151 | 292 |
| | | 19GSR-19-4 1/2 | 4 1/2" | 85 | 163 | 199SR-19-4 1/2 | 4 1/2" | 122 | 220 |
| | | 19GSR-19-6 | 6" | 75 | 139 | 199SR-19-6 | 6" | 96 | 182 |
| 24" | 21" | 19GSR-21-2 1/4 | 2 1/4" | 129 | 258 | 199SR-21-2 1/4 | 2 1/4" | 178 | 350 |
| | | 19GSR-21-3 | 3" | 111 | 211 | 199SR-21-3 | 3" | 161 | 313 |
| | | 19GSR-21-4 1/2 | 4 1/2" | 87 | 168 | 199SR-21-4 1/2 | 4 1/2" | 119 | 235 |
| | | 19GSR-21-6 | 6" | 77 | 141 | 199SR-21-6 | 6" | 101 | 193 |
| 26" | 23" | 19GSR-23-2 1/4 | 2 1/4" | 137 | 274 | 199SR-23-2 1/4 | 2 1/4" | 194 | 381 |
| | | 19GSR-23-3 | 3" | 118 | 229 | 199SR-23-3 | 3" | 175 | 340 |
| | | 19GSR-23-4 1/2 | 4 1/2" | 93 | 179 | 199SR-23-4 1/2 | 4 1/2" | 129 | 254 |
| | | 19GSR-23-6 | 6" | 81 | 152 | 199SR-23-6 | 6" | 109 | 207 |
| 28" | 25" | 19GSR-25-2 1/4 | 2 1/4" | 145 | 290 | 199SR-25-2 1/4 | 2 1/4" | 208 | 409 |
| | | 19GSR-25-3 | 3" | 126 | 241 | 199SR-25-3 | 3" | 167 | 363 |
| | | 19GSR-25-4 1/2 | 4 1/2" | 97 | 187 | 199SR-25-4 1/2 | 4 1/2" | 137 | 270 |
| | | 19GSR-25-6 | 6" | 85 | 158 | 199SR-25-6 | 6" | 116 | 219 |
| 30" | 27" | 19GSR-25-9 | 9" | 73 | 129 | 199SR-25-9 | 9" | 94 | 169 |
| | | 19GSR-25-12 | 12" | 64 | 117 | 199SR-25-12 | 12" | 80 | 148 |
| | | 19GSR-27-2 1/4 | 2 1/4" | 153 | 307 | 199SR-27-2 1/4 | 2 1/4" | 224 | 438 |
| | | 19GSR-27-3 | 3" | 133 | 255 | 199SR-27-3 | 3" | 200 | 387 |
| 34" | 31" | 19GSR-27-4 1/2 | 4 1/2" | 102 | 196 | 199SR-27-4 1/2 | 4 1/2" | 146 | 287 |
| | | 19GSR-27-6 | 6" | 89 | 166 | 199SR-27-6 | 6" | 122 | 232 |
| | | 19GSR-31-2 1/4 | 2 1/4" | 169 | 340 | 199SR-31-2 1/4 | 2 1/4" | 252 | 493 |
| | | 19GSR-31-3 | 3" | 146 | 278 | 199SR-31-3 | 3" | 224 | 433 |
| 36" | 33" | 19GSR-31-4 1/2 | 4 1/2" | 112 | 214 | 199SR-31-4 1/2 | 4 1/2" | 162 | 319 |
| | | 19GSR-31-6 | 6" | 97 | 179 | 199SR-31-6 | 6" | 135 | 257 |
| | | 19GSR-33-2 1/4 | 2 1/4" | 177 | 356 | 199SR-33-2 1/4 | 2 1/4" | 267 | 524 |
| | | 19GSR-33-3 | 3" | 154 | 292 | 199SR-33-3 | 3" | 237 | 460 |
| 40" | 37" | 19GSR-33-4 1/2 | 4 1/2" | 117 | 224 | 199SR-33-4 1/2 | 4 1/2" | 171 | 337 |
| | | 19GSR-33-6 | 6" | 101 | 187 | 199SR-33-6 | 6" | 143 | 271 |
| | | 19GSR-37-2 1/4 | 2 1/4" | 193 | 389 | 199SR-37-2 1/4 | 2 1/4" | 295 | 579 |
| | | 19GSR-37-3 | 3" | 164 | 311 | 199SR-37-3 | 3" | 261 | 506 |
| 42" | 39" | 19GSR-37-4 1/2 | 4 1/2" | 124 | 238 | 199SR-37-4 1/2 | 4 1/2" | 188 | 369 |
| | | 19GSR-37-6 | 6" | 108 | 198 | 199SR-37-6 | 6" | 156 | 296 |
| | | 19GSR-39-2 1/4 | 2 1/4" | 201 | 405 | 199SR-39-2 1/4 | 2 1/4" | 308 | 606 |
| | | 19GSR-39-3 | 3" | 173 | 328 | 199SR-39-3 | 3" | 272 | 528 |
| | | 19GSR-39-4 1/2 | 4 1/2" | 130 | 250 | 199SR-39-4 1/2 | 4 1/2" | 195 | 384 |
| | | 19GSR-39-6 | 6" | 112 | 207 | 199SR-39-6 | 6" | 162 | 307 |

19GSR/199SR**Standard Specifications**

WIDTHS – Between rail width: 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., and 39 in.

FRAME – 3 1/2 in. or 4 1/2 in. deep x 1 1/2 in. flange x 10 ga. powder-painted formed steel channel with bolt-in cross members.

BUTT COUPLINGS – Bolt-on type for bolting sections together.

LENGTH – 5 ft. and 10 ft. straight sections.

ROLLERS – 19-GSR 1.9 in. dia. x 16 ga. galvanized steel tubing; 199-SR 1.9 in. dia. x 9 ga. unplated steel tubing. Bearings are labyrinth sealed and grease packed.

AXLES – 7/16 in. hex shaft, spring loaded.

CAPACITY – See Load Capacity Chart on this page.

| Support Centers | Frame Capacity (lbs.) Maximum Distributed Live Load Per Foot | Load Capacity Chart | |
|-----------------|--|--|-------|
| | | Roller Capacity (lbs.) Maximum Load Per Roller | |
| | | 19GSR | 199SR |
| 5' | 620 | | |
| 10' | 118 | 210 | 250 |

