

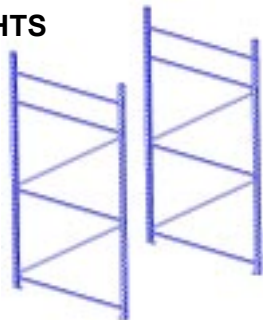


ASSEMBLY INSTRUCTIONS

FOR STANDARD COMPONENTS

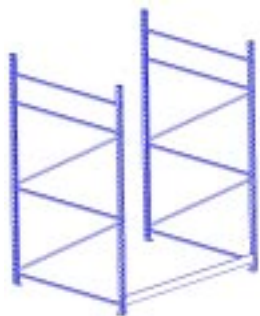
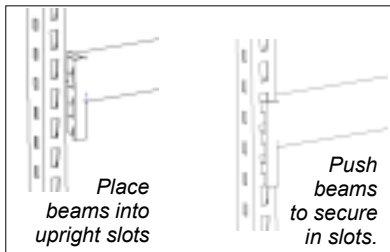
1 POSITION UPRIGHTS

Roller Rack uprights have keystone design, slotted to receive beams, no tools required.

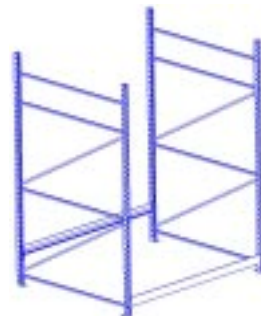


2 ADD BEAMS

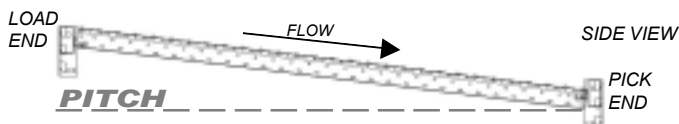
Boltless beams fit into upright slots. Standard Roller Rack beams have built-in hangers, ready to receive track.



Add first beam at pick end of rack, bottom level.



Add second beam at load end of rack, bottom level.

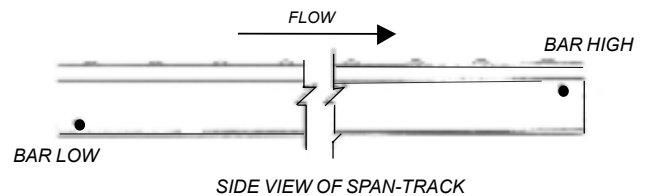
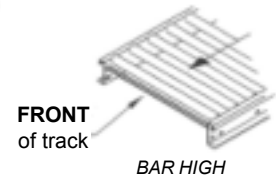
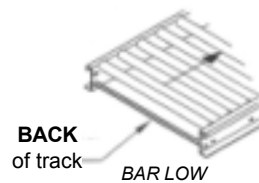
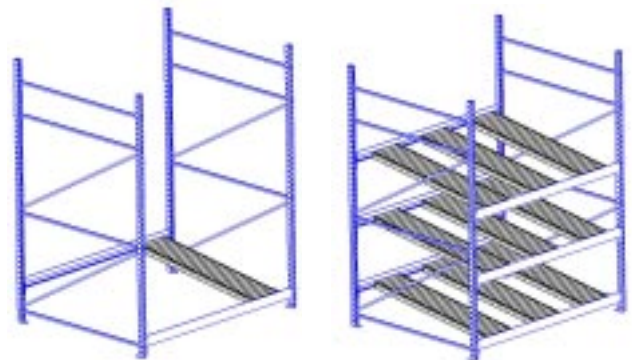


Set beam elevations to allow for approximately 1" per ft. of pitch.

PITCH CHART	
Product	Pitch Per Foot
Totes	3/4" to 7/8"
1 lb. - 10 lb. cartons	1" to 1-1/8"
10 lb. - 30 lb. cartons	7/8" to 1"
30 lb. - 60 lb. cartons	3/4" to 7/8"

3 DROP IN SPAN-TRACK

Span-Track full width roller sections are easy to add and relocate in Roller Rack. The "FRONT" of the track (pick end) has a hanger bar in the HIGH position and the "BACK" (load end) of the track has a hanger bar in the LOW position. (see diagrams below)



LABEL HOLDERS

Label holders, ordered separately, have adhesive back to adhere to front face of beam. Ship in strips. Individual card labels included to insert to holder.



The Authority on Carton Flow

UNEX MANUFACTURING INC.

50 Progress Place

Jackson, NJ 08527

1-800-695-7726

www.unex.com