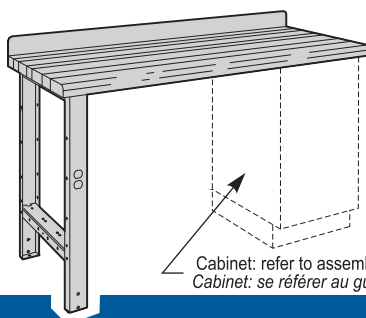


- All required hardware is included.
- Please check the contents with your packing slip.
- Read instructions carefully.
- Save this document for future reference.
- Two people are required for the assembly.



Cabinet: refer to assembly guide W12 (WS cabinet) or R10 (R cabinet)
Cabinet: se référer au guide W12 (cabinet WS) ou R10 (cabinet R)

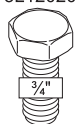
- Toute la quincaillerie requise est incluse.
- Veuillez vérifier le contenu avec votre feuille de livraison.
- Lisez attentivement les instructions.
- Conservez ces instructions pour référence future.
- Deux personnes sont requises pour l'assemblage.

Hardware

Some illustrated hardware is only supplied with optional components.

Certaines quincailleries illustrées sont seulement fournies avec les composantes optionnelle.

5/16-18 bolts
Boulons 5/16-18
3L120202



5/16-18 nylon locknuts
Écrous nylon 5/16-18
3S2003Z2



#14 wood screw
Vis à bois #14
3D7024T2



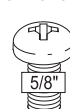
Tapping screw
Vis taraudeuse
3D5326T2



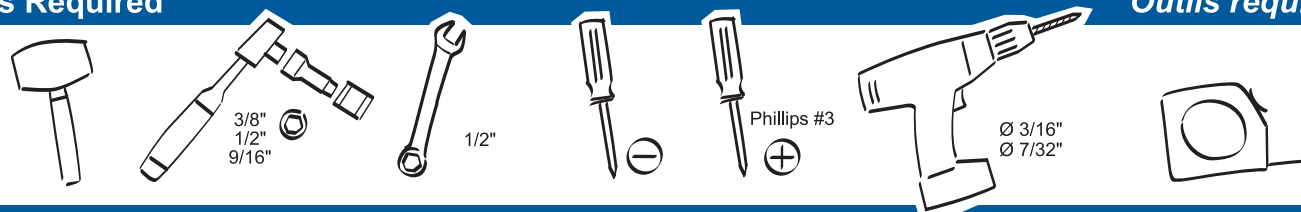
Tapping screws
Vis taraudeuse
3D1618L2



1/4-20 bolts
Boulons 1/4-20
3A1818L2



Tools Required



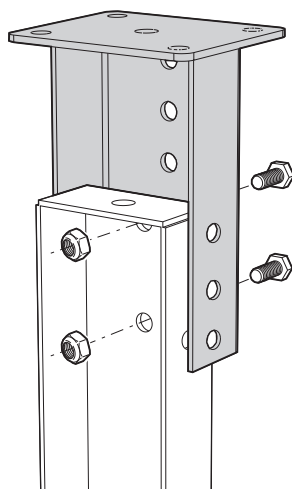
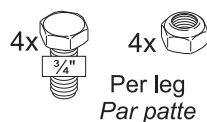
Outils requis

Leg Accessories

If your work station includes one or two legs, install the leg accessories.

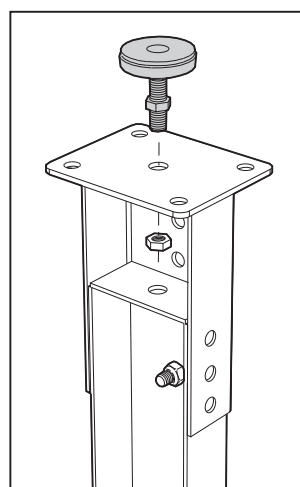
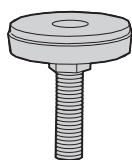
Si votre poste de travail est muni d'une ou deux pattes, installez les accessoires de patte.

A Leg extensions WS21 Extensions de patte WS21



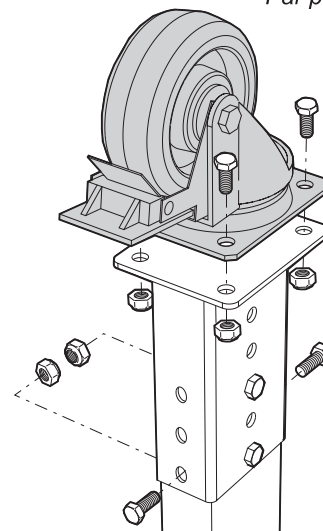
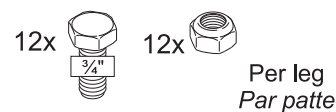
B Levelling glides WS26 Patins niveleurs WS26

For open leg only
Pour patte ouverte

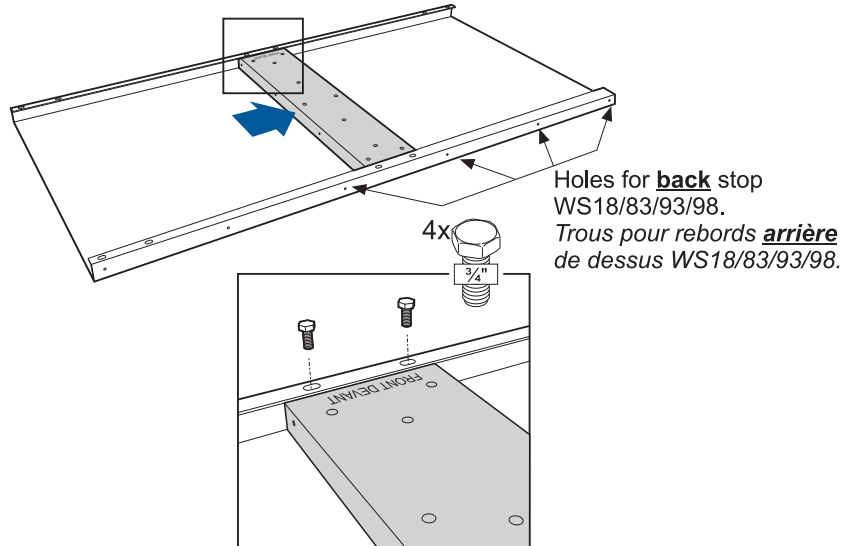


With leg extensions WS21
Avec extensions de patte WS21

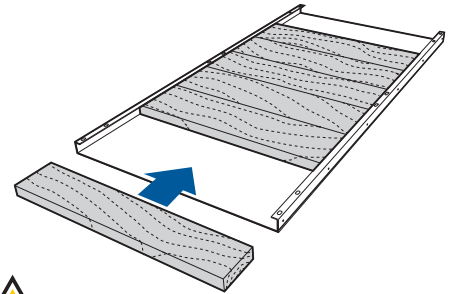
C Casters Roulettes



A If the WS11 steel top reinforcer is required...
Si le renfort de dessus en acier WS11/13 est requis...



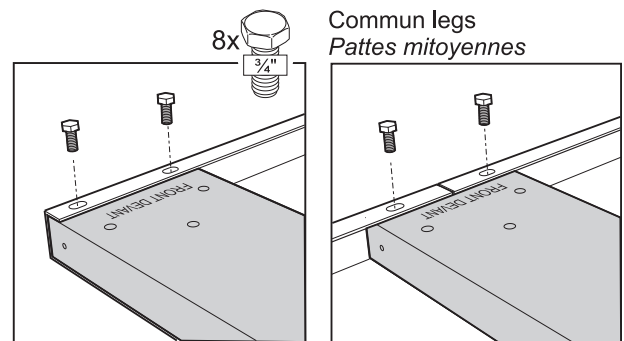
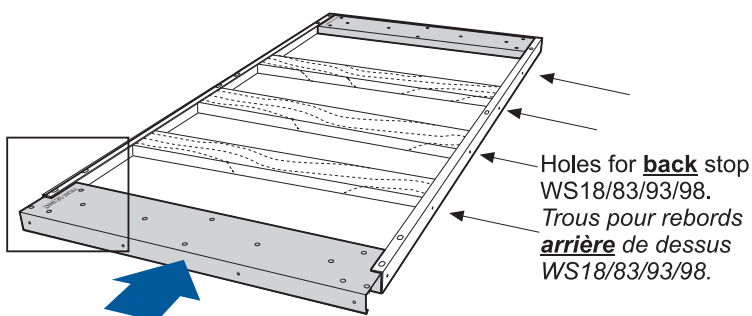
B If required, insert the wood filler WS75.
Si requise, insérez la doublure de bois WS75 dans le dessus.



WS11 steel top reinforcer & steel cross bars have "FRONT DEVANT" markings. The **front** edge of the **top** has no holes. The **rear** edge of the **top** has many holes to allow future installation of back stops WS18/83/93/98.

Les renforts de dessus en acier WS11 & les traverses en acier ont une inscription "FRONT DEVANT". Le **devant** du **dessus** en acier ne comporte pas de trou. L'**arrière** du dessus est muni de trous pour l'assemblage de rebords de dessus WS18/83/93/98.

C Finally, insert and fasten the steel cross bars at each end of the top.
Enfin, insérez et fixez les traverses en acier aux extrémités du dessus.



Wood or Plastic Laminated Top - Set up

Dessus en bois ou en stratifié - Préparation

To install the following accessories:

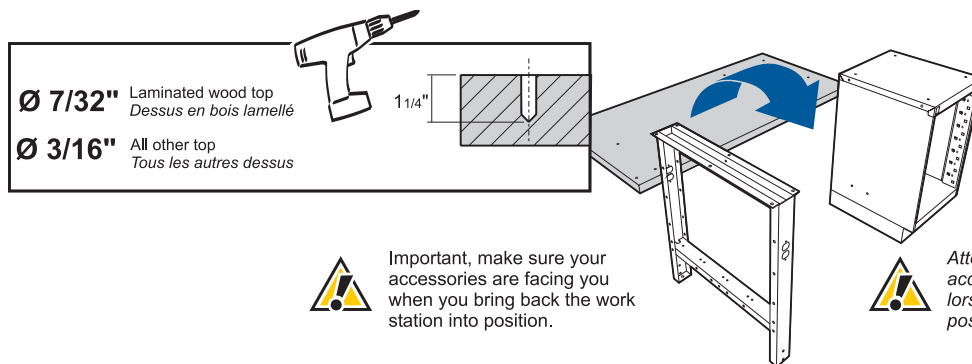
- open or closed leg, see page 3
- cabinet, refer to assembly guide W12 (WS cabinet) or R10 (R cabinet)
- suspended cabinet, refer to assembly guide W12
- drawer unit, refer to assembly guide W18

Pour fixer les accessoires suivants:

- pattes ouvertes ou fermées, voir page 3
- cabinet, se référer au guide W12 (cabinet WS) ou R10 (cabinet R)
- cabinet suspendu, se référer au guide W12
- unité de tiroir, se référer au guide W18

The wood or plastic laminated top must be drilled.

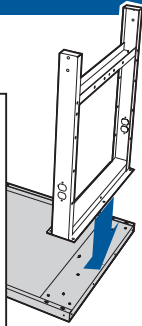
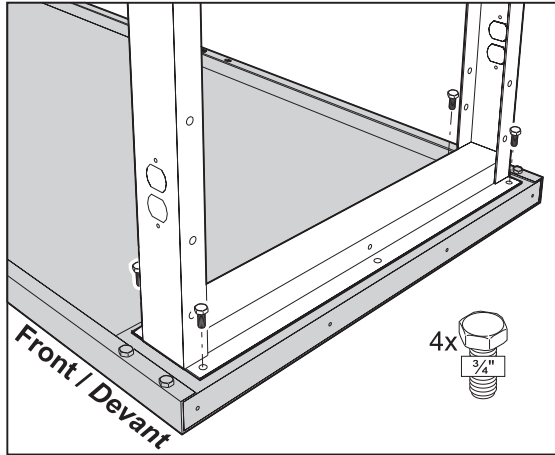
Vous devez percer votre dessus en bois ou en stratifié.
Voir le schéma de perçage ci-dessous.



Top, Leg(s) and Gussets Assembly

Dessus, patte(s) et équerres - assemblage

Steel Top Dessus en acier



Gussets Équerres

4x  3/4"

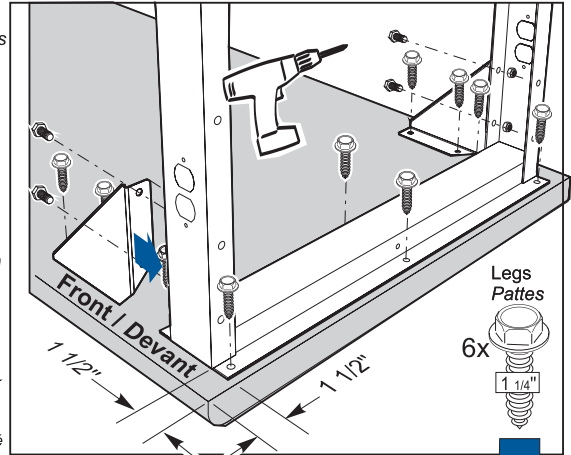
4x 

4x  1 1/4"

Ø 7/32" x 1 1/4"
Laminated wood top
Dessus en bois lamellé
Ø 3/16" x 1 1/4"
All other top
Tous les autres dessus



Wood or Plastic Laminated Top Dessus en bois ou en stratifié



Legs Pattes

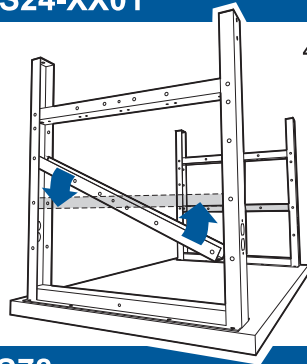
6x  1 1/4"

Ø 7/32" x 1 1/4"
Laminated wood top
Dessus en bois lamellé
Ø 3/16" x 1 1/4"
All other top
Tous les autres dessus



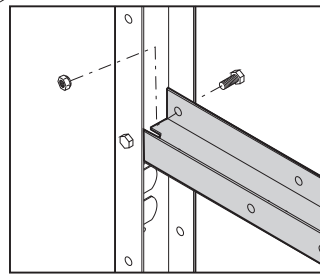
Leg cross Bar WS24-XX01

Traverse de patte WS24-XX01



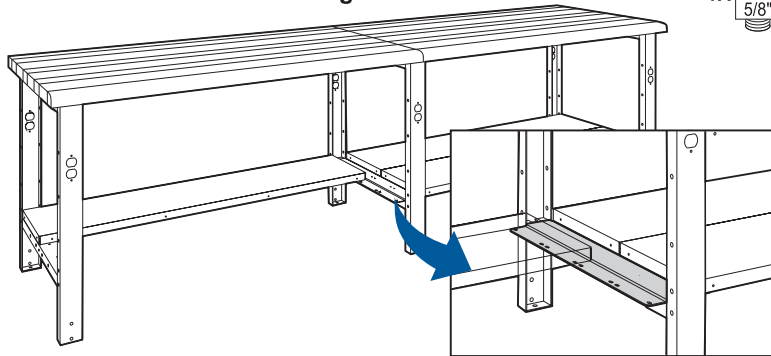
4x  3/4"

4x 



Shelf Adaptor WS78

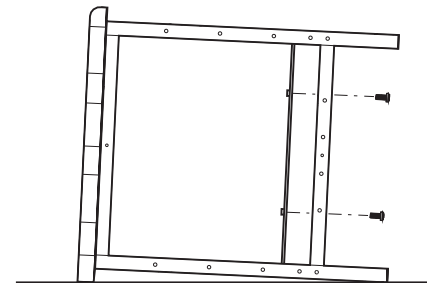
For work stations with common leg



4x  5/8"

Adapteur de tablette WS78

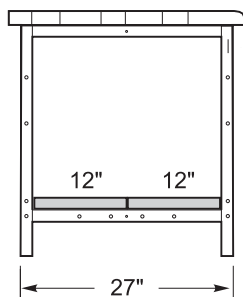
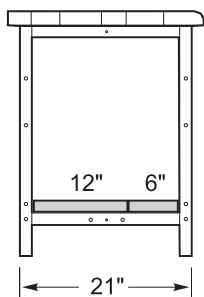
Pour postes de travail avec patte mitoyenne



The work station must be on its side
Le poste de travail doit être sur le côté

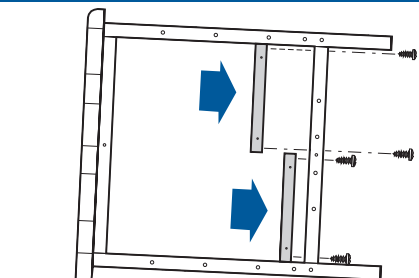
Steel Shelf WS50

Tablette en acier WS50



4x  5/8"

Per shelf
Par tablette



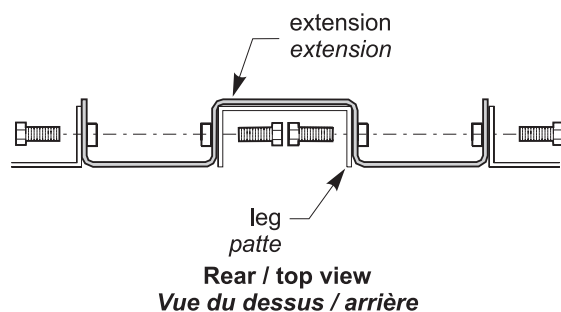
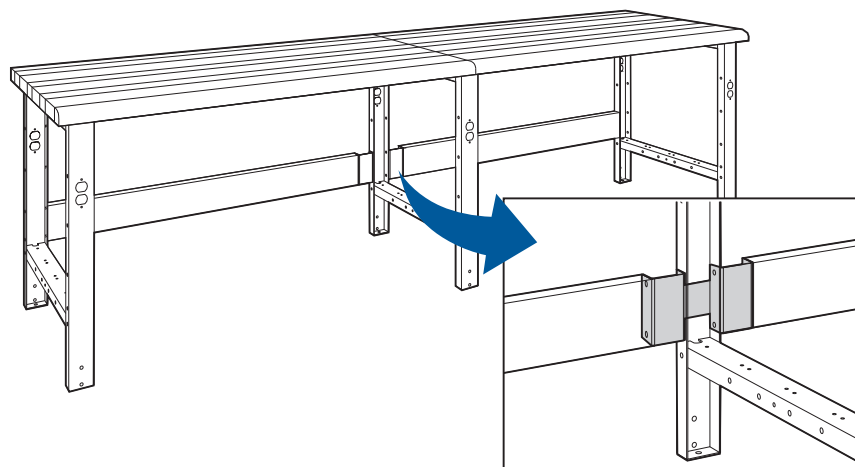
The work station must be on its side
Le poste de travail doit être sur le côté

Stringer extension WS79

For work stations with common leg

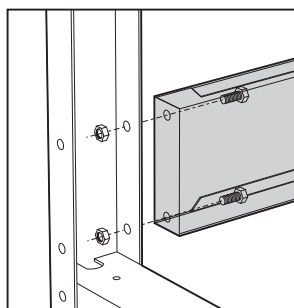
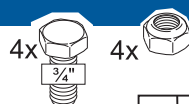
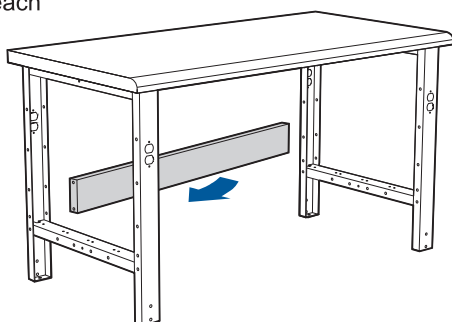
Extension de longeron WS79

Pour postes de travail avec patte mitoyenne



Stringer WS22

- Position the stringer and fasten it at each end.

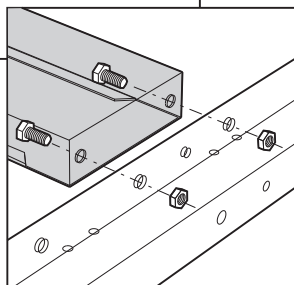
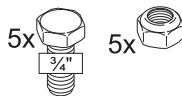
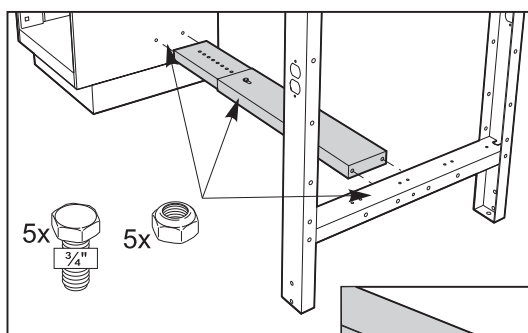


Longeron WS22

- Positionnez le longeron et fixez-le aux deux extrémités.

Adjustable Footrest WS23

- If your workstation includes one or two cabinets, first remove the **drawers and** knock out the holes on the side of the cabinet.
- Fasten the footrest at each end.
- Secure the length of the footrest with a bolt in the center.



Repose-pied ajustable WS23

- Si votre poste de travail comprend un ou deux cabinets, enlevez d'abord les tiroirs du bas et défoncez les trous sur le côté du cabinet.
- Placez et fixez le repose-pied aux deux extrémités.
- Fixez la longueur du repose-pied avec un boulon au centre.



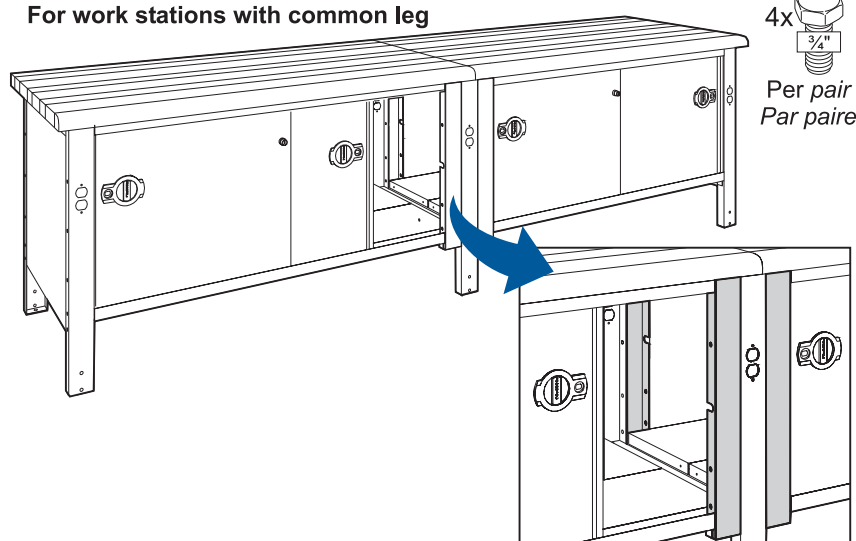
Adjustable footrest **MUST** BE INSTALLED on mobile work stations, except for those equipped with shelves between two legs or corner gusset for leg.



Un repose-pied ajustable **DOIT ÊTRE INSTALLÉ** sur tous les postes de travail mobiles, à l'exception de ceux équipés de tablettes fixées aux pattes ou d'équerres de pattes.

Side Extension WS64

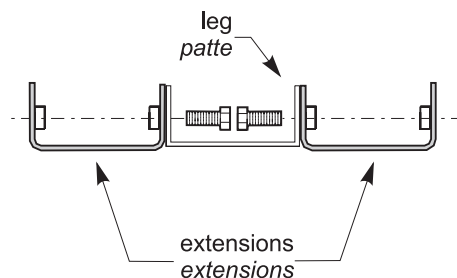
For work stations with common leg



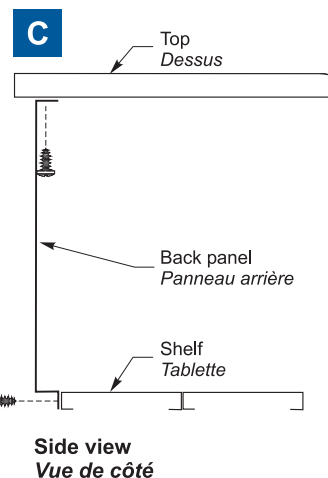
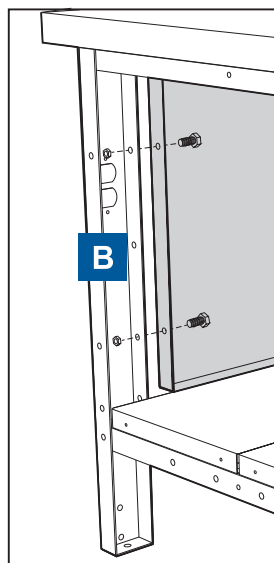
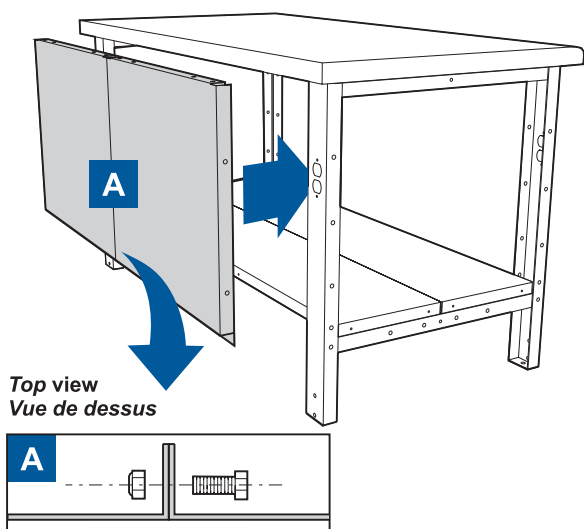
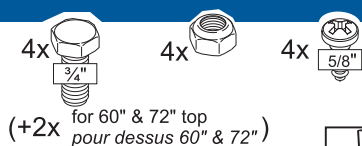
Extension de côté WS64

Pour postes de travail avec patte mitoyenne

Front / top view
Vue de dessus / avant

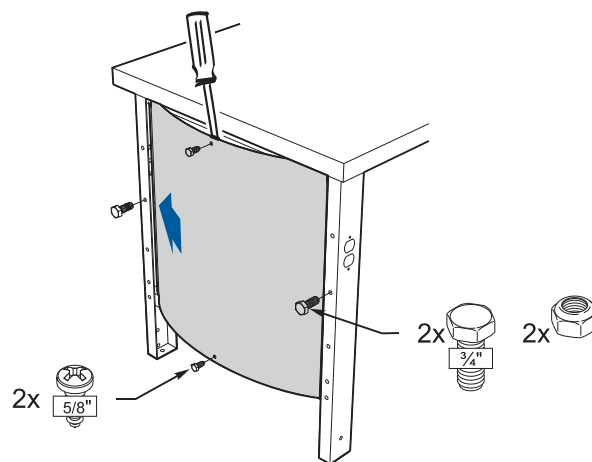
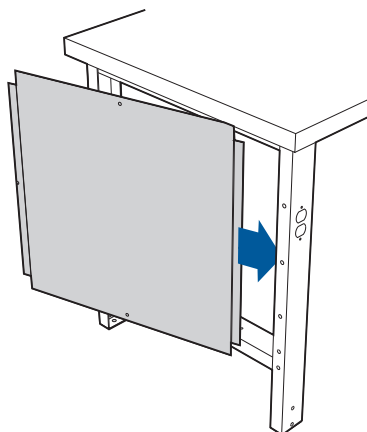


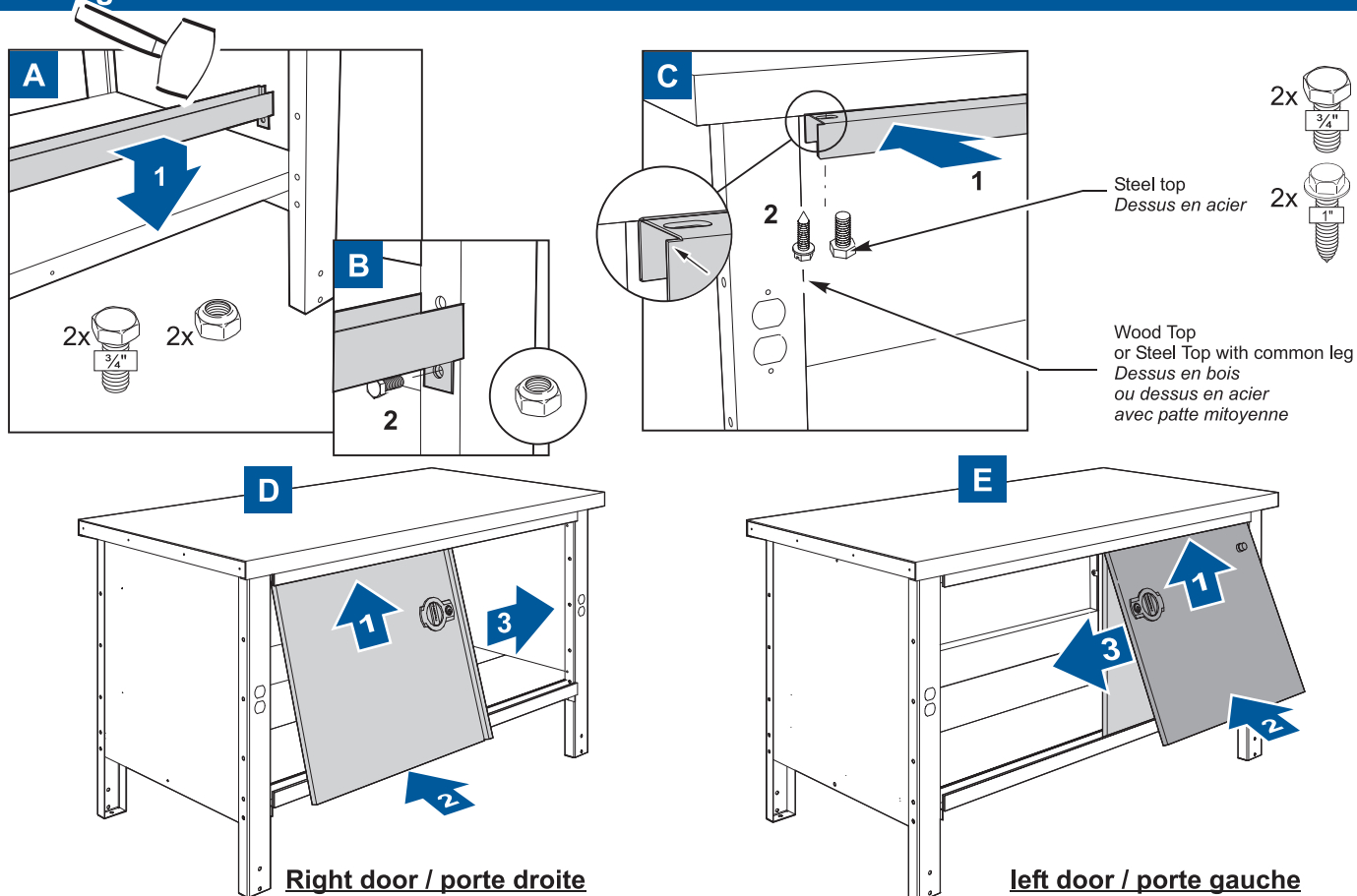
Back Panel WS63



Side Panel WS62

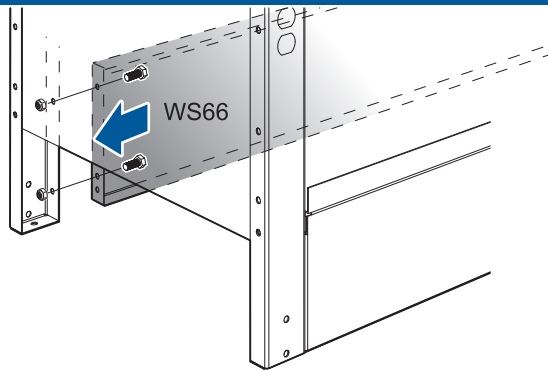
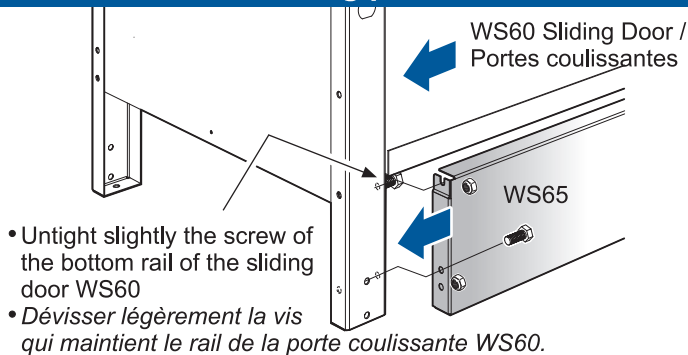
Panneau de côté WS62





Front & Back Finishing panel WS65/66

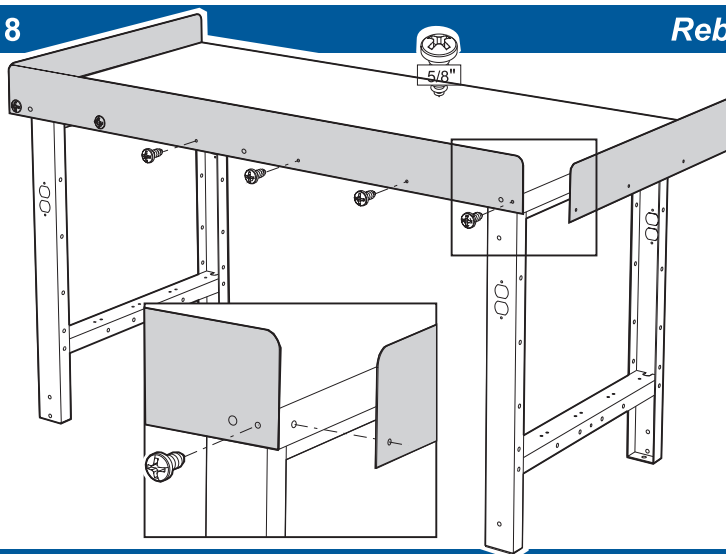
Panneau remplissage avant/arrière WS65/66



Back or Side Stop WS18

Rebord de dessus WS18

- Align the bottom of the stop with the underside of the top.
- Use tapping screws to secure it in place.



- Alignez le bas du rebord avec le dessous du dessus.
- Utilisez des vis taraudeuses pour le fixer.

That's it!
To assemble other
components, consult the
respective assembly guide.

C'est fait!
Pour l'assemblage des autres
composantes, consultez
leurs guides respectifs.