Toyota Racing Development designs and produces engines for race cars at all levels (they were responsible for the engine in the Doran Lista Lexus #27 car). Their facility is a virtual Lista showroom, with Lista products in every department.

(Clockwise from top right): mobile workbench with mobile computer cabinets, workbenches in engine assembly area, wire harness assembly bench, tool transporter with hanging shelf cabinet, Storage Wall with roll-out trays behind double hinged doors, tool transporter and mobile workstation at machining center.