

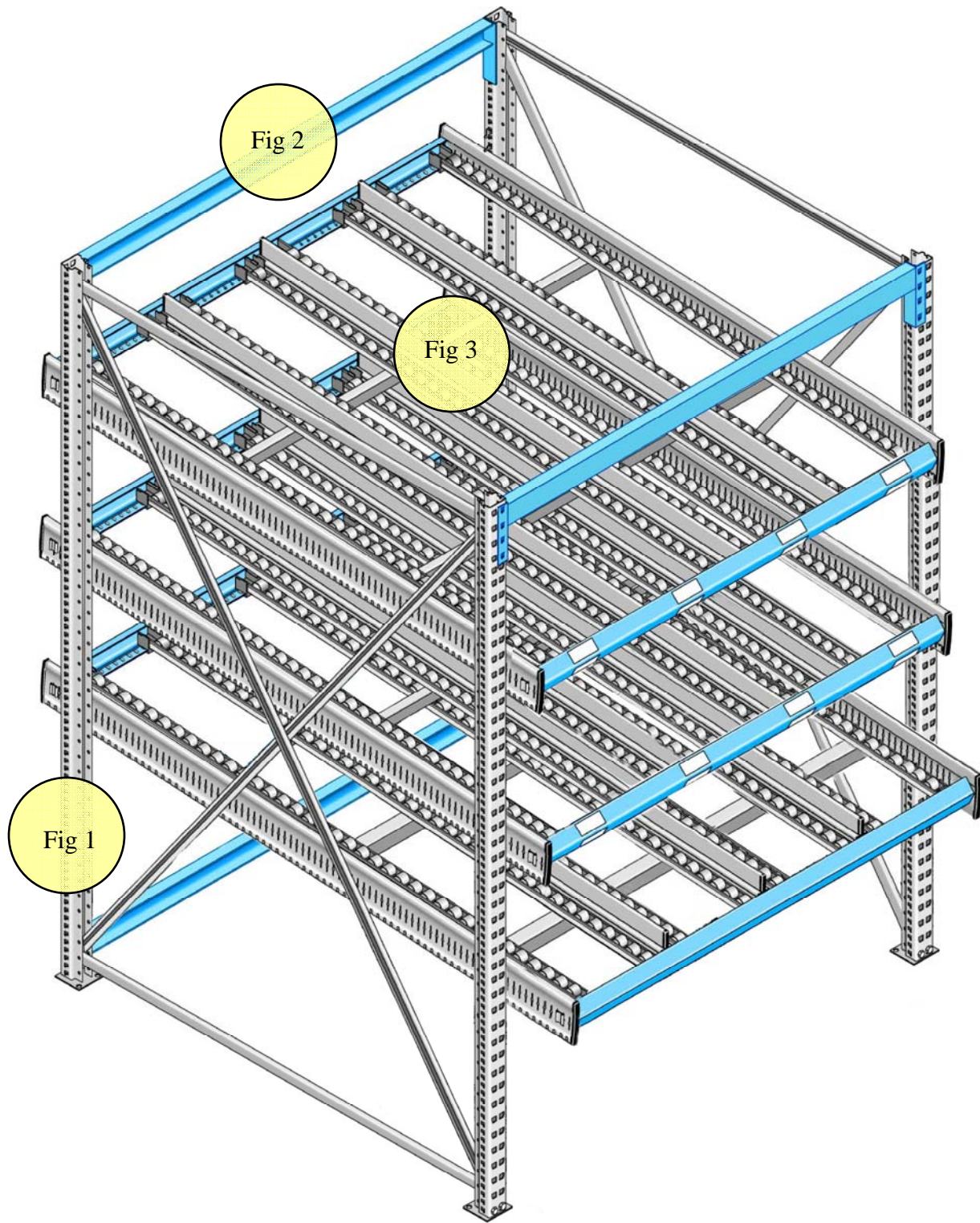
KDR Flow Rack System Installation Instructions



Concept Photo Only

KDR Flow Rack System

Configuration for



Note: For clarity, only 8 rollers and 3 dividers are shown. Actual unit is equipped with 12 rollers and 6 dividers

Component Sets

(See illustration-Page 1)

KDRSU.XXXXS Starter (Stand-Alone) Unit consists of:
 (W" X L")

(2) KRP63.0850 Thru. 1450CH	Frame MMD x 78.75"H	(Fig1)
(3) KAT1350 Thru. 2700mm	Cross Beam 53" to 106"	(Fig2)
(3) KDRSL.041053 Thru. 123106	Flow Level (41" X 53")to(123"X106"	(Fig3)

KDRAU.XXXXS Add-On Unit consists of:
 (W" X L")

(1) KRP63.0850 Thru. 1450CH	Frame MMD x 78.75"H	(Fig1)
(3) KAT1350 Thru. 2700 mm	Cross Beam 53" to 106"	(Fig2)
(3) KDRSL.041053 Thru. 123106	Flow Level (41" X 53")to(123"X106"	(Fig3)

Component Material List

All components are galvanized except where indicated below
 (See Illustrations on the following pages)

KRP63.0850, 1250, &1450CH Frame

- | | |
|-------------------|-------------------------------|
| 2) KDR63.POST1994 | UPRIGHT POST 78.5" (Pg3 #1) |
| 2) KDR.FP | FOOTPLATE (Pg3 #2) |
| 2) KDR.SPACER | SPACER, BRACE (Pg3 #3) |
| 4) WASHER.M8 | WASHER, FOOTPLATE (Pg3 #4) |
| 2) KDR.LB | LATERAL BRACE 54.5" (Pg3 #5) |
| 2) KDR.DB | DIAGONAL BRACE 86.8" (Pg3 #6) |
| 8) BOLT.M8X45 | BOLT, BRACE (Pg3 #7) |
| 4) BOLT.M8X25 | BOLT, FOOTPLATE (Pg3 #8) |
| 12) LOCKNUT.M8 | NUT (FOR ALL BOLTS) (Pg3 #9) |
| 2) KDR.ANCHOR | ANCHOR BOLT (Pg3 #10) |
| 2) KDR.SHIM | SHIM PLATE (Pg3 #11) |

KDRSL.041053 Thru. 123106 Flow Level

- | | |
|--------------------|---|
| 2) KSW.Length | SIDE PROFILE 74.8" (Pg4 #16) |
| 1) KQV.1350/2700 | FRONT PROFILE 53"to106" Painted Blue (Pg4 #17) |
| 1) KQH.1350/2700 | REAR PROFILE 53"to106" Painted Blue (Pg4 #18) |
| 2) KQI40.1350/2700 | CENTER PROFILE 53" to106" (Pg4 #19) |
| 4) K.AK1 | END CAP MOLDED BLACK PLASTIC (Pg4 #20) |
| 4) K.LV1 | SIDE PROFILE PLATE (Pg4 #21) |
| 4) K.LQ1 | PROFILE PLATE CONNECTOR (Pg4 #22) |
| 4) K.VH1 I | SUPPORT CLIP (Pg6 #23) |
| 2) K.SA1 | REAR SUPPORT CLIP (Pg6 #24) |
| 4) BOLT.M8X16T | BOLT, FRONT/REAR PROFILES (Pg4 #25) |
| 4) NUT.LOCKM8 | NUT (Pg4 #26) |
| 12) KR28S-Length | ROLLER TRK STL AXLE 1.1" C/C, 00.00"L (Pg5 #27) |
| 6) KTL.Length | DIVIDER 00.00"L (Pg5 #28) |
| 36) KDR.RKCLIP | PLASTIC CLIP, ROLLER/DIVIDER (Pg5 #29) |

KAT1350 Thru. 2700 Crossbeam

- | | |
|------------------|---|
| 1) K.AT1350/2700 | CROSS BEAM 53"Tru 106" PAINTED BLUE (Pg3 #12) |
| 2) BOLT.M8X20 | BOLT, BEAM (Pg3 #13) |
| 2) NUT.LOCKM8 | NUT, BEAM (Pg3 #14) |
| 2) WASHER.M8 | WASHER, BEAM (Pg3 #15) |

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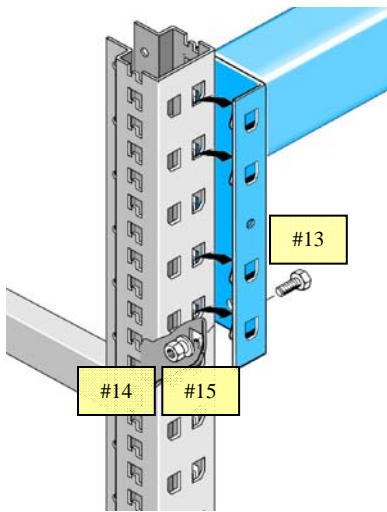
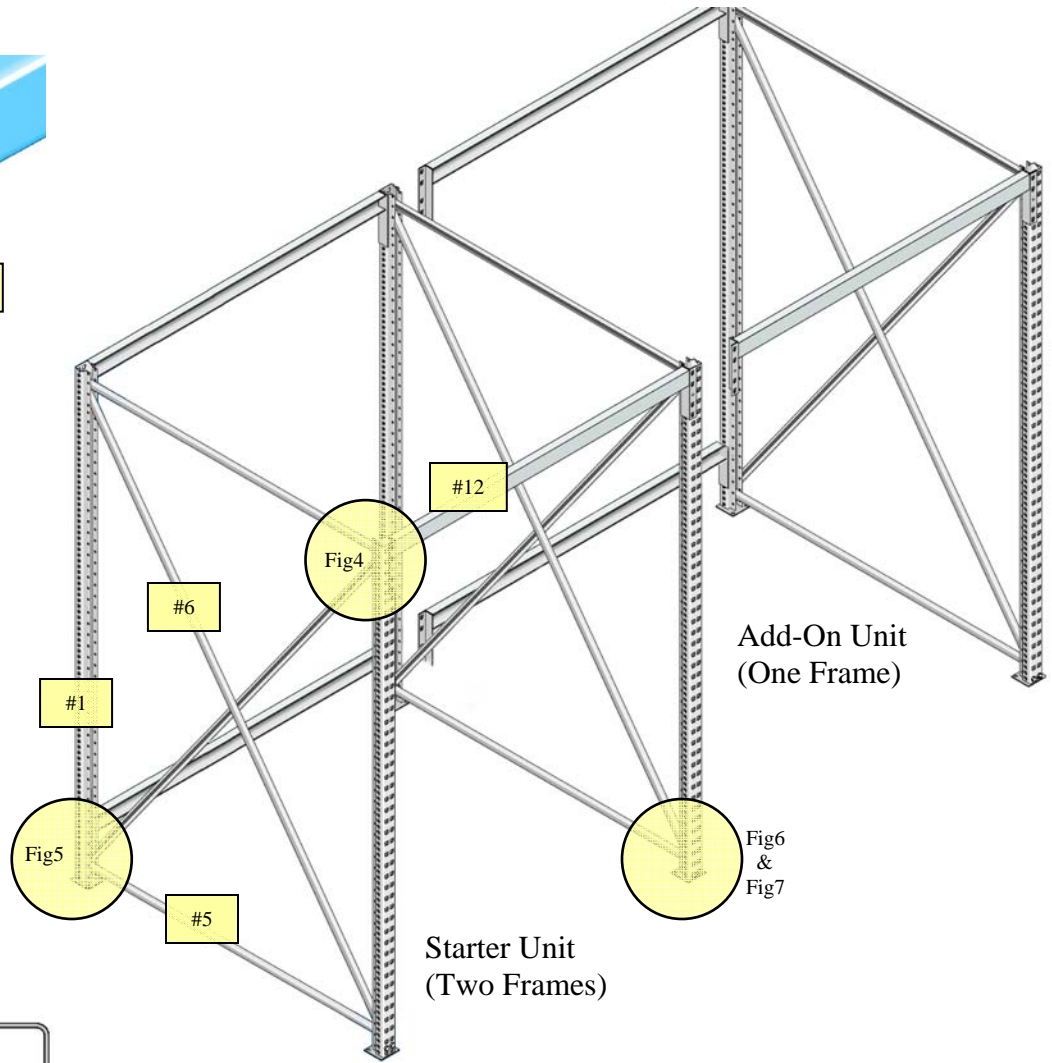


Fig 4



Add-On Unit
(One Frame)

Starter Unit
(Two Frames)

Fig 6
&
Fig 7

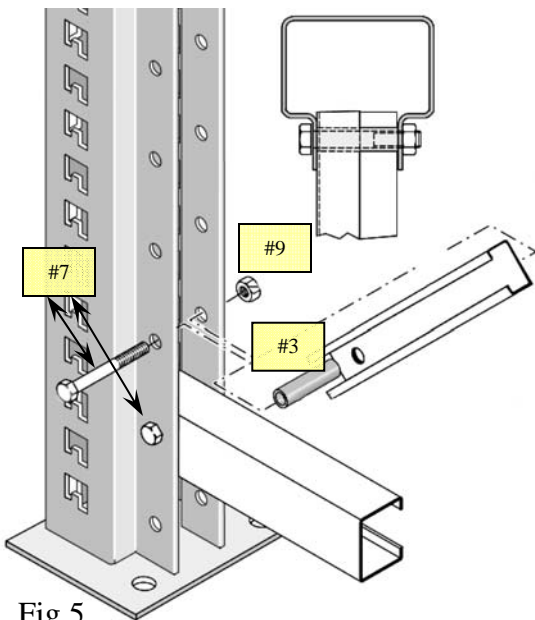


Fig 5

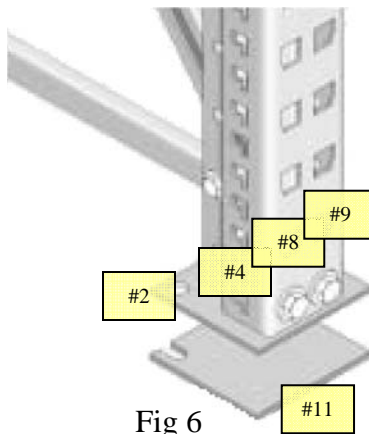


Fig 6

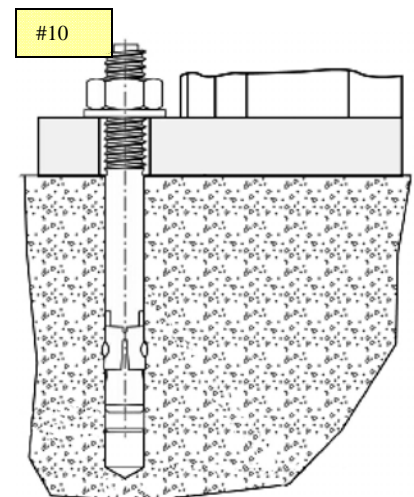
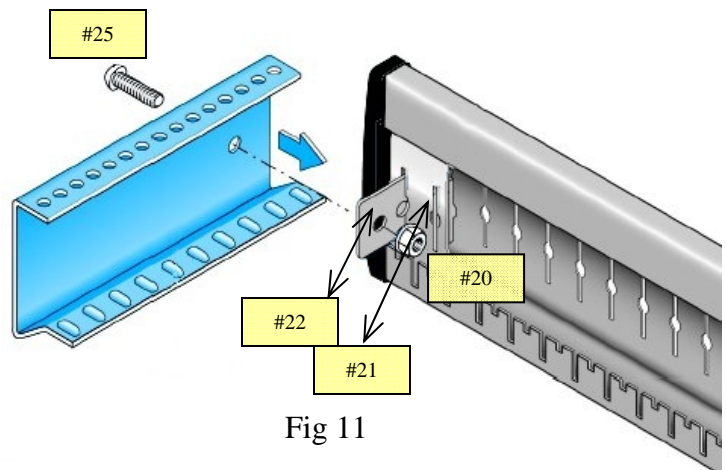
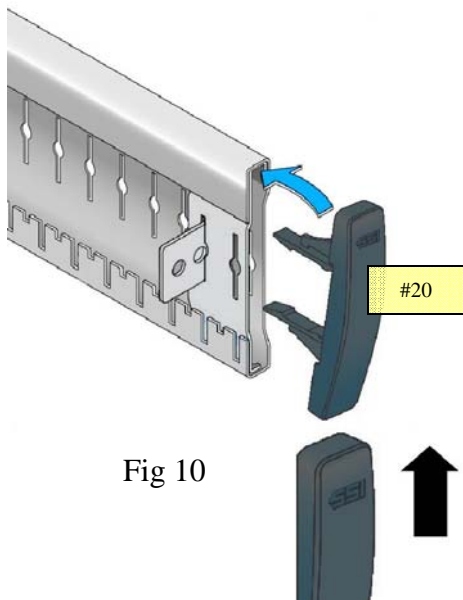
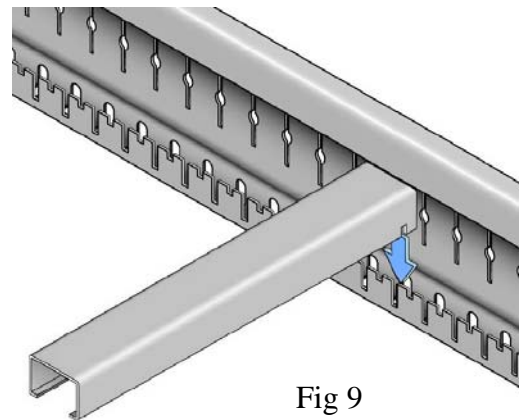
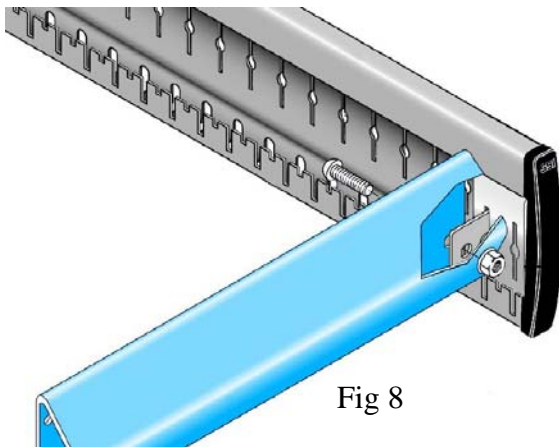
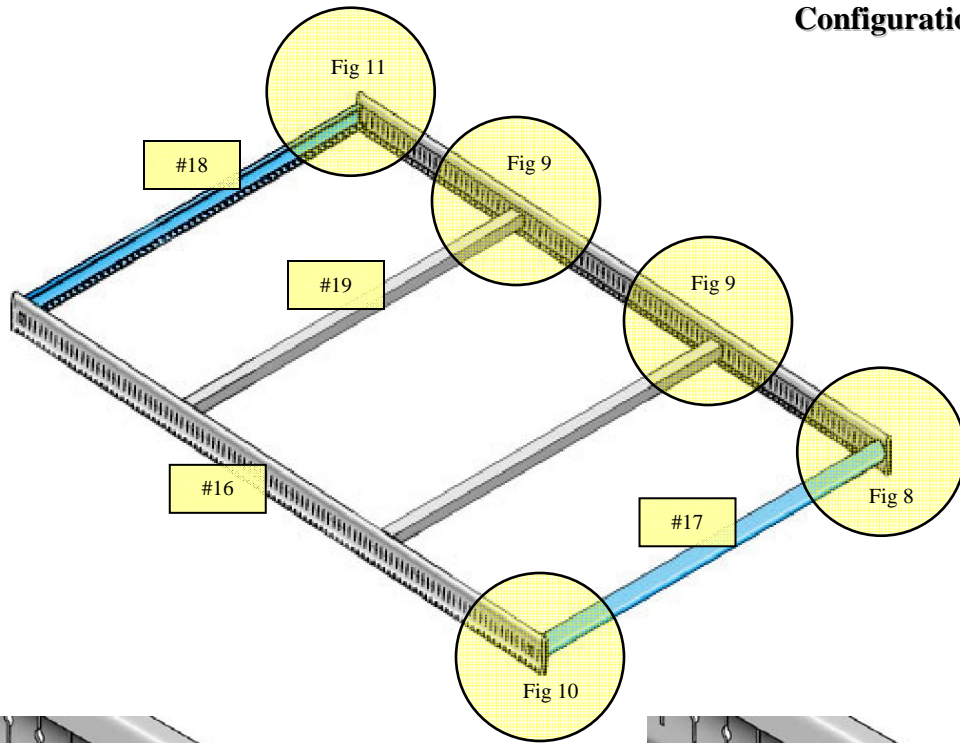


Fig 7

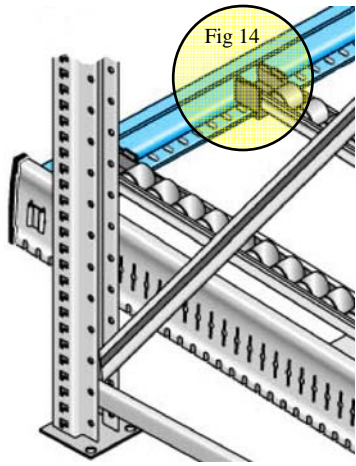
KDR Flow Rack System

Configuration for

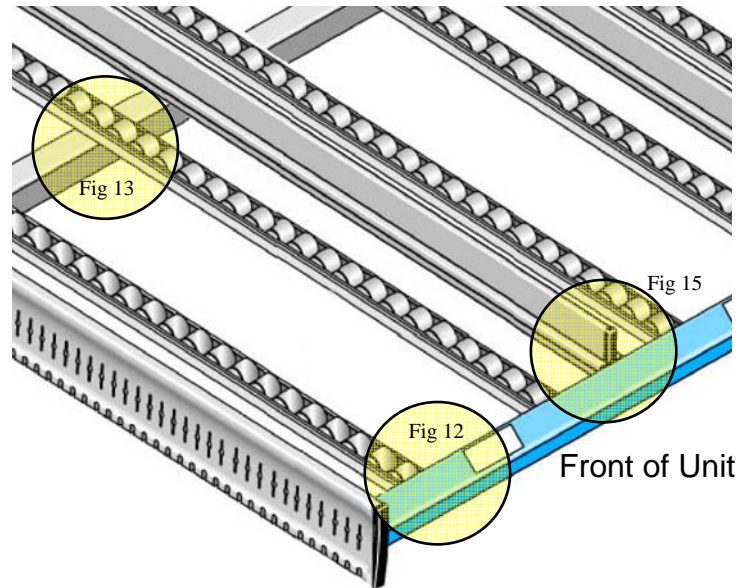


KDR Flow Rack System

Configuration for



Rear of Unit



Front of Unit

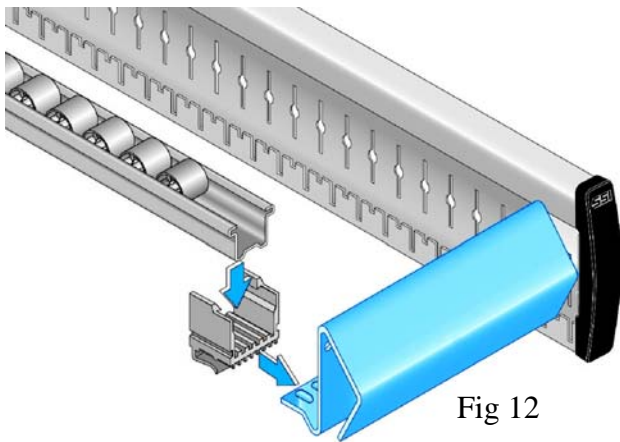


Fig 12

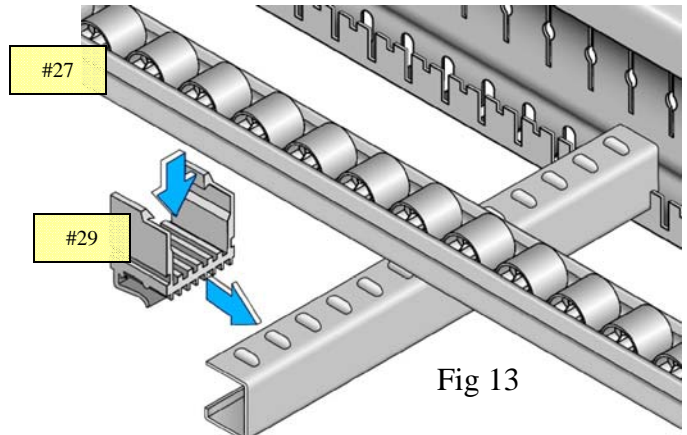


Fig 13

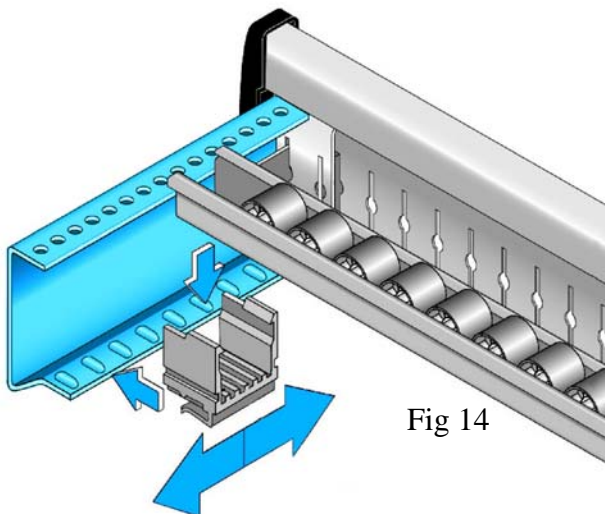


Fig 14

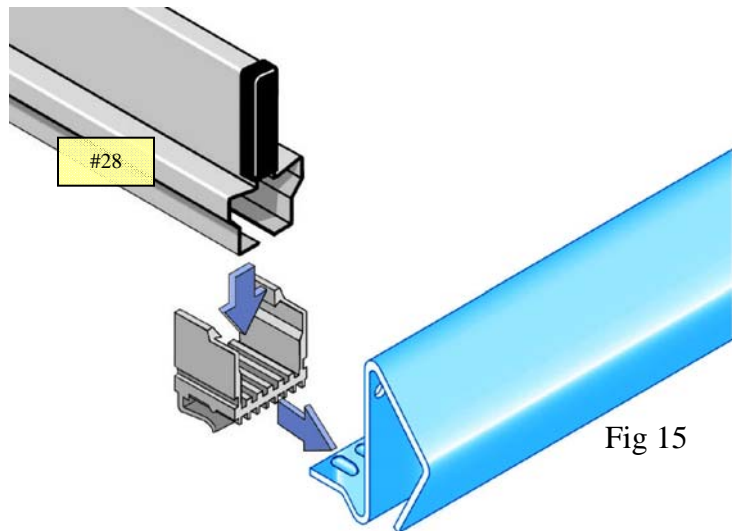


Fig 15

KDR Flow Rack System

Configuration for

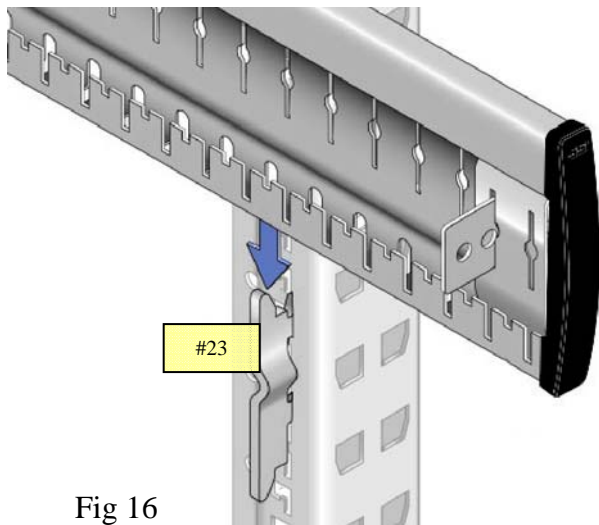
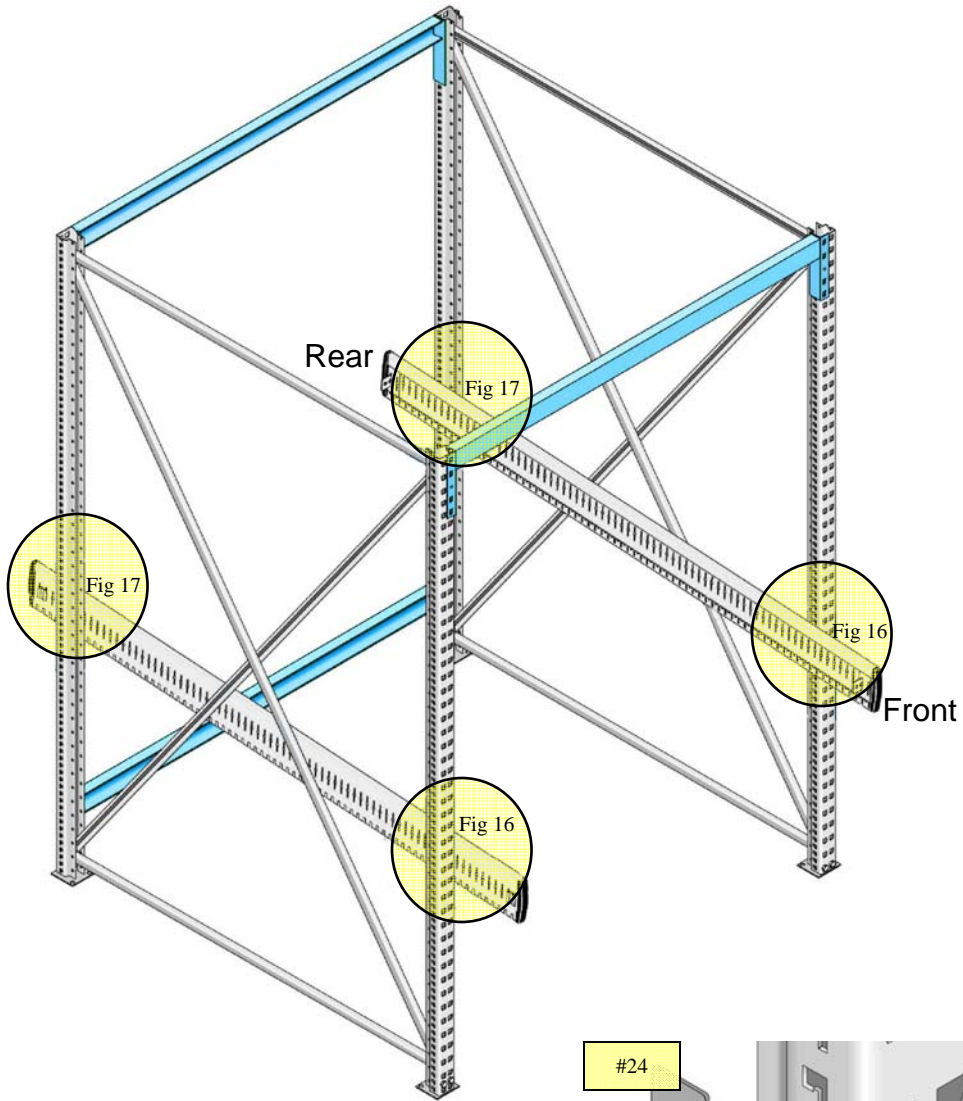


Fig 16

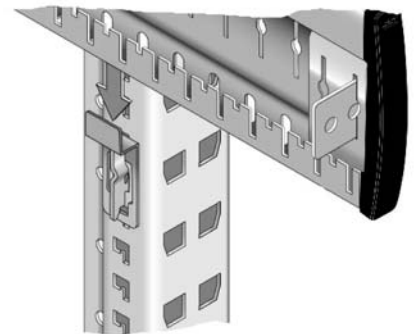
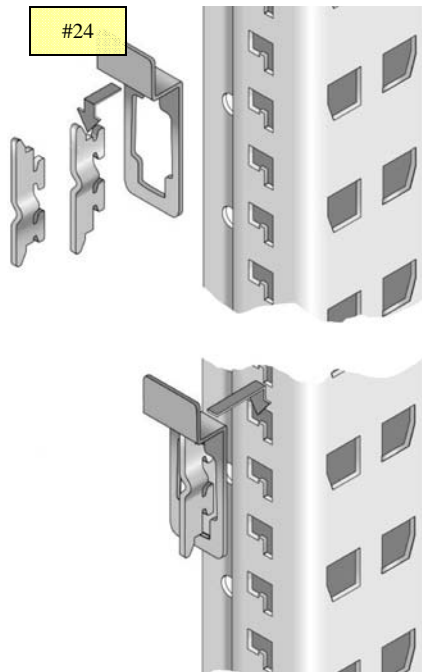
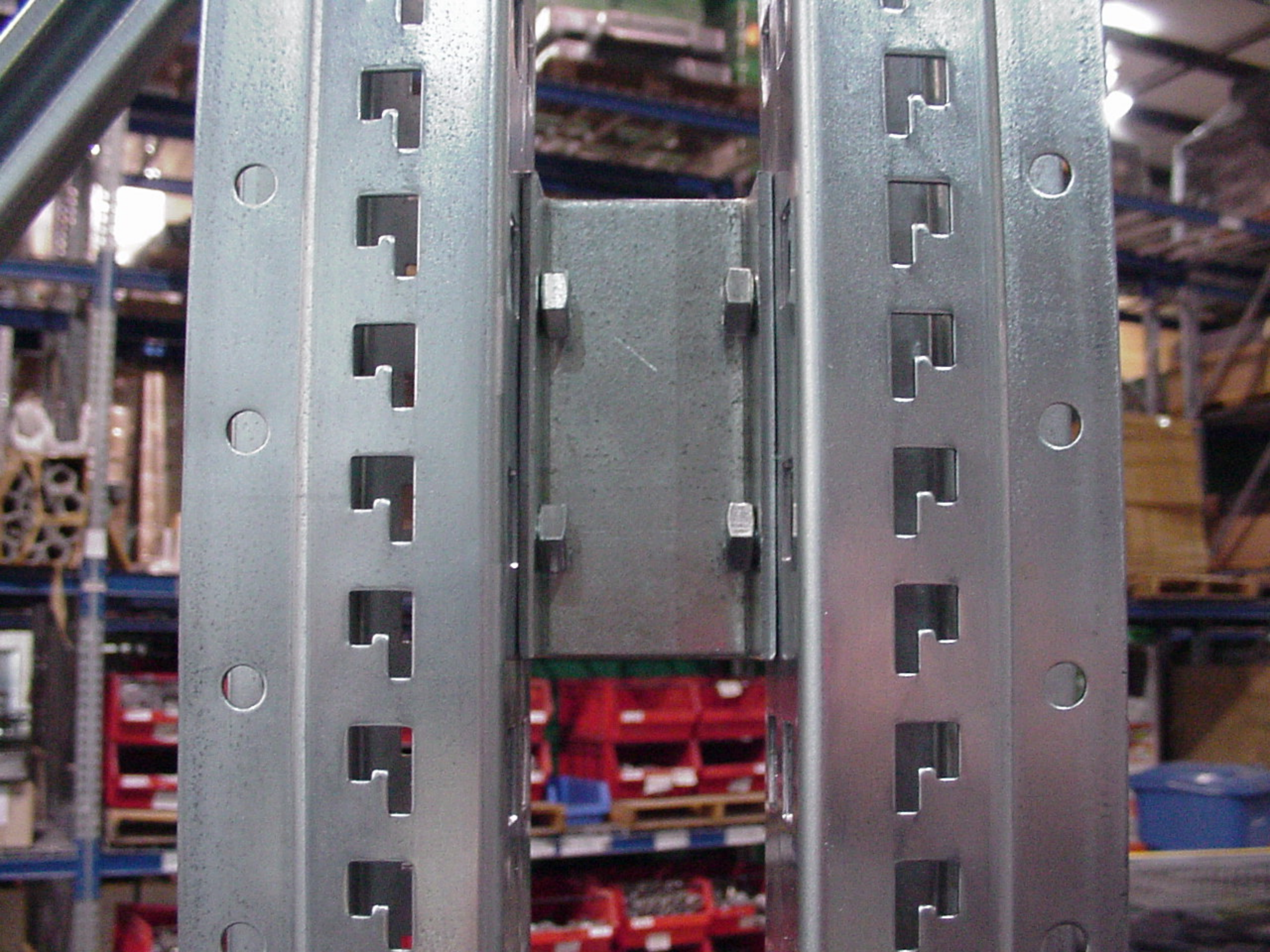


Fig 17





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