# **Sheetmaster:**Stationary & Folding Installation & Assembly Manual



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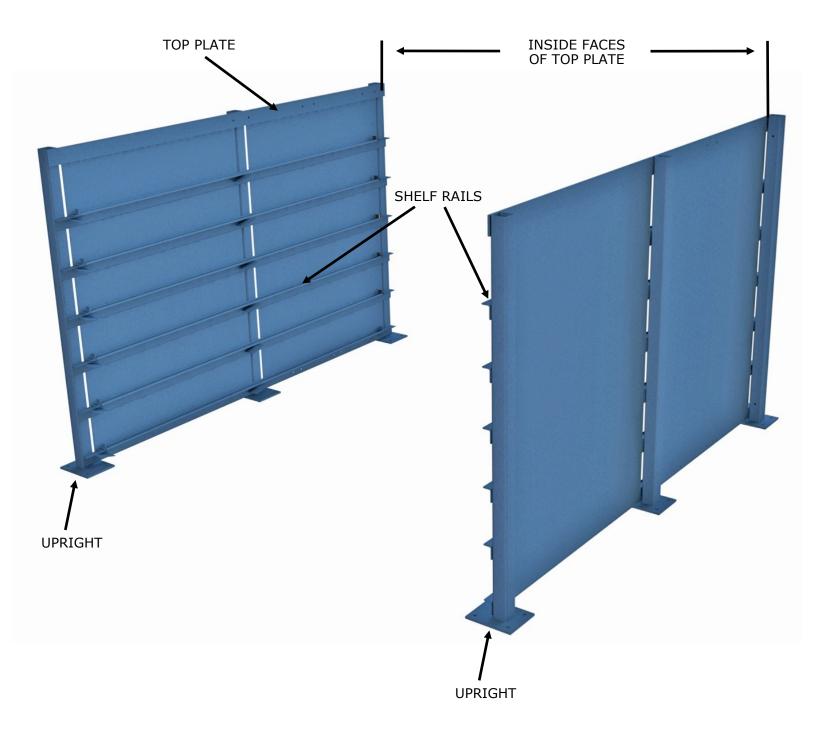
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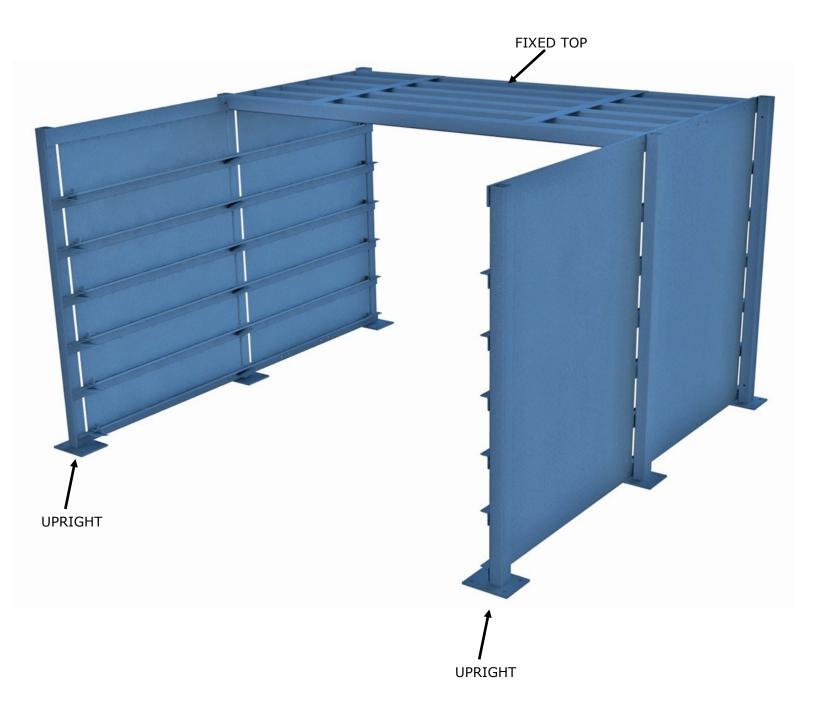
### **Sheetmaster** Stationary



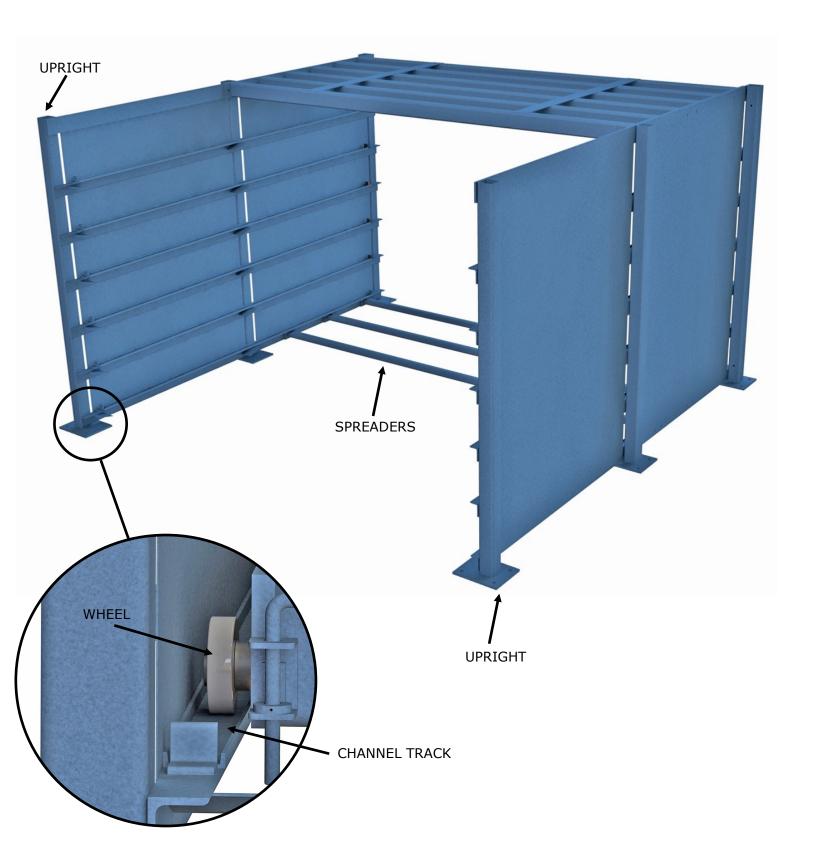
1. Stand uprights up so shelf rails are facing each other. Uprights are to be set parallel to each other. Measure width of fixed top (shown in step 2). Place uprights the same distance apart as the width of fixed top measuring from the inside faces of the upright top plate.



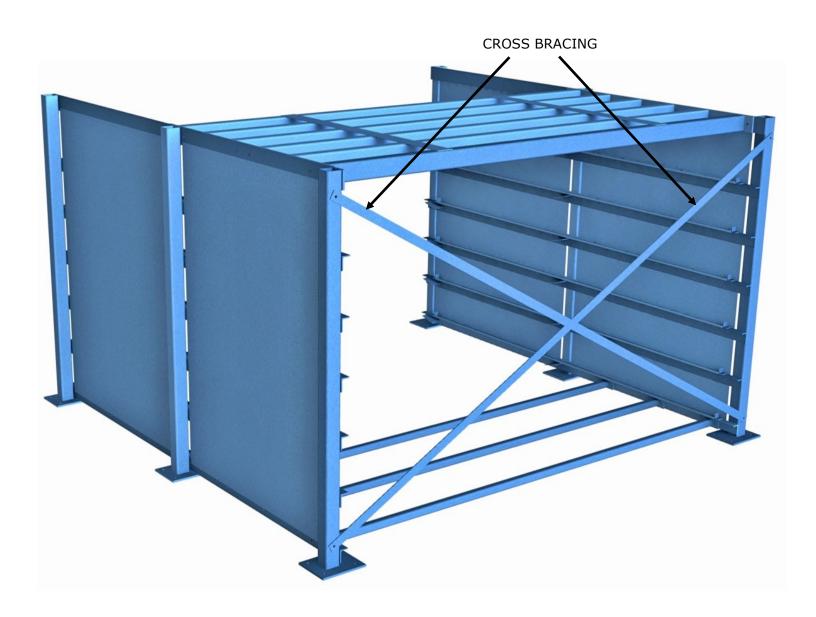
2. Fasten fixed top into place between standing uprights using holes provided. Fixed top should be flush with upright top plate for proper top shelf clearance.



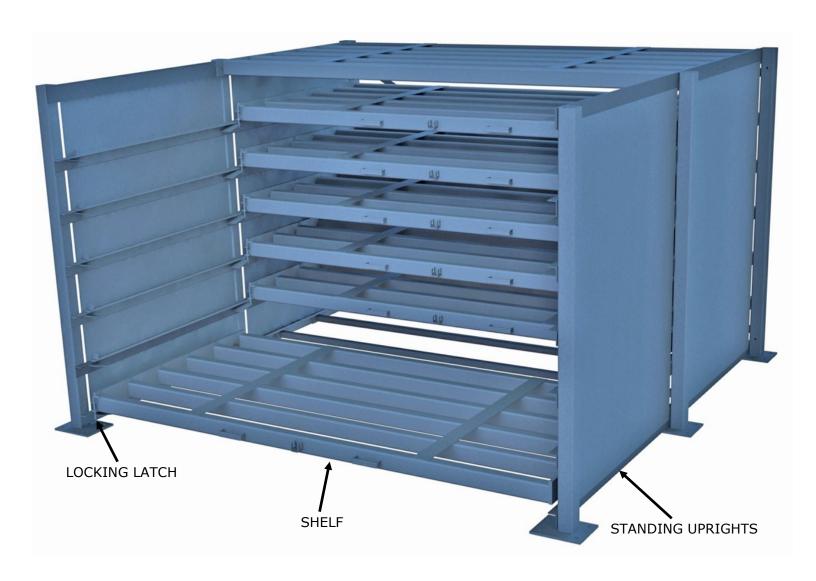
3. Fasten spreaders to bottom of standing uprights using holes provided in uprights.



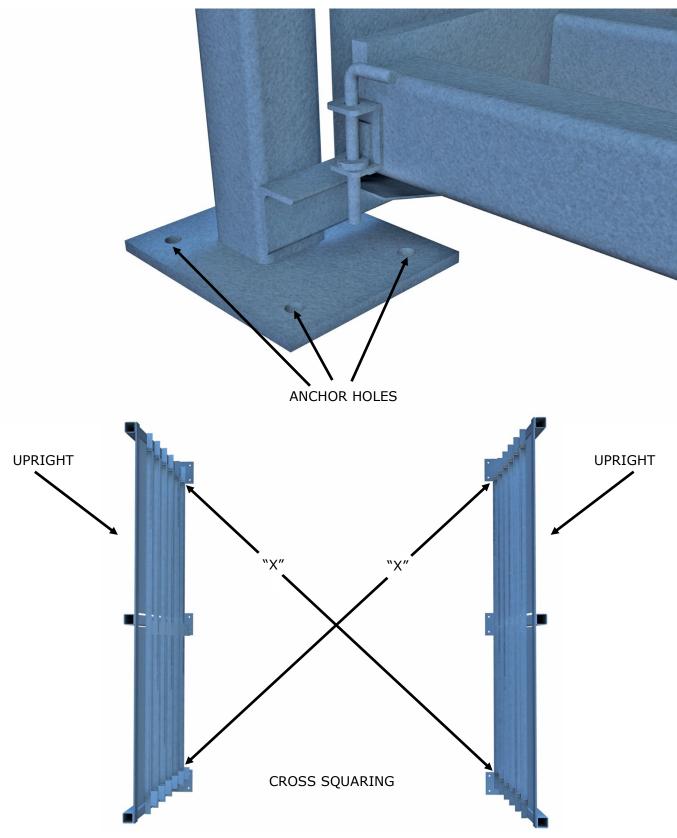
4. Bolt cross bracing to rear of sheetmaster using holes in rear post of upright. See view below for proper placement.



5. Install shelves by placing wheels located at each end of shelf onto the channel tracks on standing uprights. Ensure locking latch is located on the left side.

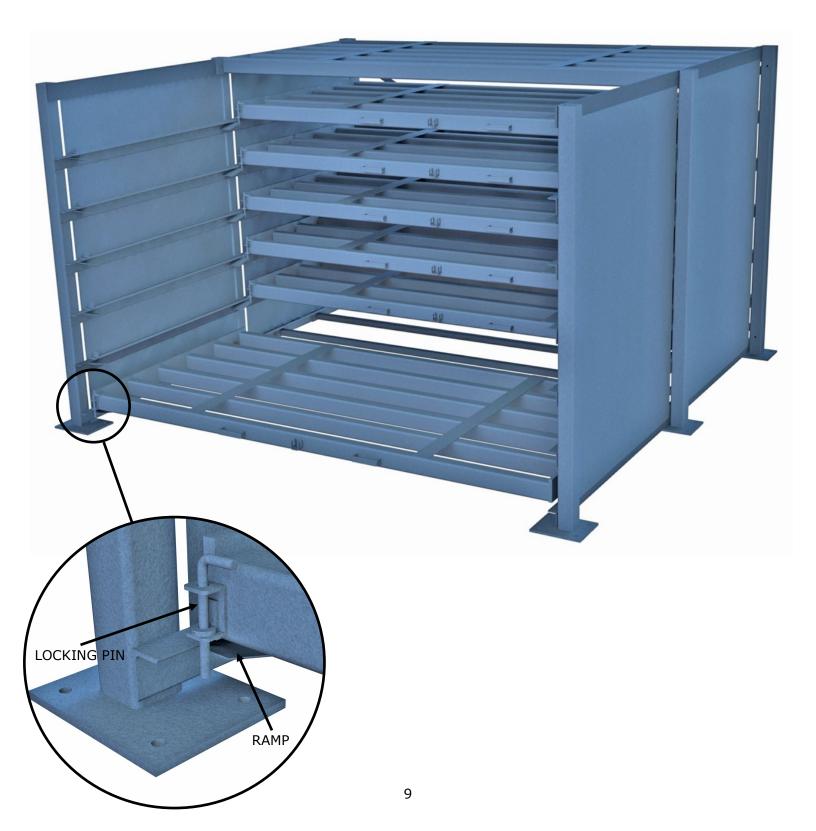


6. Complete a final cross square check to ensure that uprights are square to each other. ("X" dimensions should be equal) Level and anchor sheetmaster upright/frame to floor using the holes provided in the bottom pad of the uprights.



7. Once sheetmaster is properly anchored to the floor, pull out each shelf one by one to ensure they roll freely. Check the locking pin latches to ensure the pin travels and drops past the ramp (as shown in zoomed in view). Once all shelves have been checked, installation is complete.

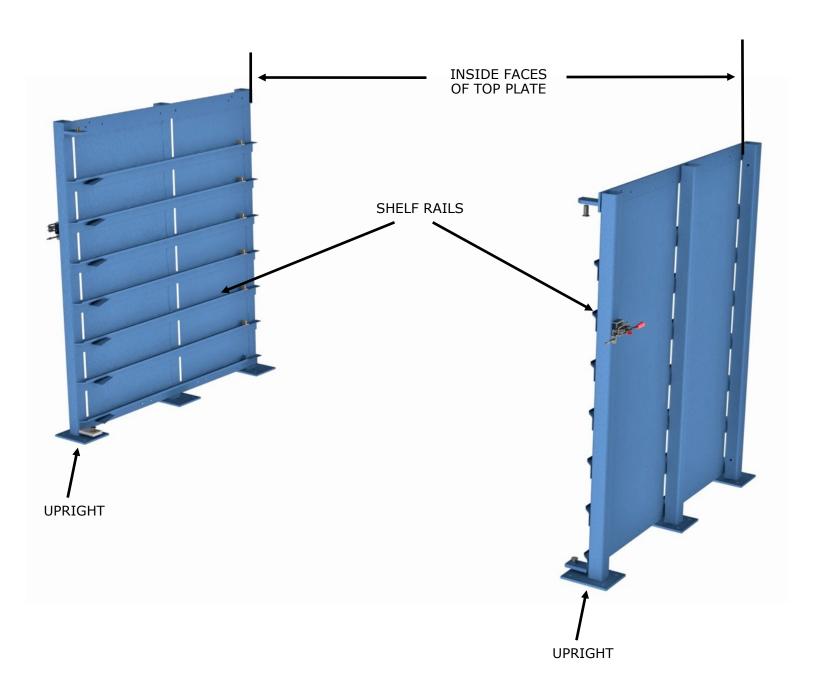
NOTE: ONLY ONE SHELF SHOULD BE PULLED OUT AT A TIME.



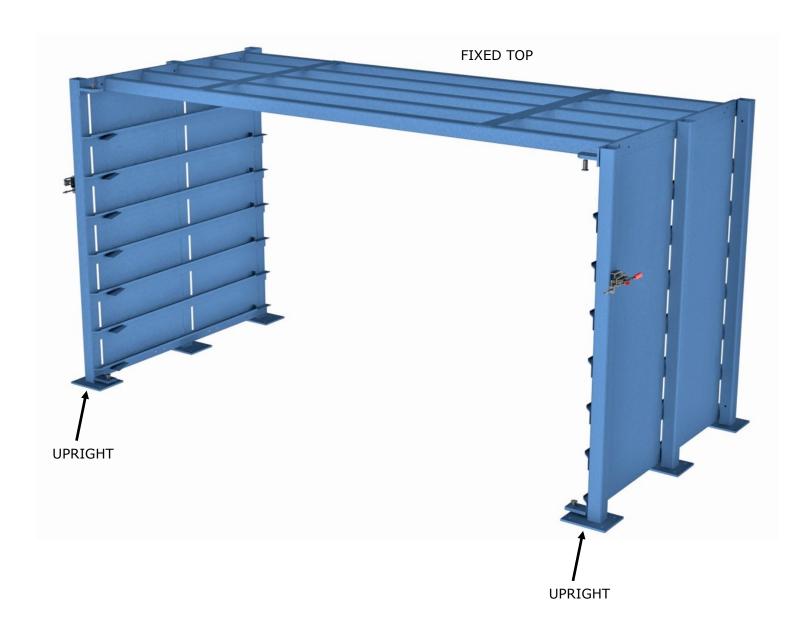
## **Sheetmaster** Folding



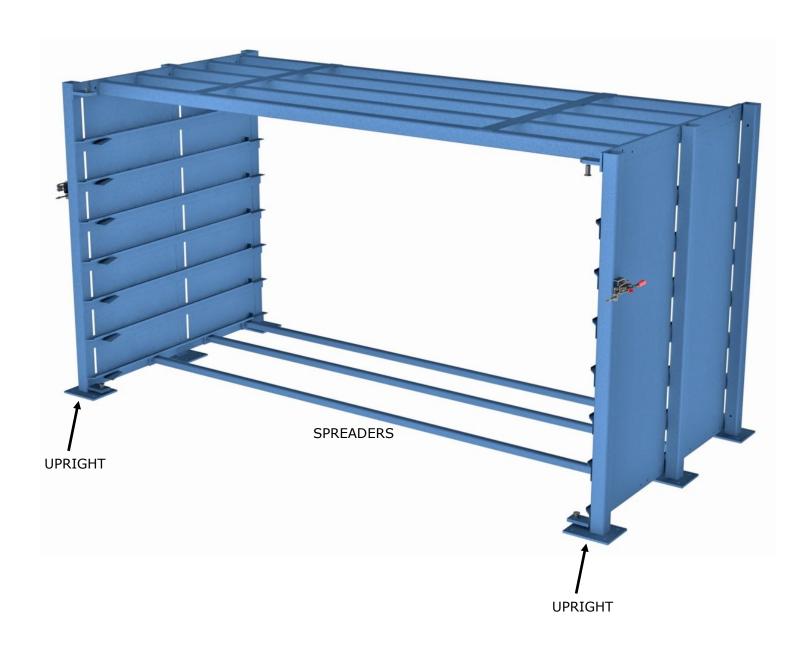
1. Stand uprights up so shelf rails are facing each other. Uprights are to be set parallel to each other. Measure width of fixed top (Shown in step 2). Place uprights the same distance apart as the width of fixed top measuring from the inside faces of the rigid upright top plate.



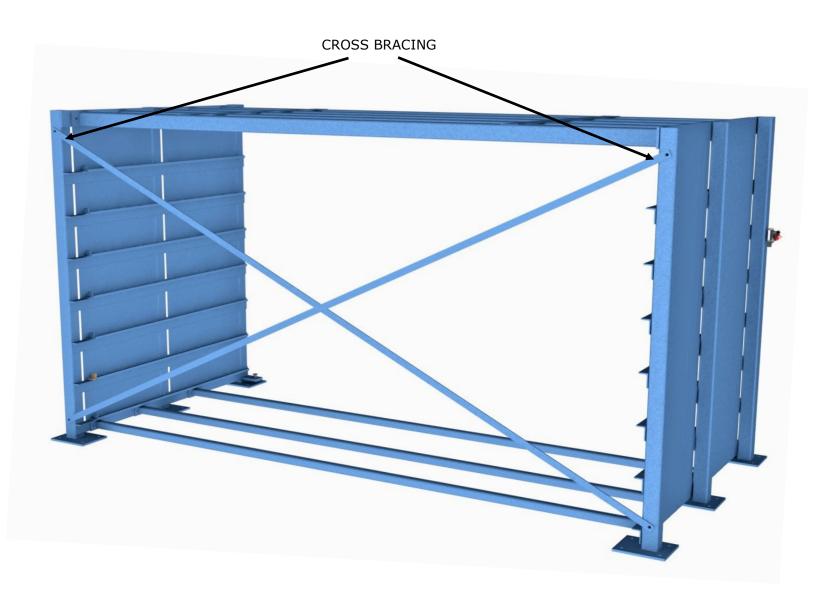
2. Fasten fixed top into place between rigid standing uprights using holes provided. Fixed top should be flush with upright top plate for proper top shelf clearance.



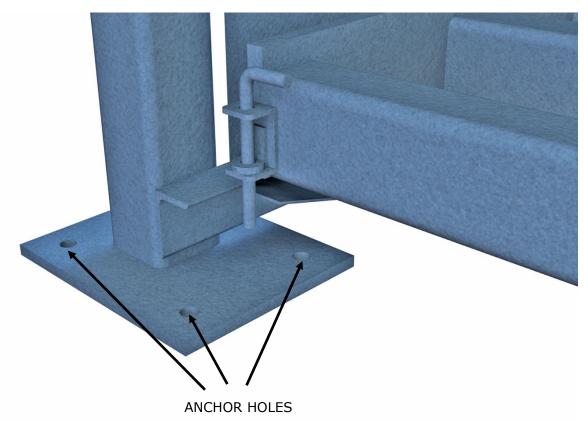
3. Fasten spreaders to bottom of standing rigid uprights using holes provided in uprights.

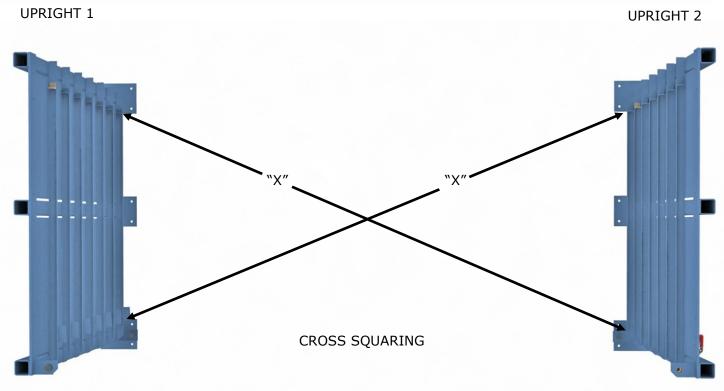


4. Bolt cross bracing to rear of sheetmaster using holes in rear post of upright. See view below for proper placement.

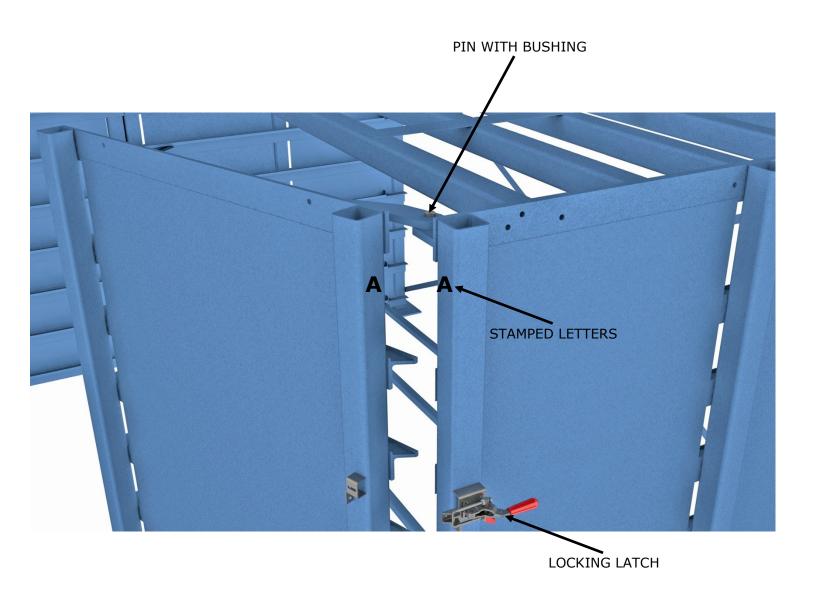


5. Complete a final cross square check to ensure that the rigid uprights are square to each other. ("X" dimensions should be equal) Level and anchor sheetmaster rigid upright/frame to floor using the holes provided in the bottom pad of the rigid uprights.

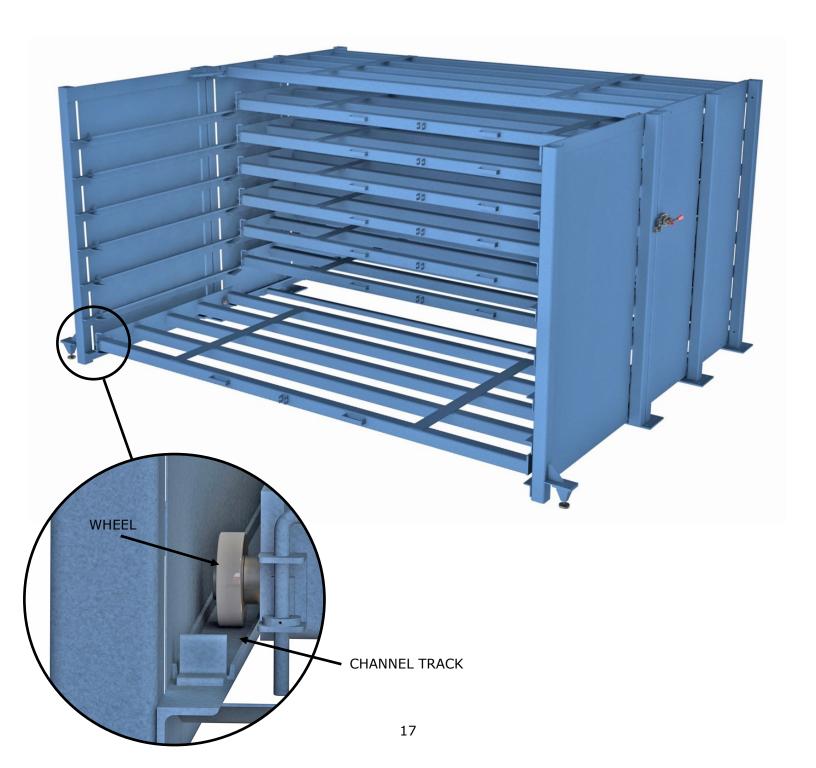




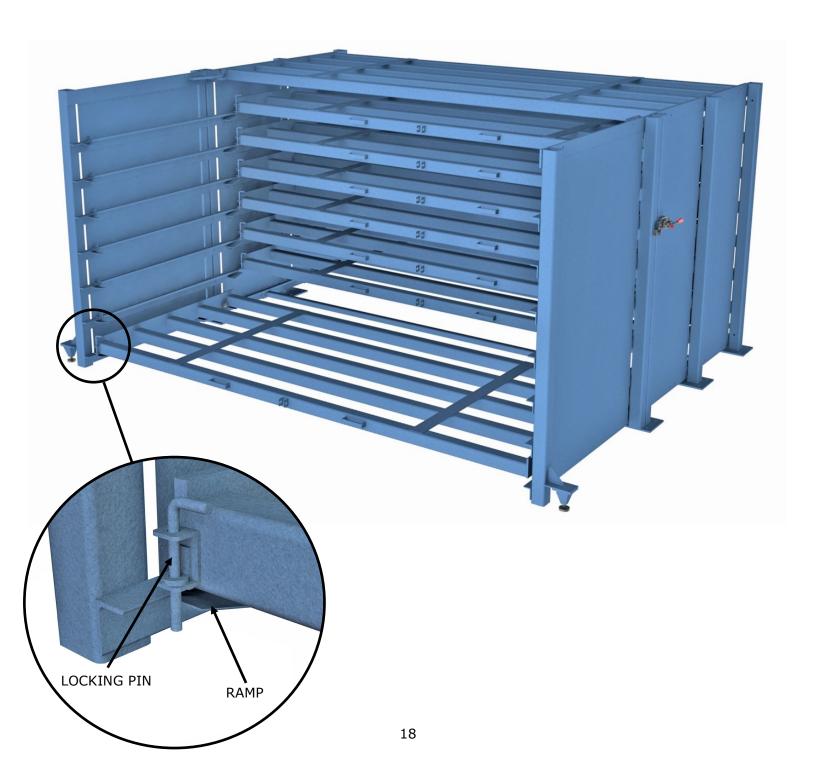
6. Install swinging doors. Look for stamped letter on doors on upright tube. When installing doors be sure to match alike letters. Align bushings in hinges and insert hinge pin. Hinges are located on top and bottom of door. Be sure to install all pins before proceeding any further. Swing doors fully open and lock door into place. Use locking latch and foot lock located on bottom of door.



7. Before placing shelves on sheetmaster, ensure doors are swing completely open and secured/locked in place with locking latches and floor foot brake. Install shelves by placing wheel located at each end of shelf onto the channel tracks on standing uprights. Ensure locking latch is located on the left side.



8. Check the locking pin latches to ensure the pin travels and drops past the ramp (as shown in zoomed in view). Once all shelve have been checked, installation is complete.



9. To fold/swing doors in, unlatch the locking latch and disengage the foot floor brake. Swing door in until doors stop. Then engage floor foot brake.

