

Riveter®

Boltless Shelving

	48" - 60" w*		48" d or 72" w		96" w	
	1 shelf	2 shelves	1 shelf	2 shelves	1 shelf	2 shelves
LURH	4	4	4	4	4	4
SS (depth)	3	5	3	5	3	5
SS (width)	4	6	4	6	4	6
STS	0	0	1	2	2	4

*except if 48" d

Step 1 Attach two shorter SS beams to two LURH posts, at the first rivet hole location and very top rivet hole location (working from ground level up). Beams must be hit firmly with mallet to seat rivets properly.

Step 2 Repeat for opposite side of unit.

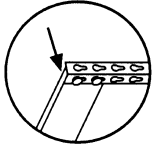
Step 3 Connect both sides by placing longer SS beams at the bottom rear, top rear, and top front of unit.

Step 4 If your unit shipped with STS support(s), attach STS to SS beams in rivet location at front and rear (one per level 48-72" w, two per level for 96" w). This piece provides support for the shelf.

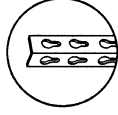
Step 5 Place pre-cut particle board on the top of unit.

Note: To add a shelf, position SS beams at desired location on all sides. Place pre-cut particle board on top of shelf level.

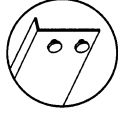
Assembly Instructions for Work Bench



Important
Rivets on all beams insert into slots on posts. Beams must be hit firmly with a rubber mallet to ensure a snug fit. A hammer can be used with a cloth or block of wood to protect parts.



Standard Duty LURH Detail
Small end of slot down



Long Span SS Beam Detail



STS
Not all models require this piece

