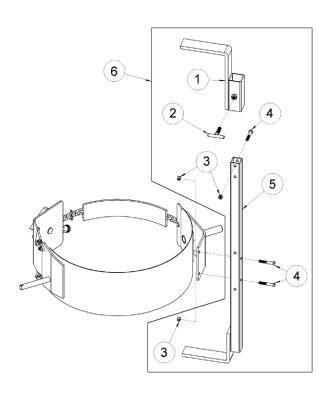


Kit # 4556SS-P

Kit, Bracket Assembly, MORCINCH™, SS

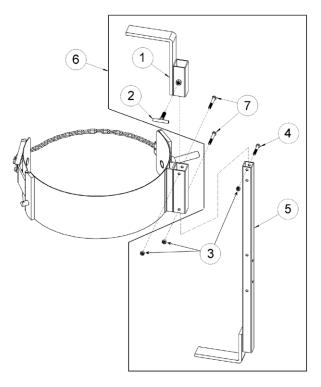
Operator's Manual for Morse Stainless Steel MORCINCH™ Bracket Assembly Kit Part # 4556SS-P

Serial Number 0209 to ____ (MMYY)



INSTALLATION INSTRUCTIONS for MORCINCH™ Drum Holder

- Bolt bottom bracket (item 5) to drum holder, using 2 bolts (item 4) and 2 nuts (item 3), bolt in place through the 2 lowest holes on bottom bracket.
- 2. Slide hold down (item 1) down over top of bottom bracket and tighten in place with tee handle (item 2).
- 3. Fasten stop bolt (item 4) and nut (item 3) into top hole of bottom bracket.



INSTALLATION INSTRUCTIONS for Drum Holder with Socket Tube

- Slide bottom bracket (item 5) up through socket tube and, using 2 bolts (item 7) and 2 nuts (item 3), bolt in place through the 2 lowest holes on bottom bracket.
- 2. Slide hold down (item 1) down over top of bottom bracket and tighten in place with tee handle (item 2).
- 3. Fasten stop bolt (item 4) and nut (item 3) into top hole of bottom bracket. Use bottom hole for 195 Series starting with serial number 0207.

ITEM	QTY.	PART#	DESCRIPTION
1	1	1371SS-P	HOLD DOWN, BRACKET ASM, SS
2	1	1372SS-P	TEE HANDLE, BRACKET ASM, SS
3	3	3981SS-P	NUT, 3/8-16 NYLON LOCK, SS
4	3	82SS-P	HHCS, 3/8-16 X 2-1/4, S
5	1	5108SS-P	WELD, BRACKET, 35" SS
6	1	4556SS-P	KIT, BRACKET ASM, MORCINCH SS
7	2	1315SS-P	HHCS, 3/8-16 X 2-3/4 GR2 SS



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OPERATING INSTRUCTIONS

TO SECURE DRUM:

- Position drum holder assembly so bottom bracket (item 5) rests on floor.
- 2. Loosen tee handle (item 2) and slide hold down (item 1) up to highest position. Tighten tee handle.
- Load drum onto bottom bracket and into drum holder with a hand truck.
- Loosen tee handle and slide hold down to meet top of drum.
 Tighten tee handle. (see Figure 1)
- Secure drum with chain and ratchet mechanism. Drum is now ready to be lifted and tilted.

TO RELEASE DRUM:

- 1. Lower drum to floor in upright position.
- Release chain from ratchet mechanism by applying pressure to ratchet handle in a clockwise direction with one hand and opening pawl to free ratchet with other hand. Remove chain link from ratchet.
- 3. Loosen tee handle and slide hold down up to highest position. Tighten tee handle.
- 4. Remove drum with hand truck.



Figure 1
Plastic drum being lifted with part number 4556SS-P Bracket Assembly Kit installed.



WARNING: This product can expose you to chemicals including cobalt, titanium dioxide, and 2-methylimidazole, which are known to the State of California to cause cancer, and bisphenol-A, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov