# **Glideout**Installation & Assembly Manual



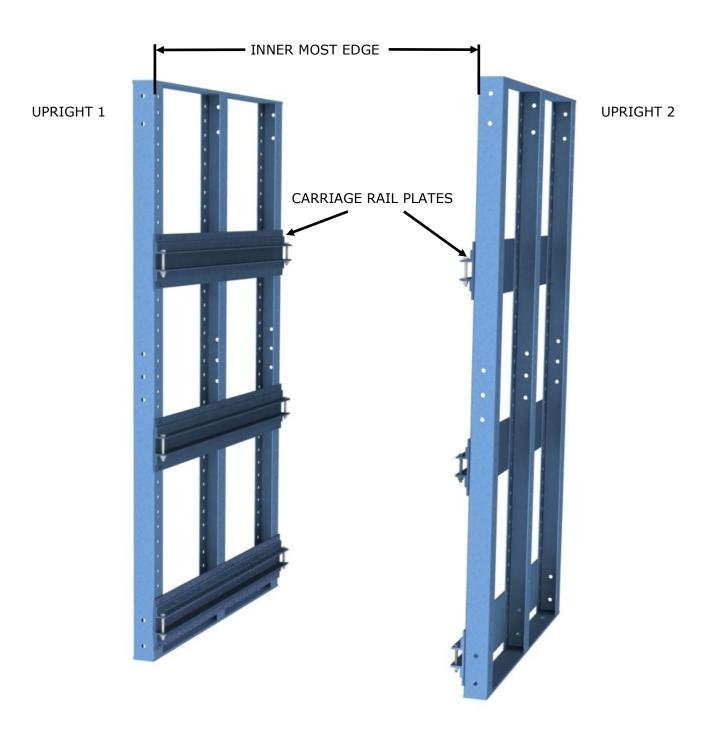
Toll Free: 800-245-6890

P.O. Box 205

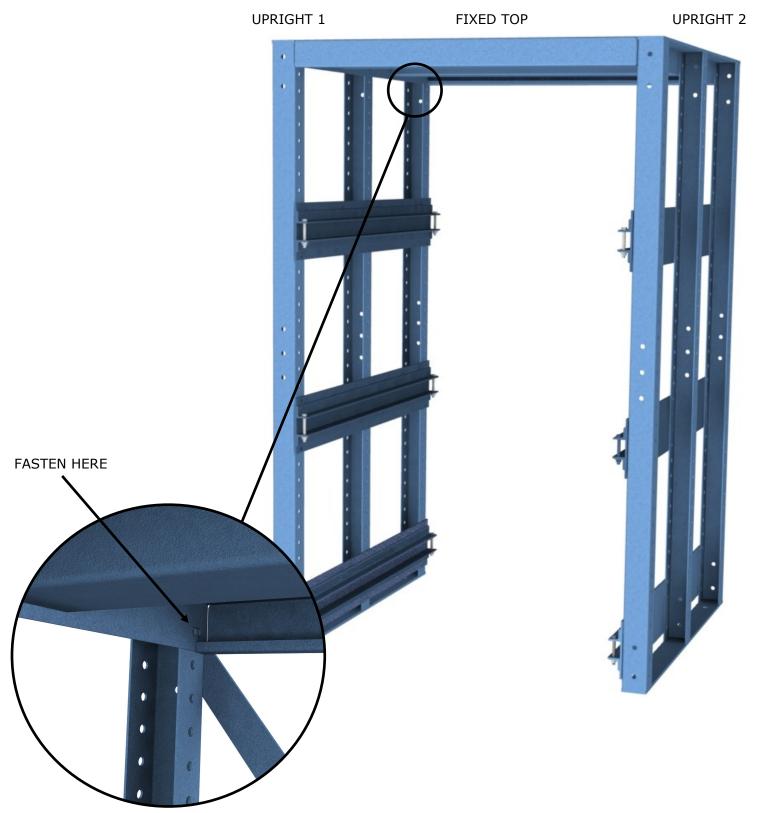
Alpena, Michigan 49707 phone: 989-358-7050 fax: 989-358-7055 www.rack-eng.com



1. Stand uprights up so carriage rail plates are facing each other and are set parallel to each other. Measure width of fixed top. Place uprights the same distance apart as the width of fixed top measuring from the inner most edge of the upright.



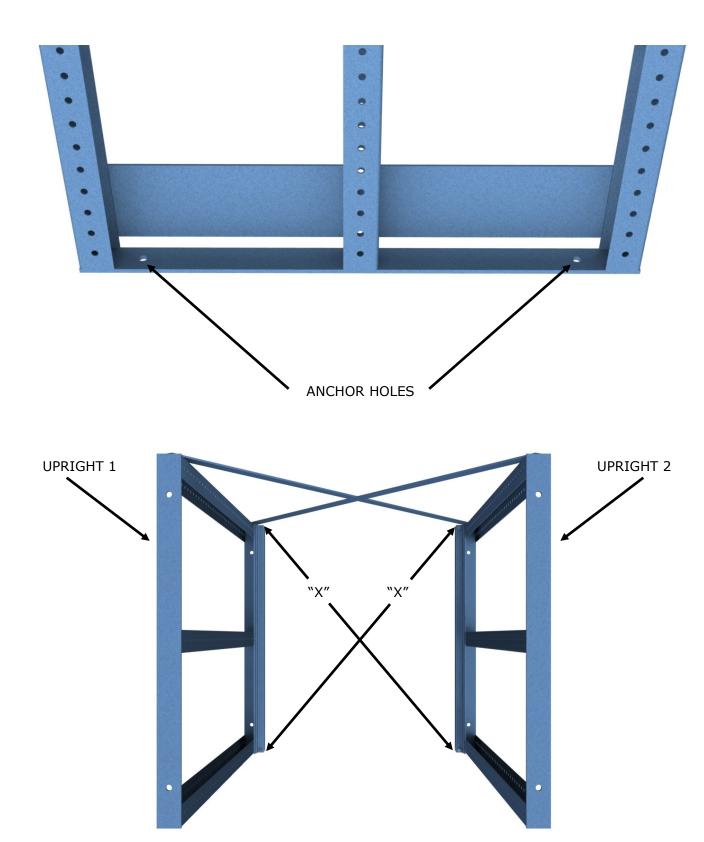
2. Fasten fixed top into place between standing uprights. Ensure correct holes in uprights are used to fasten fixed top to uprights. Fixed top should be flush with upright top plate for proper top shelf clearance.



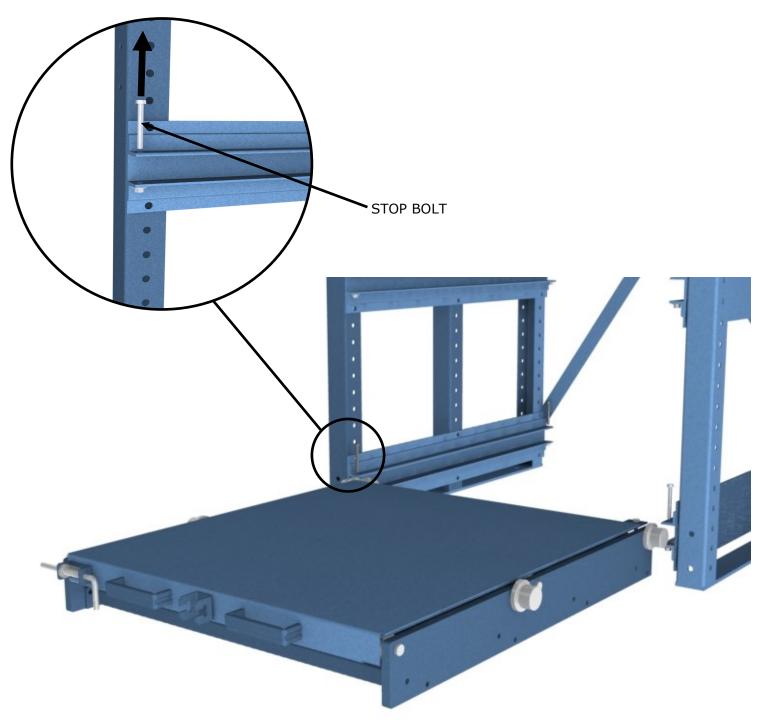
3. Bolt cross bracing to rear of glideout. See view below for proper placement.



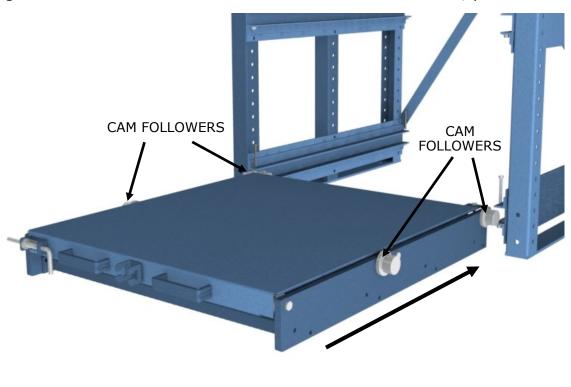
4. Level and anchor glideout frame to floor using the holes provided in the bottom pad of the uprights. Complete a final cross square check to ensure that uprights are square to each other.



5. Remove stop bolts from carriage rail plates on front of glideout unit. This will allow shelves to be installed. Check fasteners that hold rail plates to uprights to ensure they did not loosen during shipping.



6. Install shelves by inserting cam followers into rail plates, which are bolted to the upright. Once both front and rear cam followers are inserted, push shelf all the way in.





7. Once each shelf is in place reinstall stop bolts into rail plates. Once stop bolts are securely fastened. Pullout each shelf one by one to ensure they function properly. If each shelf pulls out easily installation is completed.

