Read Assembly Instructions thoroughly before beginning assembly.

1. **End upright assembly** - requires one Angle post at the back and one Angle or Beaded post at the front (Fig. 2). Bolt the end panels inside the two posts as shown in Fig. 1. Nuts and bolts should be located approximately 18” apart. Panels are typically provided in 2 or more pieces and overlap a minimum of 1”.

2. **Intermediate upright assembly** - requires two Angle posts at the back, and two Angle or one Beaded post at the front (Fig. 3). Bolt the end panels between Angle posts or between rear flanges of Beaded post. Nuts and bolts should be located approximately 18” apart. Note: Before deciding where bolts should be located when attaching panels to posts, a sample unit should be assembled with all shelves in place in order to determine optimal bolt placement to prevent bolts from interfering with the shelves.

3. Clip the top shelf to the upright assemblies through the top hole of the post (Fig. 1). Use two end upright assemblies if installing only one unit, or add intermediate upright assemblies if installing two or more units to form a row. For 24-gauge shelves and non-seismic applications, clips may be used instead of bolts on the top and bottom shelves.

4. Install the intermediate shelves using four clips per shelf, except the second shelf from the bottom, which must be bolted in place for stability*. Shelves are adjustable on 1” centers using the holes on posts for clip attachment. If knee braces are required, attach them to the upright posts.

5. Bolt the back panel to the back of the unit outside the posts. If installing back to back units, the back panel should be placed between the units. Nuts and bolts should be located approximately 18” apart. Back panels are typically provided in 2 or more pieces and overlap a minimum of 1”.

6. Additional shelving units may be added to form a row by holding in position another intermediate upright assembly and repeating steps 3 - 5. For the last adder unit, use an end upright assembly instead of an intermediate assembly to finish the row.

7. See reverse side for installation of optional accessories. *If the bottom shelf must be less than 3” from the floor to the top of the shelf, it must be bolted in place, and the bottom shelf should be placed between the units. Nuts and bolts should be located approximately 18” apart. Panels are typically provided in 2 or more pieces and overlap a minimum of 1”.

8. **Assembly Instructions for Deluxe Shelving Closed Units**

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Optional Deluxe Shelving Accessories

- **Shelf Stringer (replaces shelf clip)**
- **Reinforced Shelf**
- **Shelf Support**
- **Side Shelf Support**
- **Front of row**
- **Starter**
- **Angle Post**
- **Beaded Post**
- **Bin Front**
- **Knee Brace**
- **Label Holder**
- **Label Holder (front)**
- **Label Holder (rear)**
- **Foot Plates**
- **Standard Dividers**
- **Sliding Divider**
- **Angle Divider**
- **Label Holder (front)**
- **Label Holder (rear)**
- **Knee Brace**
- **Foot Plates**
- **Standard Dividers**
- **Sliding Divider**
- **Angle Divider**

### Floor Plan

- **Typ.**
- **Front of row**
- **Adder**
- **Divider**
- **Label Holder**
- **Foot Plates**
- **Standard Dividers**
- **Sliding Divider**
- **Angle Divider**

### Bin Front

- **Shelf**
- **Bin Front**
- **Angle Post**
- **Beaded Post**
- **Knee Brace**

### Closed Base

- **Shelf**
- **Bevelled Post**
- **Foot Plates**
- **Label Holder**
- **Knee Brace**

### Reinforced Shelf

- **Shelf**
- **Bevelled Post**
- **Foot Plates**
- **Label Holder**
- **Knee Brace**

###setLabel Holder

- **Front of row**
- **Adder**
- **Divider**
- **Label Holder**
- **Foot Plates**
- **Standard Dividers**
- **Sliding Divider**
- **Angle Divider**

### 1/4" x 5/8" bolt (grade 5 hardware)

- **A57FP Foot Plate**
- **Angle Post**
- **Beaded Post**
- **Shelf**
- **Bin Front**
- **Closed Base**
- **Reinforced Shelf**
- **Label Holder**
- **Knee Brace**

Units over 8' high and some standard units should be anchored to the floor. It is important to anchor the units properly to ensure stability and safety. Units that are more than 5 times greater in height than in depth should be anchored to the floor. Units with bottom shelf located less than 3" from floor cannot be anchored due to limited access.