

# WireCrafters®

*Automation & Safety Division*





# RAPIDGUARD® II



## SYSTEM COMPLIANCE

ANSI | ISO | OSHA | RIA Standards

Mesh Opening	Safe Distance
RapidGuard II - 1 1/4" square 10 GA Welded Wire	4.7" (120mm)
2" Center to Center	33.46" (850mm)

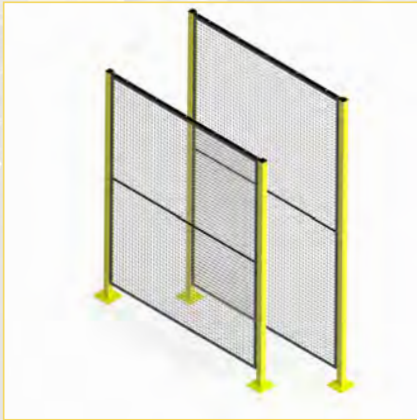


- Unique Lift-Off design allows for the removal of guards (panels) while the fixing system (hardware) remains attached to the guards (post), in compliance with RIA TR R15.406.
- 50% faster install than most competing products.
- Can be installed by 1 person due to the Patent Pending T-Slot mounting solution.





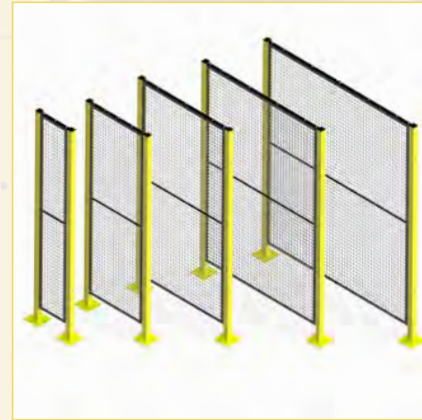
# RAPIDGUARD® II PANELS & DOORS



## System Heights

6' - 6 ¾" (2000.25mm)

8' - 5 ¼" (2571.75mm)



## Panel Widths

1' to 5' in 1' increments

## Sweep Space

5 ¼" (133.35mm) complies with all existing OSHA/ANSI/RIA/ISO standards.



## Single Hinged Doors

3' and 4' Widths

### Opening Dimensions

6' - 6 ¾" System Height

(header tube above)

6'-11 ¼" H Opening

8' - 5 1/4" System Height

(transom above)

6'-7 ¼" H Opening



## Slide Doors

3', 4', 5', and 6' Widths

### Opening Dimensions

6' - 6 ¾" System Height

6'-8 ¼" H Opening

8' - 5 ¼" System Height

8'-0 ¼" H Opening



# INTERLOCKS & COMPLIMENTARY

## SAFETY GATE SWITCHES



WireCrafters offer a range of Safety Gate Switches from a variety of Manufacturers, all of which can be fitted using the mounting plates that we can provide, reducing your need to make your own plates. We offer Locking and Non Locking Gate Switches, Ethernet/CIP Safe and Profinet/Profisafe networked safety interlocks.

*Interlock Partners include but are not limited to Allen Bradley, Euchner, Fortress Interlocks and IDEM.*

## TRAPPED KEY INTERLOCKS



A means of providing safe access to a dangerous area without having to run cable to a Safety Gate Switch on the door. Transferring a key(s) to a mechanical door interlock once the control power has been isolated.

*Trapped Key Interlock Partners include Allen Bradley, Fortress Interlocks and IDEM.*

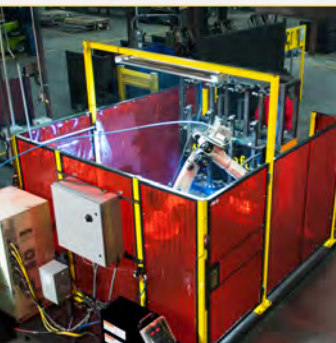
## LIGHT CURTAINS



Where physical doors are not needed, but safe access is a requirement, Light Curtains are a great means of shutting down a hazardous area once the light beam is interrupted. WireCrafters can provide mounting kits that enable ease of fitting to our fencing posts as well as supplying a wide range of Light Curtains. Please contact your local Regional Manager for further details.

*Light Curtain Suppliers include but not limited to Banner, Keyence and Sick.*

## WELD CURTAINS

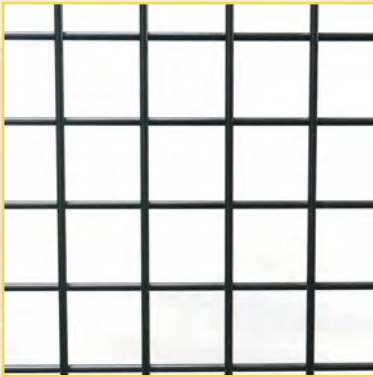


Weld curtains, sized to match panel dimensions are available in a variety of colors. Curtains protect personnel from welding flash and sparks.

We will prep doors for interlocks provided by others in addition to the solutions provided by WireCrafters



**1 - 1/4" SQUARE 10 GA  
WELDED WIRE**

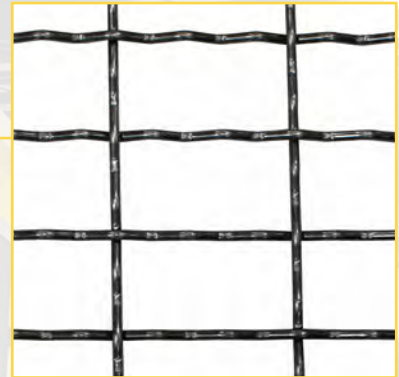


4.72" SAFE DISTANCE FROM HAZARD\*

**STANDARD MESH FOR  
840 MACHINE GUARDING**

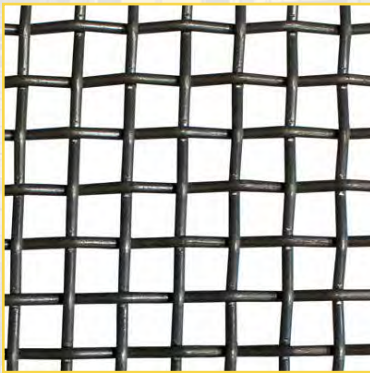
**STANDARD MESH FOR  
RAPIDGUARD® II**

**2" X 1" 10 GA  
WOVEN WIRE**



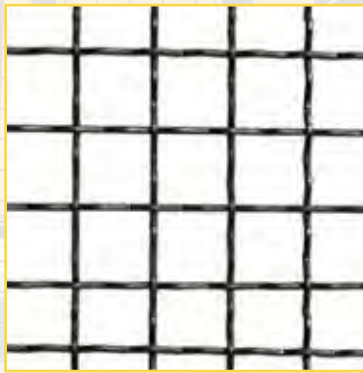
7.87" SAFE DISTANCE FROM HAZARD\*

## ALTERNATE MESH OPTIONS



**1/2" SQUARE 12 GA  
WOVEN WIRE**

3.15" SAFE DISTANCE FROM HAZARD\*



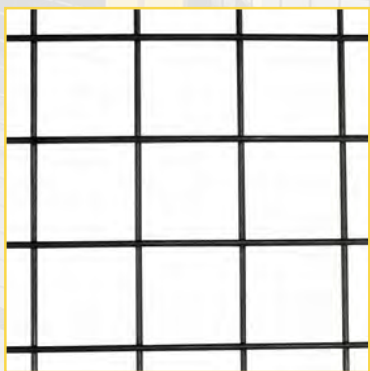
**1" SQUARE 10 GA  
WELDED WIRE**

4.72" SAFE DISTANCE FROM HAZARD\*



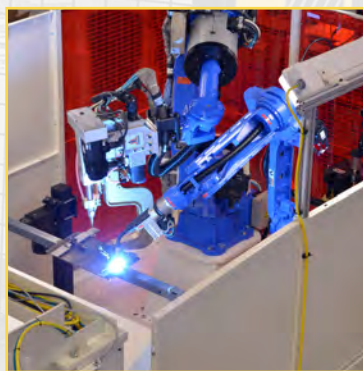
**3/4" SQUARE 10 GA  
WELDED WIRE**

4.72" SAFE DISTANCE FROM HAZARD\*



**2" SQUARE 10 GA  
WELDED WIRE**

33.46" SAFE DISTANCE FROM HAZARD\*



**16 GA  
SHEET METAL**

< 1" SAFE DISTANCE FROM HAZARD\*



**1/4" CLEAR POLYCARBONATE  
PANELS**

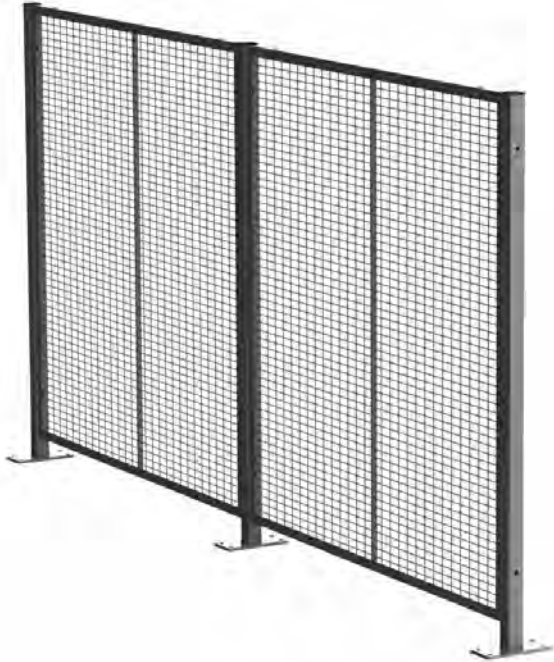
< 1" SAFE DISTANCE FROM HAZARD\*

\*Minimum safe distance per ANSI B11.19 for reaching through the mesh.

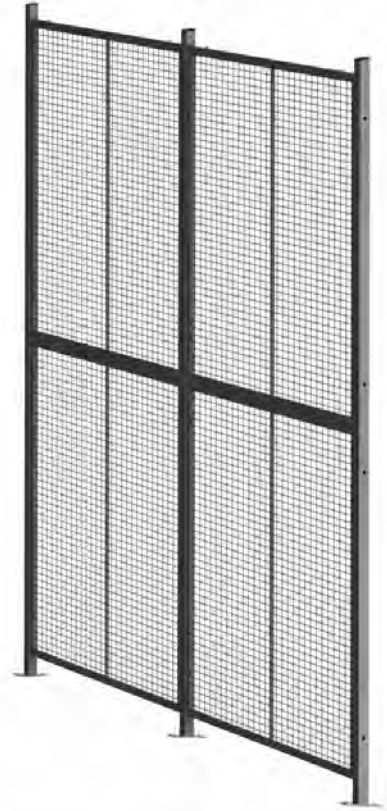


# 840 MACHINE GUARDING

## 5' STANDARD GUARD SYSTEM



## 8' STANDARD GUARD SYSTEM



## PROTECT WORKERS & MACHINERY

### Specs

- 2" x 1" 10 GA woven wire
- Standard height of 5'-3 1/4" with 0'-3 1/4" sweep & 8'-5 1/4" with 0'-3 1/4" sweep.
- Custom size panels and special heights available.
- Panels come in 1' to 10' wide in 1' increments.
- Fully framed panels add strength and stability unequalled in the industry.
- Hinged, double hinged, sliding and vertical rise doors available.
- 3/8" mounting hardware are the heaviest in the industry and are included in every order.
- Safety interlocks and alternate mesh options available as seen on pages 4 & 5.
- Ideal for long straight runs found in steel mills & large automotive facilities.



# GUARDRAIL



## GUARDRAIL

- Constructed from heavy-duty 11 GA formed steel.
- Mounting columns are available in single rail (17" height) or double rail (43" height).
- Posts are 4" x 4" x 1/4" steel.
- Optional lift-out rails allow easy access to protected areas.
- Base plates are 9" square x 1/2" thick and come with four 7/8" holes for floor anchors (included).
- Ten widths, 1' to 10' in one foot increments.





# RAPIDGUARD® II

Panels & Doors

Posts



## Mesh

10 GA (0.135")

Dimensions: 1 1/4" (1.309" center to center) square welded wire (1.18" square actual opening)

## Panels

Frame: 1 1/4" x 1 1/4" #13GA roll formed angle

Fabrication: Mesh is securely welded to the frame with a flat steel stiffener welded to the frame behind the mesh for panels with a height equal to or greater than 6' - 1 1/2".

Stock Panel Dimensions: 1' - 5' Wide in 1' increments at Heights of 2' - 10 1/8", 6' - 1 1/2", and 8'

(Actual panel widths are 11 15/16" W to 4' - 11 15/16" W in 1' increments due to threaded inserts in post)

5' - 0" W x 10' - 0" H maximum size (custom)

## Doors

Frame: 1 1/4" x 1 1/4" #13GA roll formed angle

Fabrication: Mesh is securely welded to the frame with flat stiffeners welded to the frame behind the mesh for extra strength as needed.

## Post

Material: 2" x 2" x #14GA square tubing

Fabrication: 1/4" x 6" x 6" plate welded at the base of the post

## System Heights

3' - 3 3/8", 6' - 6 3/4", and 8' - 5 1/4"

Sweep space is 5 1/4" - All system heights

## Hardware

Shall be 5/16" standard thread grade two for panel connections. Slide door hardware includes 1/4" x 1" self-drilling screws. 3/8" floor anchors and all other hardware furnished with each job.

## Finish

Non-plated parts are powder coated; panels are powder coated black (including doors) and posts are powder coated yellow. Other colors are available for an upcharge. Products are finished for interior applications. Materials are shipped palletized and are subject to nicks and scrapes while in transit.

# 840 MESH

Standard

Optional



## Mesh

Thickness: 10ga. (.135)

Design: 2 1/8" x 1 1/8" (center to center) rectangular woven wire (2"x1" actual opening)

Open Area Percentage: 82.53%

## Panels

Frame: 1 1/4" x 1 1/4" x 1/8" Angle

Fabrication: Mesh is securely welded to frame with flat steel stiffeners welded to frame behind mesh panels longer than 3'-6".

10'-0"w x 5'-0"h maximum size

## Doors

Frame: 1 1/4" x 1 1/4" x 1/8" Angle

Fabrication: Mesh is securely welded to frame with flat steel stiffeners welded to frame for extra strength where needed.

## Post

Material: 2" x 2" x #14ga. Square Tubing

Fabrication: 1/4" x 2" x 7" plate welded at base of post.

## Hardware

Shall be 3/8" standard thread grade two plated for panel connections. Door hardware shall be 1/4" x 1" self drilling screws. 3/8" floor anchors and all other hardware furnished with each job.

## Finish

Non-plated parts shall receive one prime coat of gray alkyd enamel electrostatically applied. Other colors are available for an up charge Products are finished for interior applications. Materials are shipped loose and subject to nicks and scrapes while in transit.