

25SRS/26SRS

Heavy-Duty Gravity Roller Spur Conveyor

Gravity Roller Spur with either 2 1/2 in. dia. x 11 ga. rollers or 2 1/2 in. dia. x 7 ga. rollers.

Overall Width	Between Rail Width	30° Spur				
		Model No. (Unplated)		"A"	Weights (lbs.)	
		2 1/2" Roller	2 5/8" Roller		2 1/2" Roller	2 5/8" Roller
16 1/4"	13"	25SRS-13-30	26SRS-13-30	39"	284	330
18 1/4"	15"	25SRS-15-30	26SRS-15-30	54"	302	355
20 1/4"	17"	25SRS-17-30	26SRS-17-30	54"	320	379
22 1/4"	19"	25SRS-19-30	26SRS-19-30	54"	338	403
24 1/4"	21"	25SRS-21-30	26SRS-21-30	54"	355	426
26 1/4"	23"	25SRS-23-30	26SRS-23-30	75"	374	451
28 1/4"	25"	25SRS-25-30	26SRS-25-30	75"	389	471
30 1/4"	27"	25SRS-27-30	26SRS-27-30	75"	403	489
34 1/4"	31"	25SRS-31-30	26SRS-31-30	75"	436	531
36 1/4"	33"	25SRS-33-30	26SRS-33-30	96"	445	544
40 1/4"	37"	25SRS-37-30	26SRS-37-30	96"	466	572
42 1/4"	39"	25SRS-39-30	26SRS-39-30	96"	465	573
46 1/4"	43"	25SRS-43-30	26SRS-43-30	114"	477	590
50 1/4"	47"	25SRS-47-30	26SRS-47-30	114"	484	596
54 1/4"	51"	25SRS-51-30	26SRS-51-30	114"	503	621

Overall Width	Between Rail Width	45° Spur				
		Model No. (Unplated)		"B"	Weights (lbs.)	
		2 1/2" Roller	2 5/8" Roller		2 1/2" Roller	2 5/8" Roller
16 1/4"	13"	25SRS-13-45	26SRS-13-45	39"	282	325
18 1/4"	15"	25SRS-15-45	26SRS-15-45	39"	319	373
20 1/4"	17"	25SRS-17-45	26SRS-17-45	39"	323	378
22 1/4"	19"	25SRS-19-45	26SRS-19-45	39"	354	420
24 1/4"	21"	25SRS-21-45	26SRS-21-45	54"	380	457
26 1/4"	23"	25SRS-23-45	26SRS-23-45	54"	388	465
28 1/4"	25"	25SRS-25-45	26SRS-25-45	54"	417	504
30 1/4"	27"	25SRS-27-45	26SRS-27-45	54"	433	526
34 1/4"	31"	25SRS-31-45	26SRS-31-45	75"	472	578
36 1/4"	33"	25SRS-33-45	26SRS-33-45	75"	483	593
40 1/4"	37"	25SRS-37-45	26SRS-37-45	75"	527	649
42 1/4"	39"	25SRS-39-45	26SRS-39-45	75"	531	657
46 1/4"	43"	25SRS-43-45	26SRS-43-45	75"	557	691
50 1/4"	47"	25SRS-47-45	26SRS-47-45	96"	556	693
54 1/4"	51"	25SRS-51-45	26SRS-51-45	96"	568	708

Overall Width	Between Rail Width	90° Spur						
		Model No. (Unplated)		"C"	"D"	Inside Radius	Weights (lbs.)	
		2 1/2" Roller	2 5/8" Roller				2 1/2" Roller	2 5/8" Roller
16 1/4"	13"	25SRS-13-90S	26SRS-13-90S	39"	33"	32 1/2"	133	149
18 1/4"	15"	25SRS-15-90S	26SRS-15-90S	39"			139	157
20 1/4"	17"	25SRS-17-90S	26SRS-17-90S	54"			152	172
22 1/4"	19"	25SRS-19-90S	26SRS-19-90S	54"			158	180
24 1/4"	21"	25SRS-21-90S	26SRS-21-90S	54"			164	188
26 1/4"	23"	25SRS-23-90S	26SRS-23-90S	54"			170	195
28 1/4"	25"	25SRS-25-90S	26SRS-25-90S	54"			175	202
30 1/4"	27"	25SRS-27-90S	26SRS-27-90S	54"	48 1/2"	48"	180	209
34 1/4"	31"	25SRS-31-90D	26SRS-31-90D	75"			263	303
36 1/4"	33"	25SRS-33-90D	26SRS-33-90D	75"			267	309
40 1/4"	37"	25SRS-37-90D	26SRS-37-90D	75"			281	327
42 1/4"	39"	25SRS-39-90D	26SRS-39-90D	96"			295	343
46 1/4"	43"	25SRS-43-90D	26SRS-43-90D	96"			307	359
50 1/4"	47"	25SRS-47-90D	26SRS-47-90D	96"			315	370
54 1/4"	51"	25SRS-51-90D	26SRS-51-90D	96"			326	384

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.

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Standard Specifications

WIDTHS – Between rail width: 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., 39 in., 43 in., 47 in., and 51 in.

FRAME – 4 in. deep x 1 5/8 in. flange x 4 ga. powder-painted formed steel channel with bolt-in cross members.

BUTT COUPLINGS – Butt couplings on one end. Spur angle on opposite end. Mounting bracket available; specify.

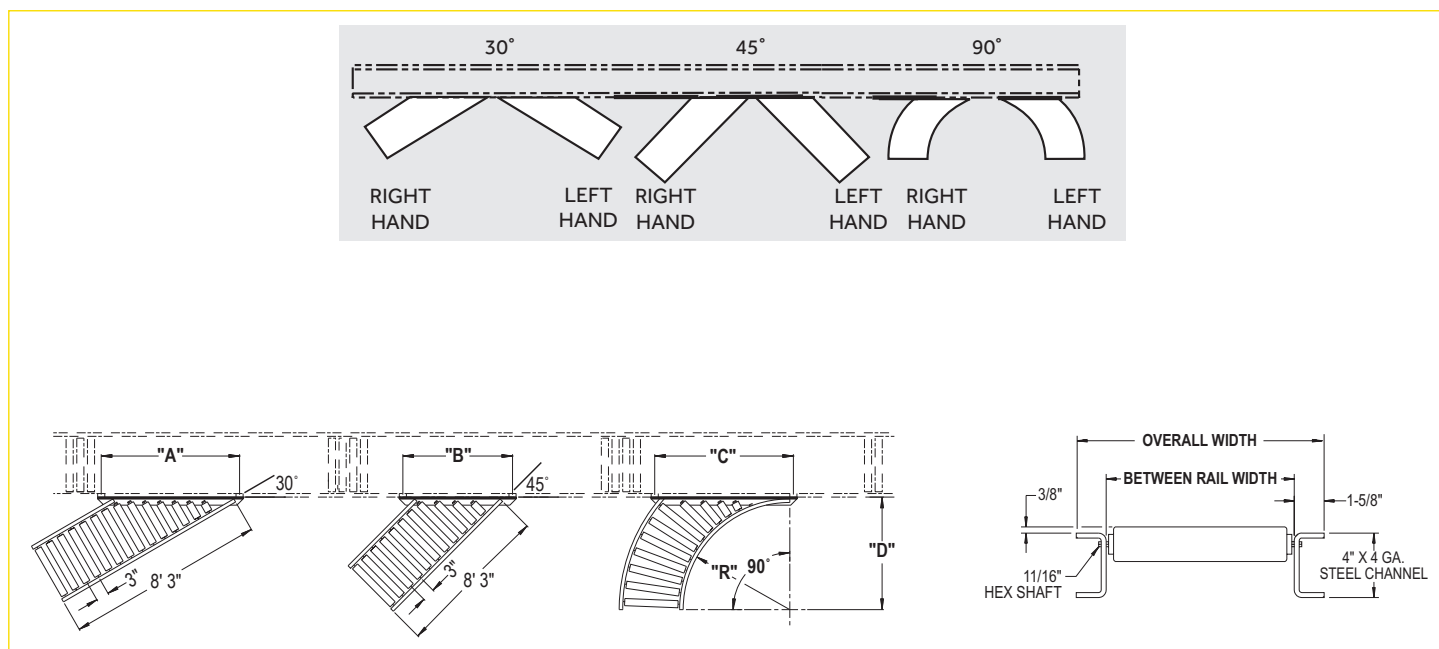
MOUNTING BRACKET – Bracket is supplied to attach spur to side channels of other conveyors.

SPUR ANGLES – 30, 45, and 90 degree. Right- or left-hand applications, specify.

ROLLERS – 25SRS 2 1/2 in. dia. x 11 ga. steel tubing. Bearings are labyrinth sealed and grease packed.

AXLES – 11/16 in. hex shaft; spring loaded.

CAPACITY – Same per foot capacity as straight sections. See Gravity Roller Conveyor (2 1/2 in. x 11 and 7 ga.) charts.



Optional Equipment

FRAME – 4 in. x 5.4 lb. powder-painted structural steel channel with bolt-in cross members.