

**Step 1** Construct right side of unit using 4 BRRS36 or 4 BRRS48 and 2 uprights. Place the first level on the 1<sup>st</sup> and 2<sup>nd</sup> upright slots of the front post and the 3<sup>rd</sup> and 4<sup>th</sup> slots of the rear post. Then space all other levels 16<sup>1</sup>/<sub>2</sub>" apart vertically.

**Step 2** Construct the left side of unit using 4 BRLS36 or 4 BRLS48 and 2 uprights. Follow the same instructions as in Step 1.

**Step 3** Construct the front side of unit using 4 BRF48 and 1 SS48. Place the first level BRF48 on the 3rd and 4th slots of the front posts and space all other levels 16<sup>1</sup>/<sub>2</sub>" apart vertically. Place the SS48 at the top of the posts.

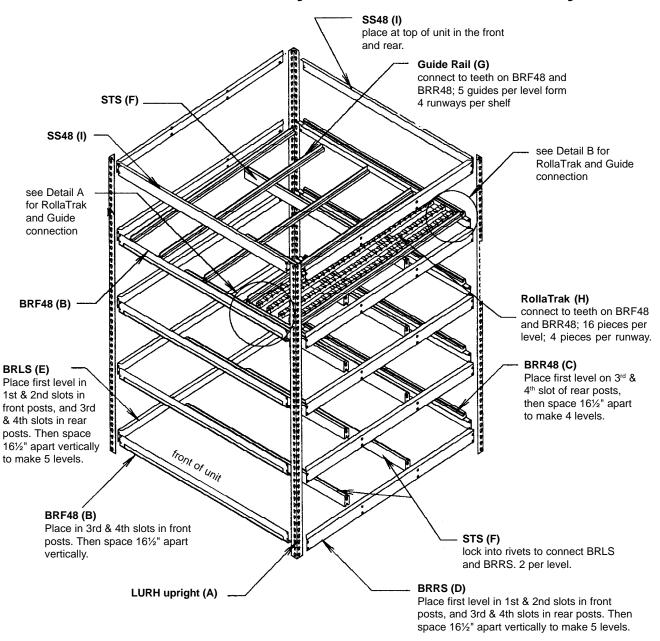
**Step 4** Construct the back side of unit using 4 BRF48 and 1 SS48. Place the first level BRF48 on the 3rd and 4th slots of the front posts and space all other levels 16½" apart vertically. Place the SS48 at the top of the posts.

**Step 5** Attach the STS48 to the rivets on the BRLS and the BRRS, using 2 STS per shelf level.

**Step 6** Attach the guides to the BRR48 and the BRF48 using 5 guides per level. Guides will create 4 runways per shelf level. Space guides evenly. See details A & B.

**Step 7** Attach RollaTrak to the BRR48 and the BRF48 using 16 pieces of RollaTrak per level, and 4 pieces of RollaTrak per lane, spacing evenly. See details A & B.

## **Assembly Instructions for Battery Rack**

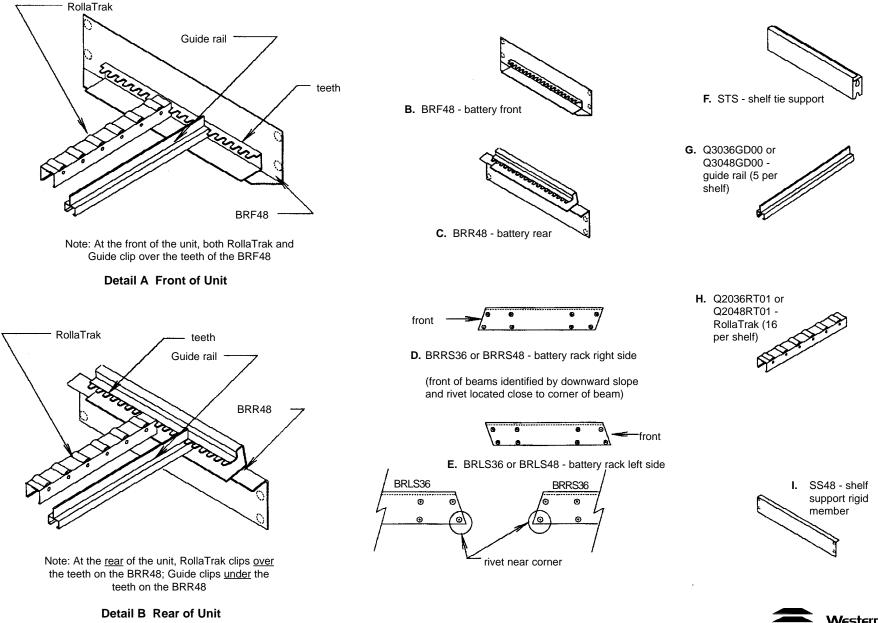






## **Component Detail for Battery Rack**

A. LURH - upright post (not pictured)



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