

FlexworksTM Swing Arm Assembly Instructions

Addendum to Flexworks Accessory Instruction MD001A3 (page 3_4)

These instructions are to be used in conjunction with the Flexworks Accessory Instructions, and are for the following swing arm products: Monitor Shelf, Accessory Shelf, and Document Holders

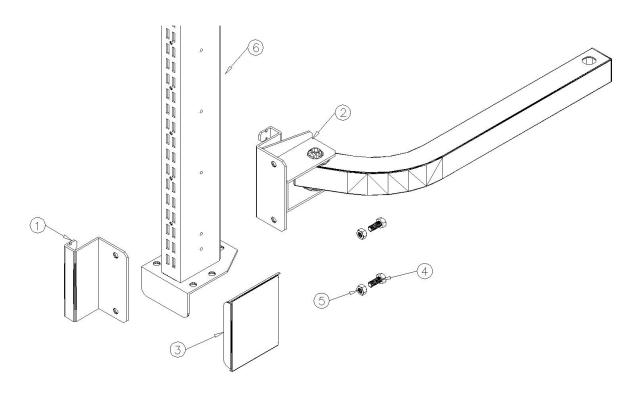


Figure 1 – exploded view of completed assembly

| Part | Description | Quantity |
|------|-------------------------------------|----------------|
| 1 | Rear clamp bracket | 1 |
| 2 | Front Swing Arm Assembly (Complete) | 1 |
| 3 | FlexworksShim | 1* |
| 4 | 5/16-18 Hex Head Bolt (A100312) | 2 |
| 5 | 5/16-18 Kep Nut (A100308) | 2 |
| 6 | Flexworks Post (without cover) | (not included) |

^{*}Note: Not required if flexworks were ordered with covers. Covers are ordered separately.

Tools required:

- Rubber Mallet
- Socket set with extension
- Crescent Wrench

| Step | Procedure (refer to Figure 1 for part identification) | |
|------|--|--|
| 1 | (Figure 2) Insert rear bracket (#1) into rear of | |
| | flexworks upright at desired height. | |
| | To install, insert the tabs into the outer holes at | |
| | the rear of the Flexworks post. | |
| | Gently tap the bracket into place | |
| 2* | (Figure 3) Slide shim (#3) between flexworks | |
| | post (#6) and rear bracket (#1) so that it rests on | |
| | top of the rear bracket.* | |
| 3 | (Figure 4) Insert front swing arm assembly (#2) | |
| | into front of Flexworks post so that the two holes | |
| | on the front bracket line up with the holes on the | |
| | rear bracket. | |
| | To install, insert the tabs into the outer holes at | |
| | the front of the Flexworks upright. | |
| | Gently tap the bracket into place. | |
| 4 | Insert two 5/16-18 x 3/4" (#4) hex head bolts into | |
| | the bracket to and secure with two 5/16-18 kep | |
| | nuts (#5) | |
| 5 | Ensure nut and bolts are tight and secure | |

*Note: Shim is not required if Flexworks covers are used over the Posts.



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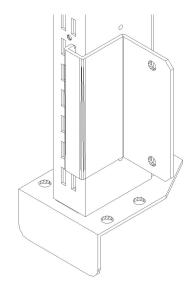


Figure 2 – Install rear bracket

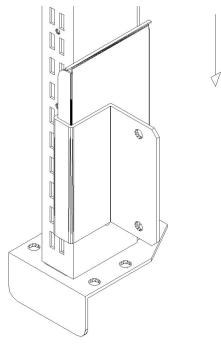


Figure 3 – Install Shim

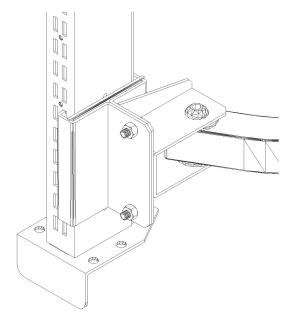


Figure 4 – Install front assembly and hardware