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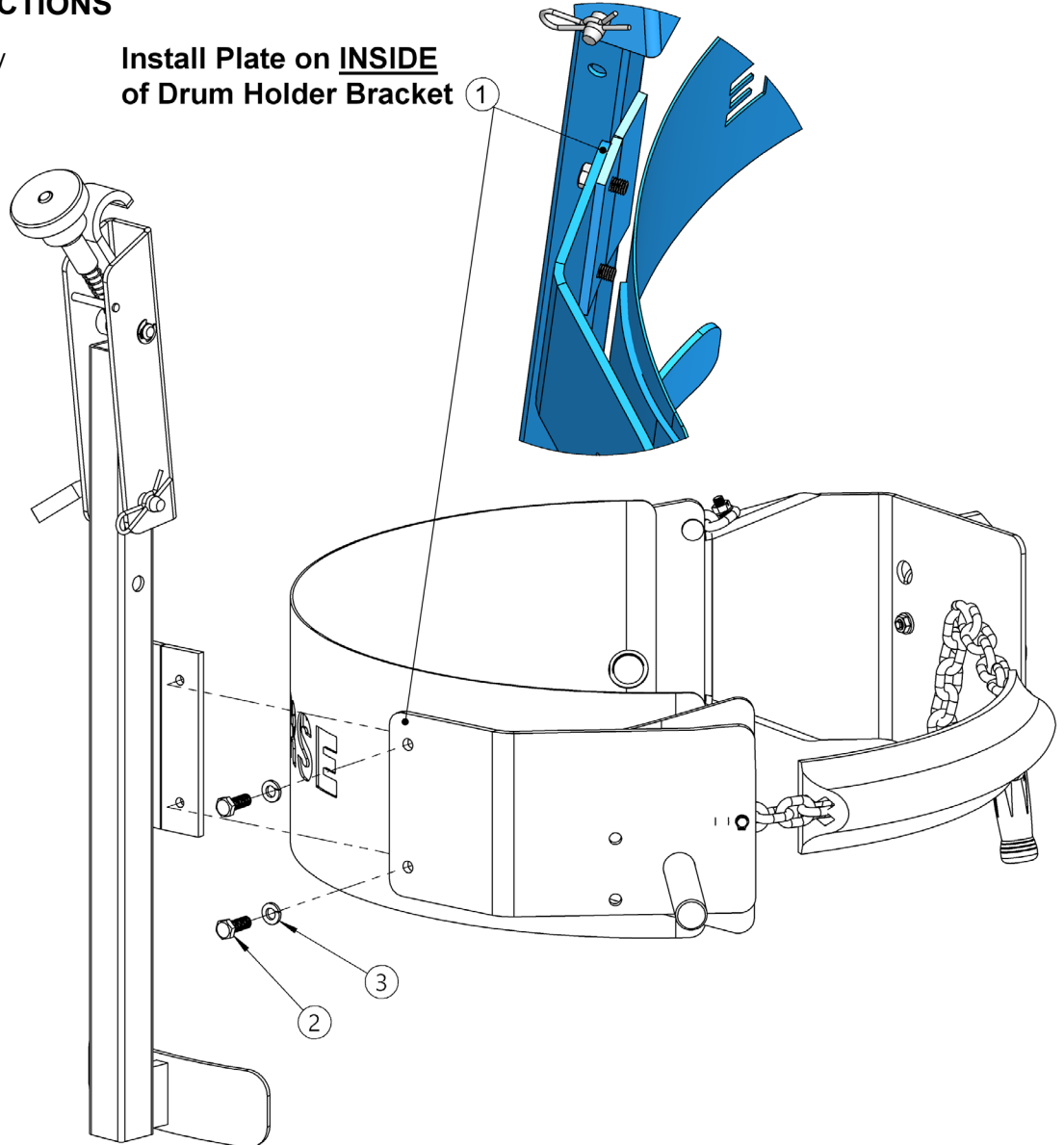
Operator's Manual
for Morse Rim Clamp Assembly Kit

Kit # 4560B-P
Serial number 0821 to ____ (MMYY)

INSTALLATION INSTRUCTIONS

1. Position Rim Clamp Assembly on **INSIDE** of drum holder bracket (item 1) with holes aligned
2. Bolt in place using 2 bolts (item 2) and 2 washers (item 3)

Install Plate on INSIDE of Drum Holder Bracket



WARNING: This product can expose you to chemicals including barium sulfate, cobalt, titanium dioxide, and 2-methylimidazole, which are known to the State of California to cause cancer, and bisphenol-A, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

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Serial Number 0821 to ____ (MMYY)

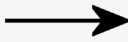
**BEFORE OPERATING
RIM CLAMP**

**Set Correct Rim Clamp Position
for 55-Gallon OR for 30-Gallon
Drum**

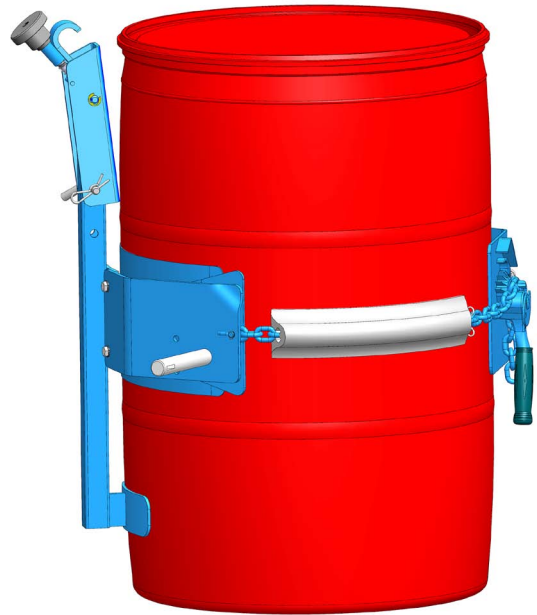
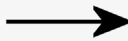
Insert pin through correct holes to set
Top Rim Clamp to position for ONE
of the following drum sizes:

1. 55-gallon (210 liter) size drum
2. 30-gallon (114 liter) size drum

55G
(210L)



30G
(114L)



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OPERATING INSTRUCTIONS

Steps to Secure Drum

STEP 1.

Tighten cinch chain or web strap around drum just enough to hold drum with bottom jaw of Top Rim Clamp positioned under top rim of drum.

Swing bottom jaw into position against drum sidewall to engage directly beneath drum top rim.

STEP 2.

Swing top hook over top rim of drum and turn hand wheel clockwise until SECURELY clamped over drum top rim.

STEP 3.

Securely tighten cinch chain or web strap around drum.

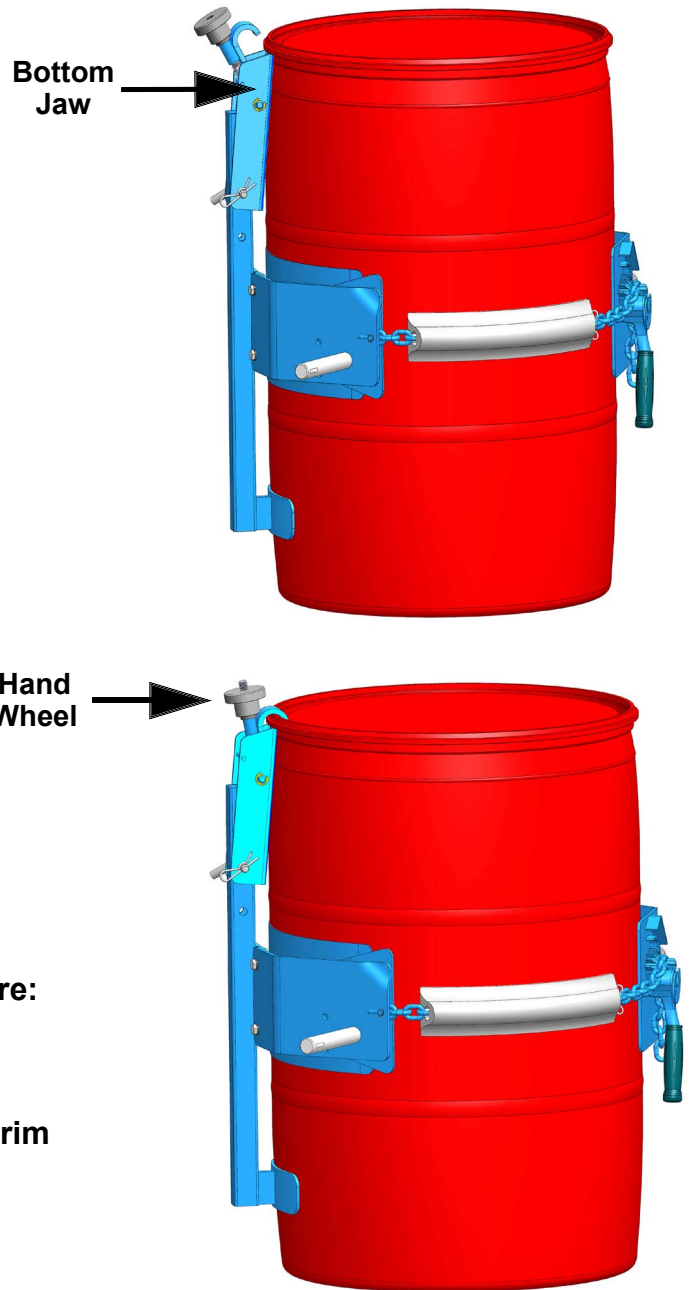
STEP 4.

IMPORTANT: Lift Drum SLIGHTLY... Then ensure:

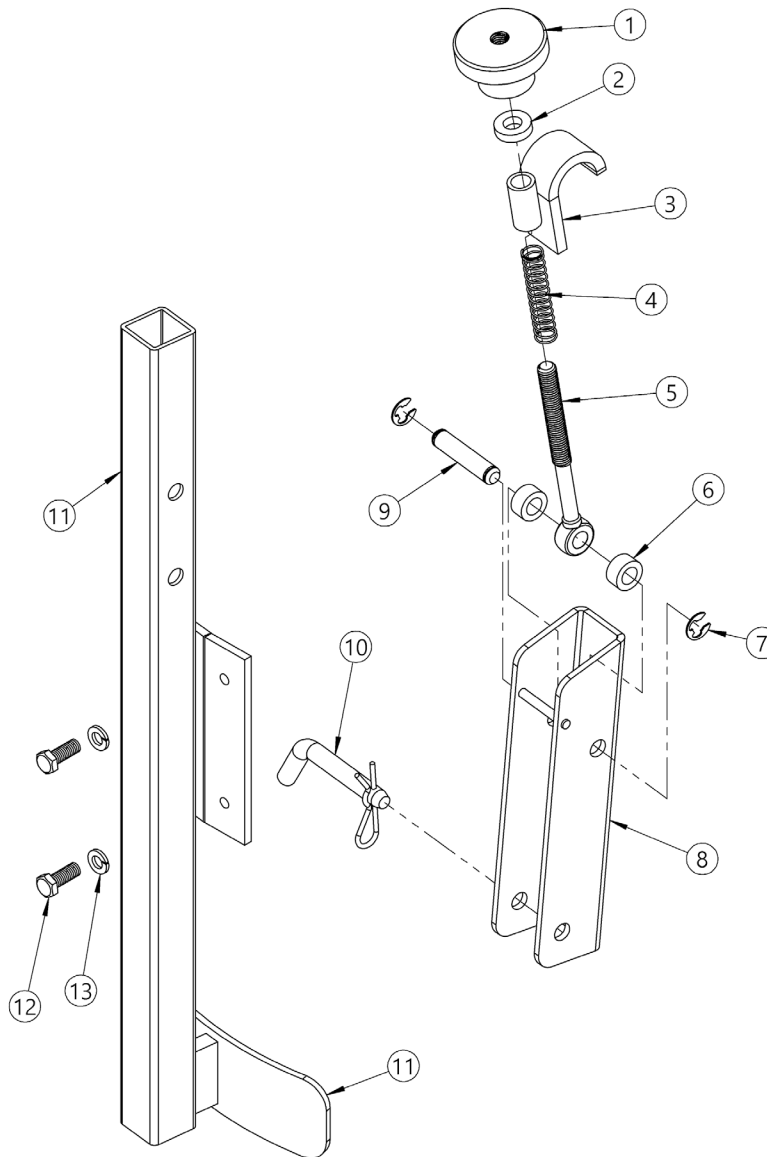
1. Bottom jaw is engaged under drum top rim
2. TIGHTEN Top jaw to ensure it grips drum top rim

Steps to Release Drum

1. Lower drum to floor in upright position
2. Release cinch chain or web strap from around drum
3. Open Top Rim Clamp by turning knob counter clockwise
4. Disengage hook from drum top rim



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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6490-P	KNOB 2-1/2" DIA 1/2-13 TAP	1
2	6627-P	SPACER, NYLON, 1/2"OD .505"ID	1
3	6487-P	HOOK WELD, 4560-P, ADJ	1
4	6590-P	SPRING, KNOB, 4560-P	1
5	6484T-P	ROD END BOLT, TURNED, 4560B-P	1
6	151-P	STOP SPACER, 90	2
7	3461-P	E CLIP, 1/2", 82	2
8	6480BW-P	LOWER JAW WELD, 4560-P	1
9	6504-P	PIN, GROOVE, 1/2 X 2.080"	1
10	6548-P	PIN, QUICK, BENT, 1/2 X 2-1/2	1
11	6489W-P	SUPPORT TUBE WELD, 4560-P ADJ	1
12	1572-P	HHCS, 3/8-16 X 1 GR2 ZINC	2
13	1474-P	WASHER, 3/8 SPLIT LOCK	2