Align™ Hand Crank Base
Adjustable Height Workbench

Instructions for Assembly

formerly Ergomation EDG workbench
STEP 1
a) Attach foot to leg using (4) 5/16”-18 x 2” screws.
b) Thread levelers into foot.
c) Repeat to other leg.

STEP 2
b) Attach side bracket using (3) 5/16”-18 x 5/8” screws.
c) Repeat to other side.

STEP 3
a) Attach BRKT2001 to side bracket using (2) 5/16”-18 x 5/8” screws.
b) Slide BRKT2001 into chase of fixing frame and tighten.

STEP 4
a) Attach front deck tube to side bracket using (2) 1/4”-20 x 5/8” and (2) 1/4”-20 kep nuts.
b) Repeat to back side.

STEP 5
a) Attach crank bracket to front deck tube using (2) 1/4”-20 x 1/2” screws and (2) 1/4”-20 kep nuts.

STEP 6
b) Attach coupling to crank gear box using a 5/32” roll pin.
c) Slide crankshaft with handle through the bracket in step 5.
e) Attach crankshaft to coupling with 5/32” roll pin.

Completed View

Tools Required
- 3/16” Hex
- 5/32” Hex
- (2) 7/16” Wrenches
- Hammer
- Needle Nose Pliers
Rear Justified

STEP 1
a) Attach foot to leg using (4) 5/16”-18 x 2” screws.
b) Thread levelers into foot.
c) Repeat to other leg.

STEP 2
a) Attach side bracket using (3) 5/16”-18 x 5/8” screws.
b) Repeat to other side.

STEP 3
a) Attach front deck tube to side bracket using (2) 1/4”-20 x 5/8” and (2) 1/4”-20 kep nuts.
b) Repeat to other side.

STEP 4
a) Attach crank bracket to front deck tube using (2) 1/4”-20 x 1/2” screws and (2) 1/4”-20 kep nuts.

STEP 5
a) Attach coupling to crank gear box using a 5/32” roll pin.
b) Slide crankshaft with handle through the bracket in step 4.
a) Attach crankshaft to coupling with 5/32” roll pin.

Tools Required
- 3/16” Hex
- (2) 7/16” Wrenches
- Hammer
- Needle Nose Pliers
- 5/32” Hex
- 7/16” Wrench