# Align ${ }^{\text {TM }}$ Hand Crank Base Adjustable Height Workbench 

Instructions for Assembly

## Center Justified

STEP

## Tools Required

- $3 / 16^{\prime \prime}$ Hex
- $5 / 32$ " Hex
- (2) $7 / 16$ " Wrenches
- Hammer
- Needle Nose Pliers


## Rear Justified

| Tools: <br> 3/16" Hex | STEP 1 <br> a) Attach foot to leg using <br> (4) $5 / 16 "-18 \times 2$ " screws. <br> b) Thread levelers into foot. <br> c) Repeat to other leg. <br> STEP 2 $\qquad$ <br> a) Attach side bracket using (3) $5 / 16$ " -18 x 5/8" screws. <br> b) Repeat to other side. |  |
| :---: | :---: | :---: |
|  | STEP 3 <br> a) Attach front deck tube to side bracket using <br> (2) $1 / 4^{\prime \prime}-20 \times 5 / 8^{\prime \prime}$ and <br> (2) $1 / 4 "-20$ kep nuts. <br> b) Repeat to other side. <br> STEP 4 $\qquad$ <br> a) Attach crank bracket to front deck tube using <br> (2) $1 / 4$ " $-20 \times 1 / 2^{\prime \prime}$ screws and (2) 1/4"-20 kep nuts. | Tools: <br> (2) 7/16" Wrenches |
|  | STEP 5 <br> a) Attach coupling to crank gear box using a $5 / 32^{\prime \prime}$ roll pin. <br> b) Slide crankshaft with handle through the bracket in step 4. <br> a) Attach crankshaft to coupling with $5 / 32^{\prime \prime}$ roll pin. <br> Completed View |  |

## Tools Required

- $3 / 16^{\prime \prime} \mathrm{Hex}$
- (2) $7 / 16^{\prime \prime}$ Wrenches
- Hammer
- Needle Nose Pliers
- $5 / 32^{\prime \prime}$ Hex
- 7/16" Wrench

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